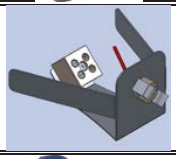
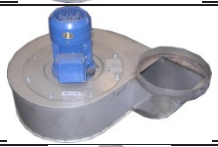
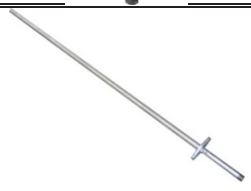
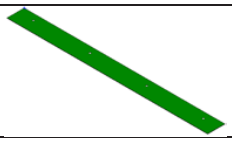
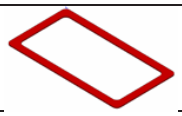
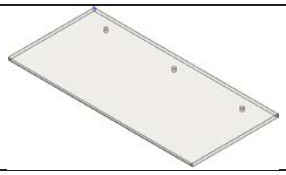
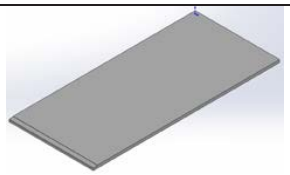
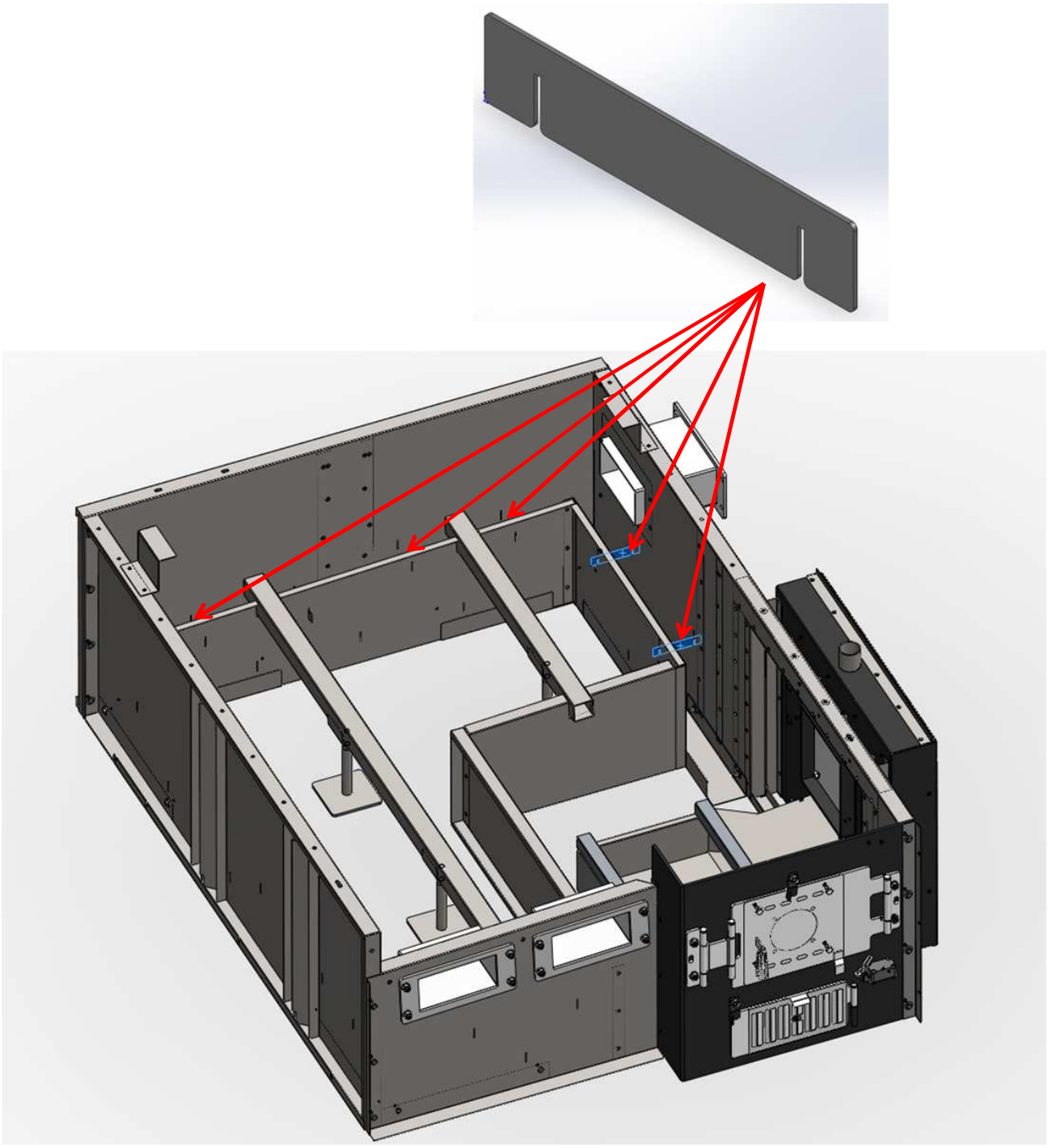
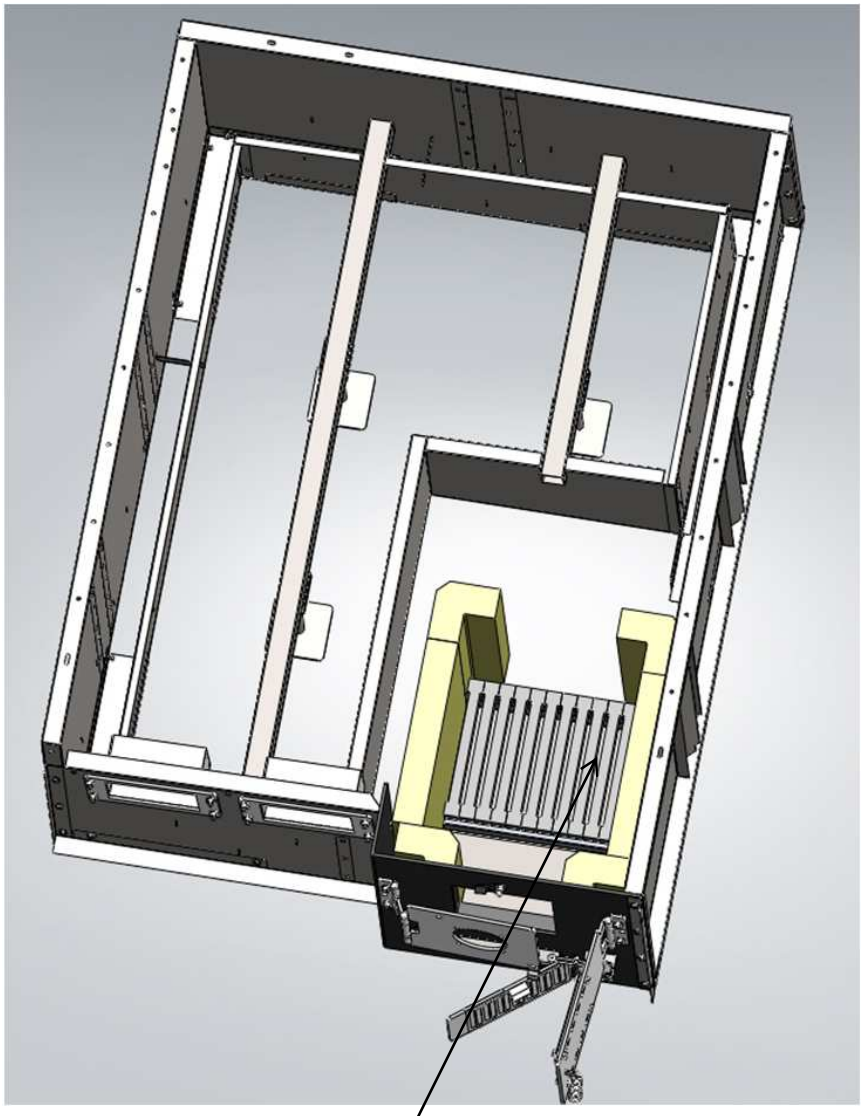
DRAWING	DESCRIPTION	CODE
	Two-position - 0-1 luminous selector to SWITCH ON the panel, the contacts and the LEDs	**A900 03 030**
	Black push-button complete with contacts	**A900 03 035**
	"EVCO" thermostat 24-230V AC – EV9411J6	**A900 02 905**
	"EVCO" timer EV7701D4	**A900 02 906**
	Safety thermostat - 335° C capillary 4 m	**A900 02 914**
	10x38 fuse - 4A 10x38 fuse - 10A 10x38 fuse - 12A	**A900 03 061** **A900 03 063** **A900 03 064**
	Halogen light with quick coupling 12V 20W reflector	**A900 03 009**
	Light holder complete with fixing bracket	**300 30 434 P**
	Full aspirator Mod. ECB250/M RD motor 0.37kW 230/400V 50Hz	**A900 03 600**
	Full aspirator Mod. ECB300/M RD motor 0.37kW 230/400V 50Hz	**A900 03 601**
	Small solenoid valve male ¾" nylon	**A900 03 000**
	∅ ½" Zinc-plated spraying tube for steam generator	**300 60 320** x Mod.1 L **300 60 321** x Mod.2 L **300 60 322** x Mod.3 L **300 60 323** x Mod.4 L **300 60 324** x Mod.5 L **300 60 325** x Mod.6 L **300 60 326** x Mod.7 L

	Length of steam generators' discharge tube225mm ø ½”	**300 60 260**
	615x50x1 seal for doors' tempered glass	**A900 01 326**
	Seal for tempered glass lightlocated inside the chamber	**A900 01 300**
	Tempered glass for doors	**A900 01 514** – 620x300x10 **A900 01 504** - 620x320x10 **A900 01 515** – 620x350x10
	139x76x8 tempered glass for light located inside the chamber	**A900 01 500**
	Rubber water hose ø12x22 mm for up to 120° and 10ATM	**300 80 330 – L. 5 m x Mod. FTUB120** **300 80 330 – L. 8 m x Mod. FTUB180** **300 80 330 – L. 10 m x Mod. FTUB240**
	Zinc-plated steel collar for hydraulic panel fastening ø ½”	**A900 03 400**
	M10 stainless steel knob for glass for balanced doors	**AT900 02 401**
	Cock opening knob Mod. M12 PL/50	**A900 02 607**
	Chamber slab Width = 620 mm	**A900 30 001- L.1370 mm – Mod.1L** **A900 30 003- L.1790 mm – Mod.2L** **A900 30 004- L.2000 mm – Mod.3 L** **A900 30 005- L.2210 mm – Mod.4L** **A900 30 006-L.2420 mm – Mod.5L** **A900 30 007-L.2630 mm – Mod.6L** **A900 30 008-L.2840 mm – Mod.7L**
	Knurled iron reinforcing rod ∅16 mm	**A900 12 101-L.1390 mm – Mod.1L** **A900 12 103-L.1810 mm – Mod.2L** **A900 12 104-L.2020 mm – Mod.3L** **A900 12 105-L.2230 mm – Mod.4L** **A900 12 106-L.2440 mm – Mod.5L** **A900 12 107-L.2650 mm – Mod.6L** **A900 12 108-L.2860 mm – Mod.7L**

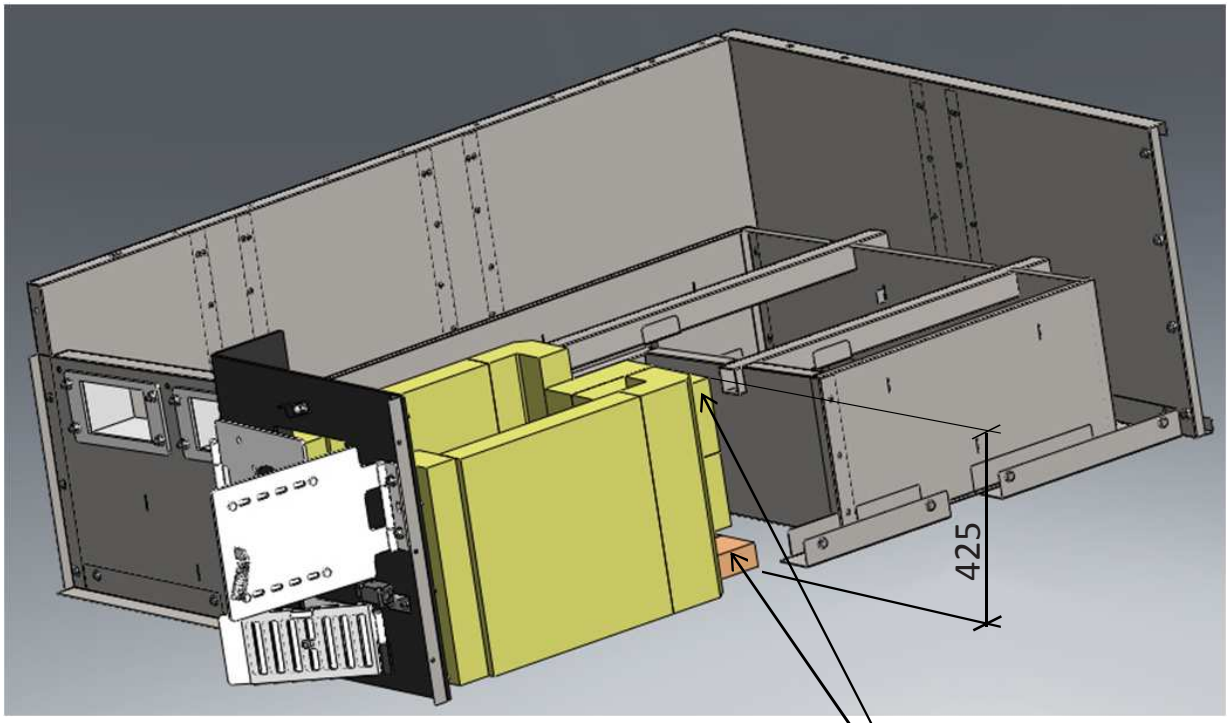


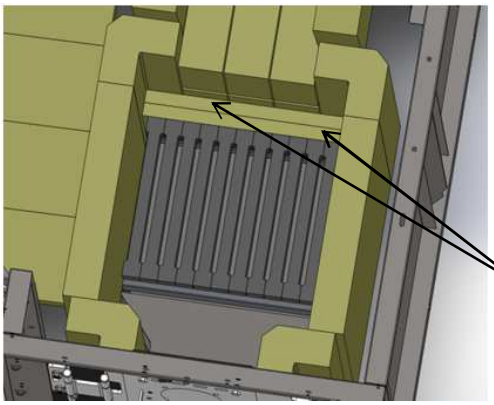
STEAM OVEN WITHOUT SIDE FURNACE



PLACE N°4 ANGULAR
REFRACTORY BRICKS ,
AND N°2 REFRACTORY PLATE 500x500x80
AS SHOWN IN THE FIGURE
YOU HAVE TO USE THE REFRACTORY CEMENT
CONTAINED IN THE BIN

STEAM OVEN WITHOUT SIDE FURNACE

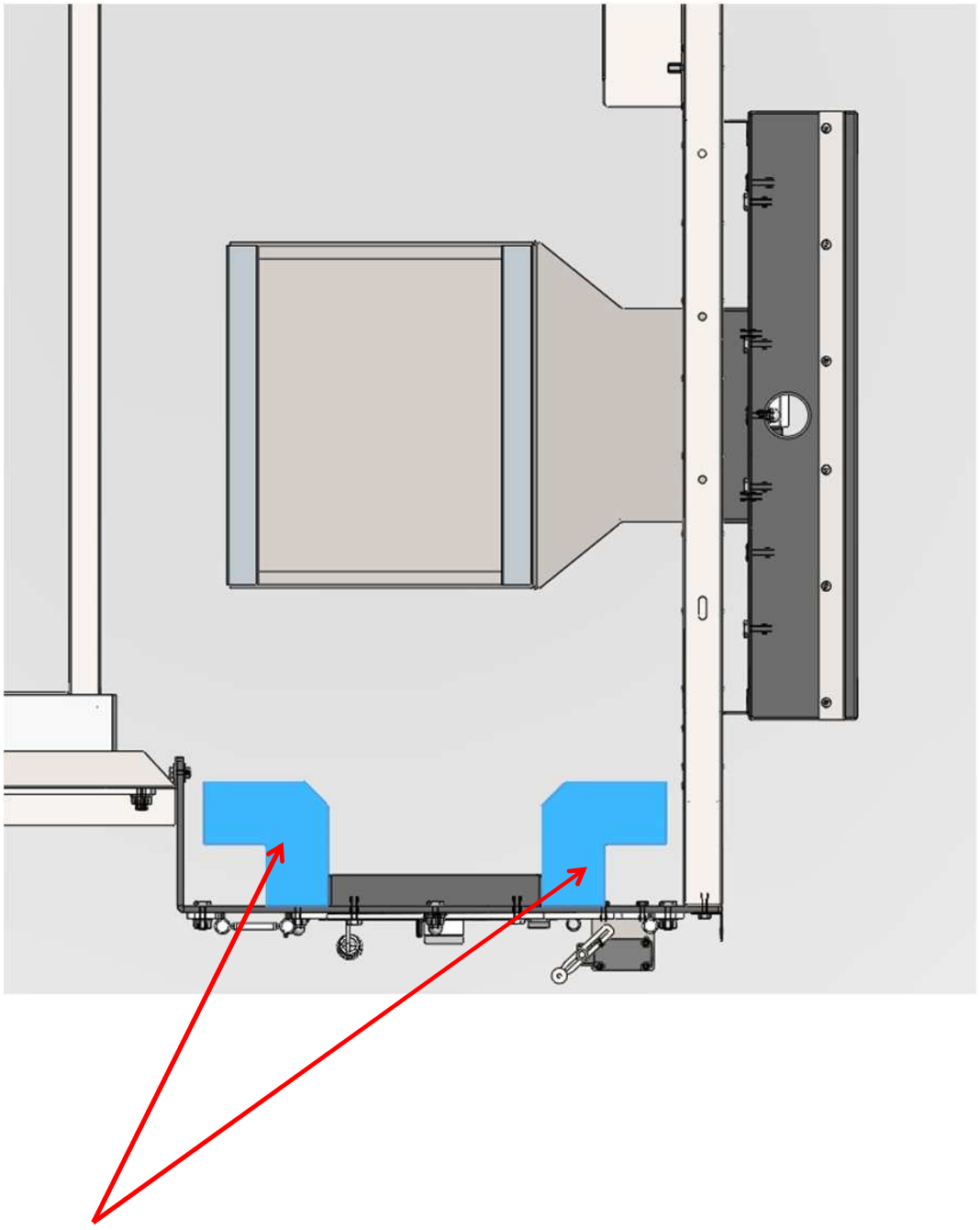




BUILD THE BACK OF THE FURNACE
HEIGHT FROM GROUND 425mm
YOU HAVE TO USE N°3 REFRACTORY BRICKS
220x110x60 PLACED ON THE GROUND
N°6 REFRACTORY BRICKS (230x170x100)

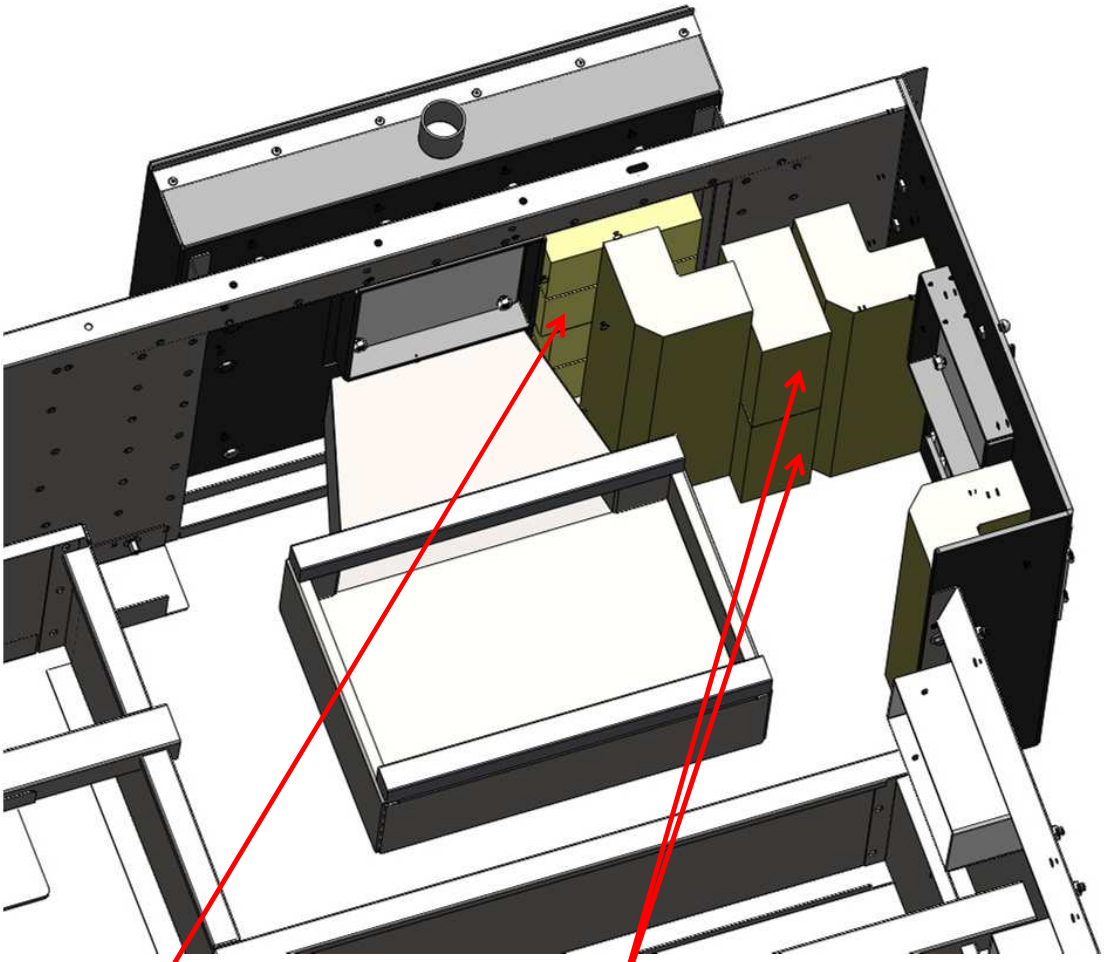
N° 2 REFRACTORY PLATES (500x200x30)
VERTICALLY POSITIONED BEHIND THE FURNACE

STEAM OVEN WITH SIDE FURNACE



PLACE THE ANGULAR REFRACORY BRICKS WITH REFRACORY CEMENT CONTAINED IN THE BIN

STEAM OVEN WITH SIDE FURNACE



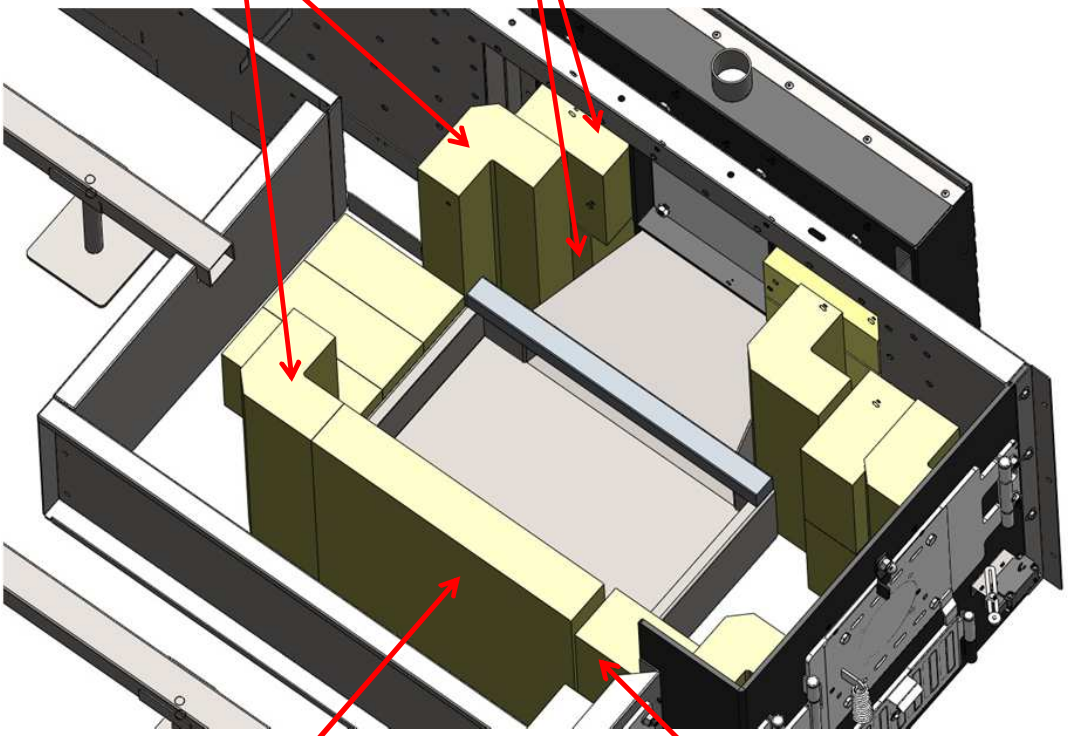
PLACE N°2 REFRACTORY BRICKS 230x170x100 mm
WITH REFRACORY CEMENT

PLACE N°4 REFRACORY BRICKS 220x110x60
WITH REFRACORY CEMENT

STEAM OVEN WITH SIDE FURNACE

PLACE N°2 REFRACTORY BRICKS
230x170x100

PLACE N°2
ANGULAR REFRACORY BRICKS

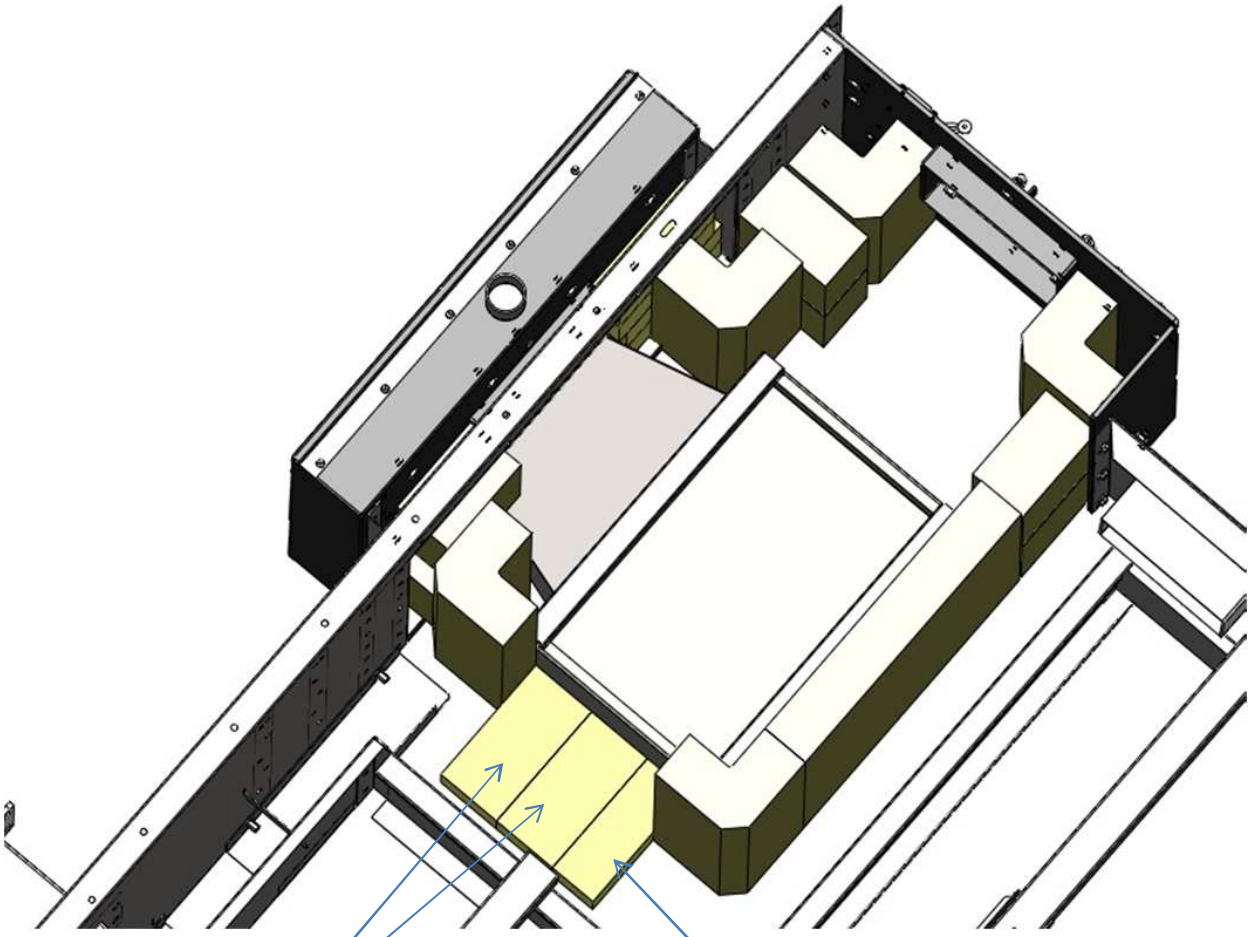


PLACE N°1 REFRACTORY PLATE 500x500x80

PLACE N°2 REFRACTORY
BRICKS
230x170x100

MADE IN ITALY

STEAM OVEN WITH SIDE FURNACE



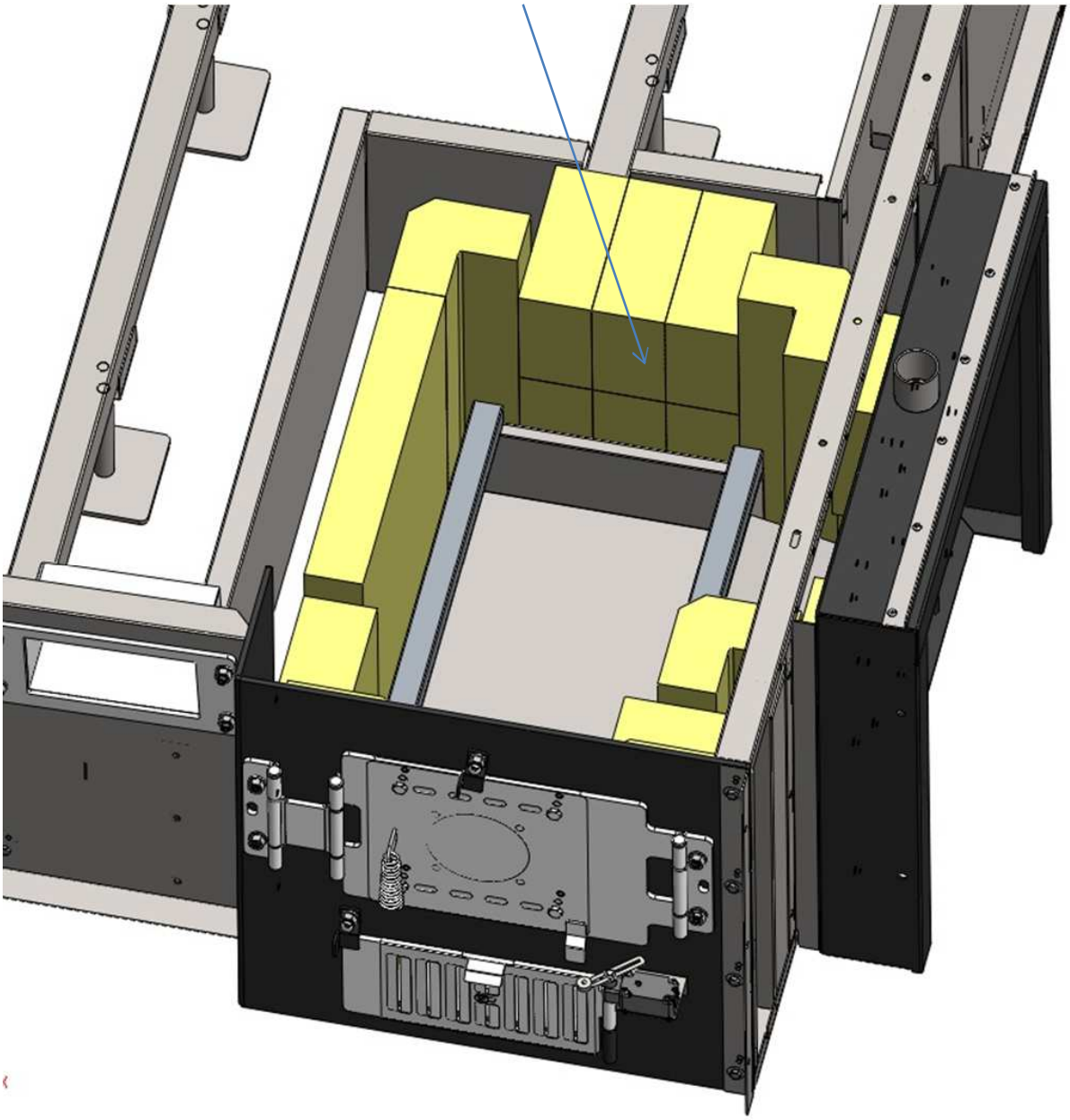
PLACE N°2 REFRACTORY BRICKS 220x110x60

PLACE N°1 CUTTED REFRACORY BRICK 220x80x60

MADE IN ITALY

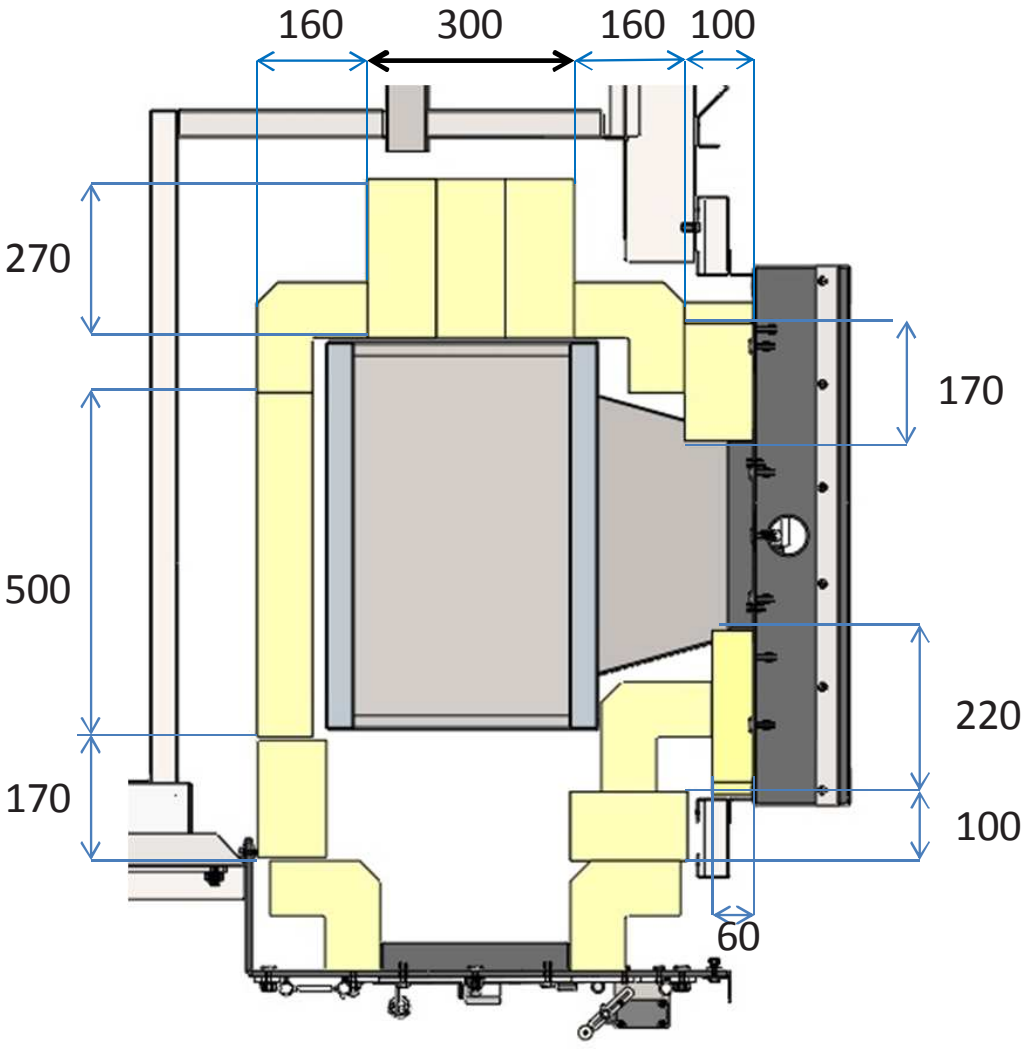
STEAM OVEN WITH SIDE FURNACE

PLACE N° 6 REFRACTORY BRICKS
230x170x100

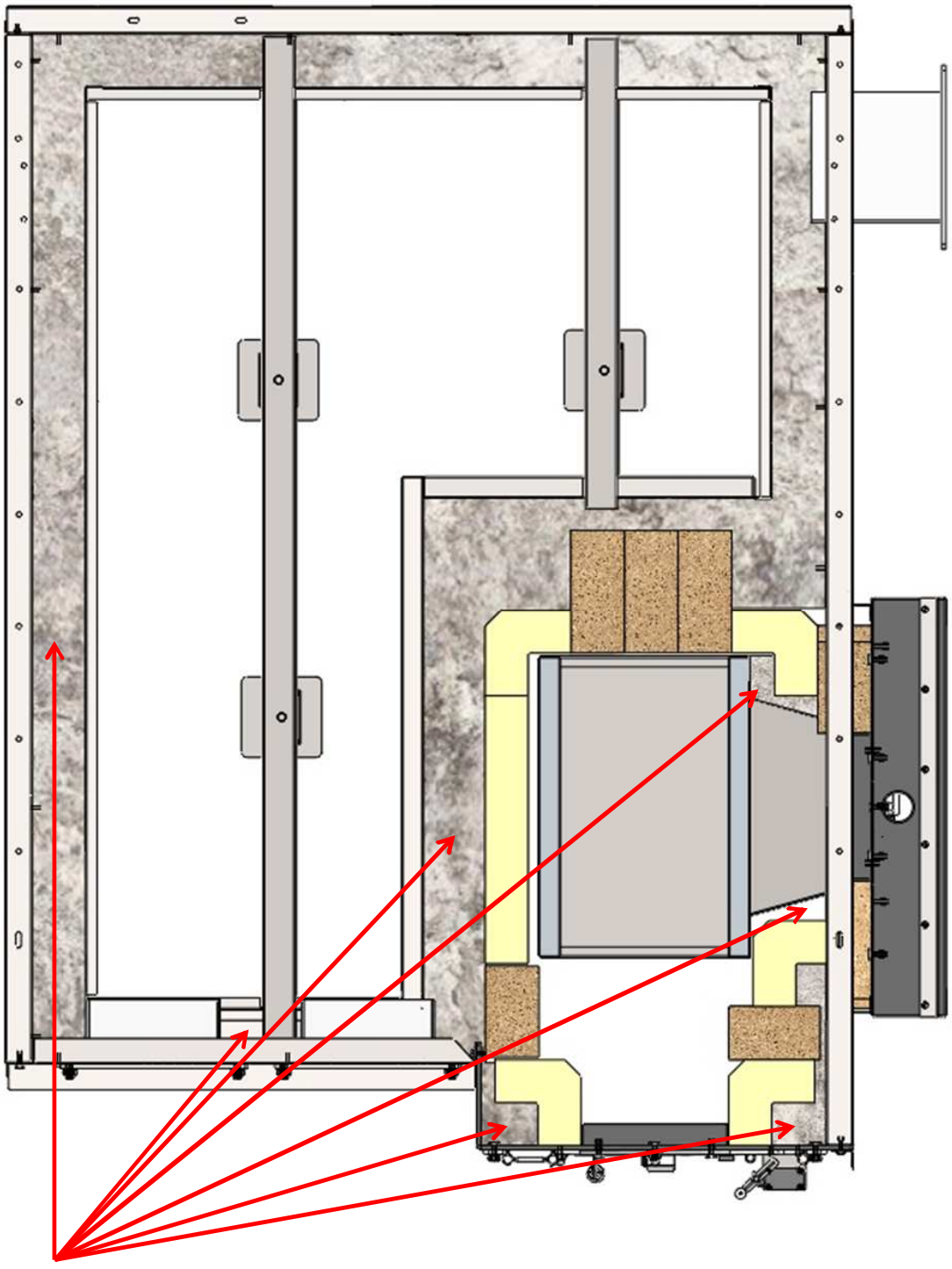


PLEASE NOTE : ALL THE BRICKS MUST BE FIXED WITH REFRACTORY CEMENT

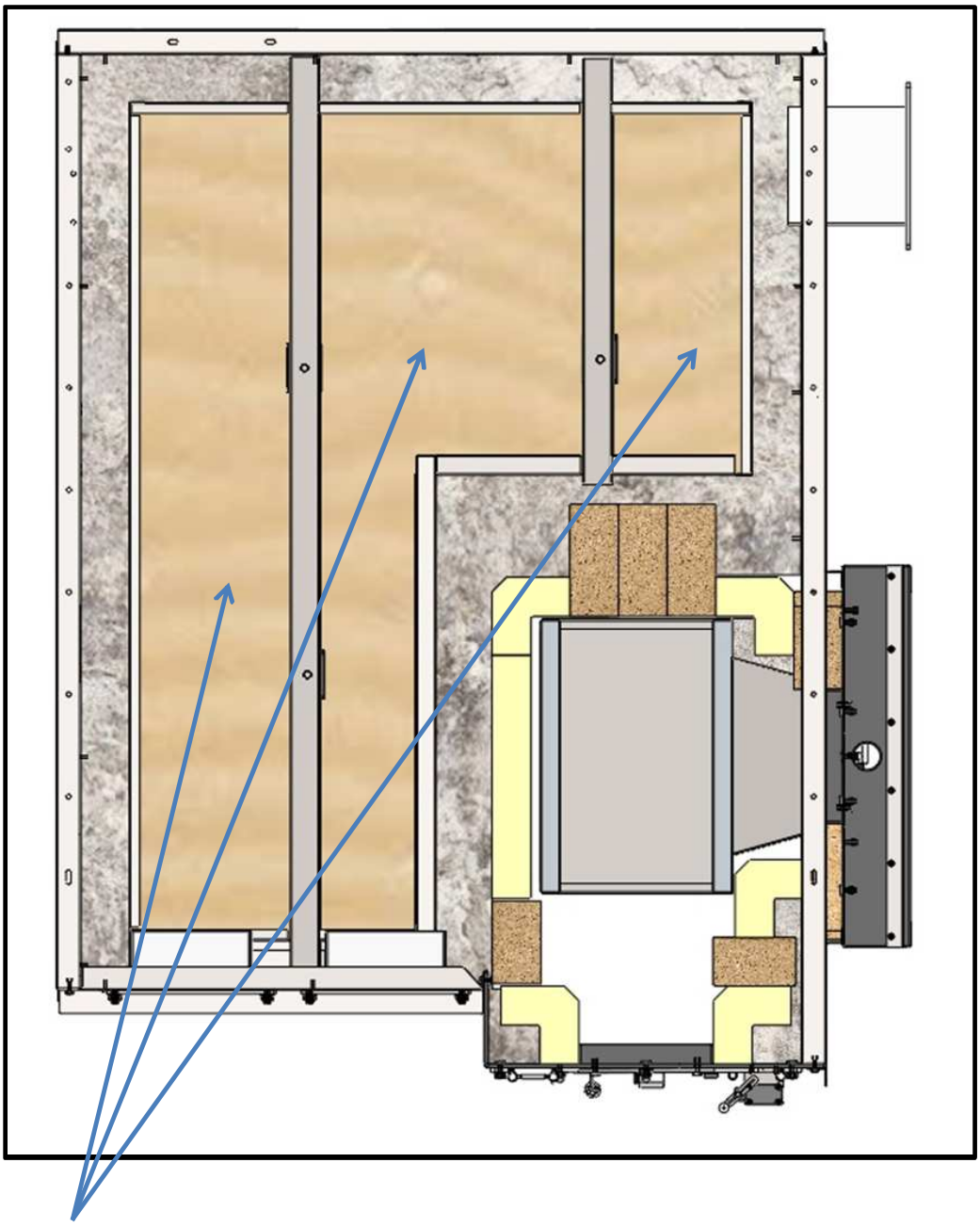
STEAM OVEN WITH SIDE FURNACE



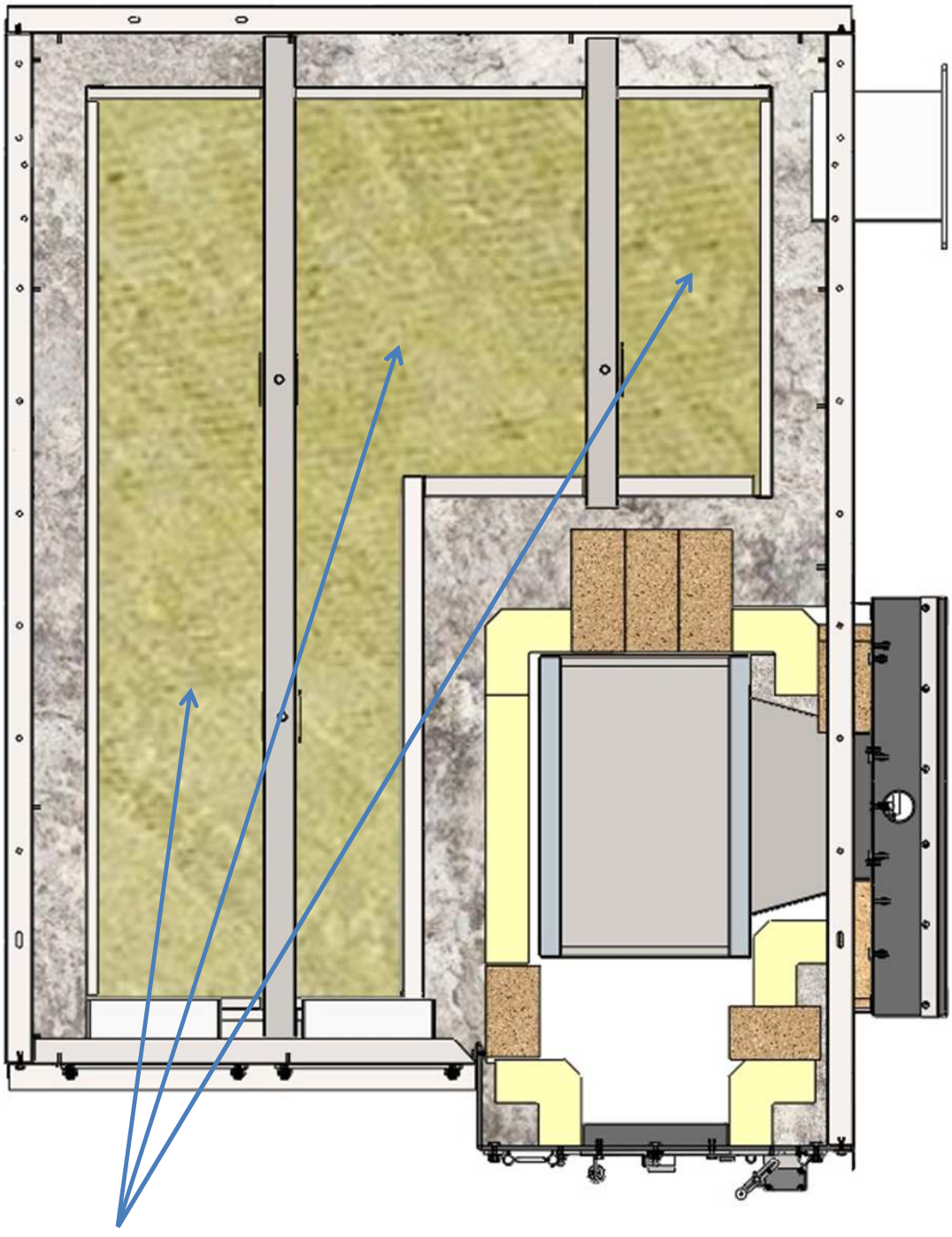
MADE IN ITALY



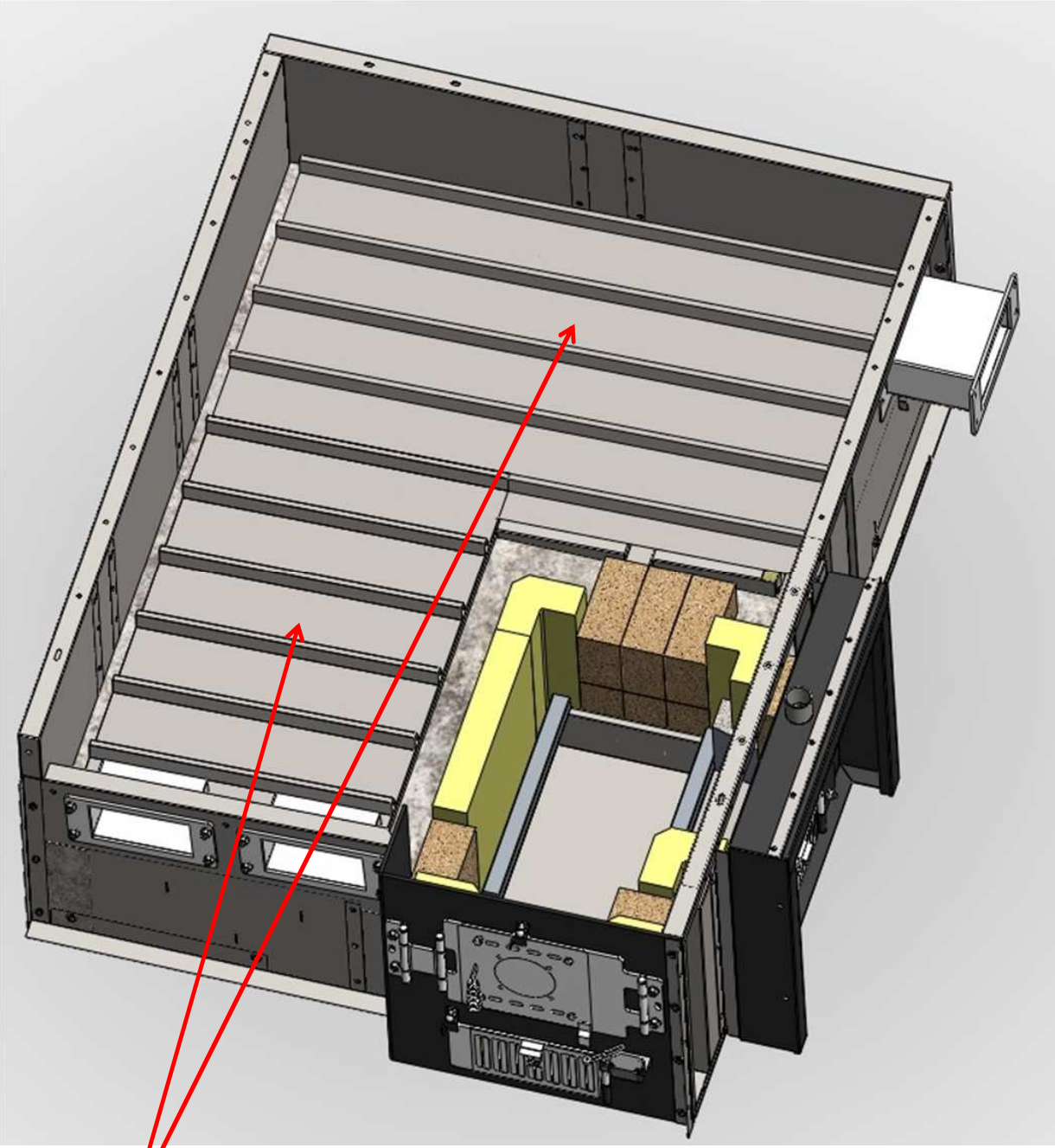
FILL WITH NORMAL CONCRETE UNTIL THE HEIGHT OF THE RECTANGULAR TUBES



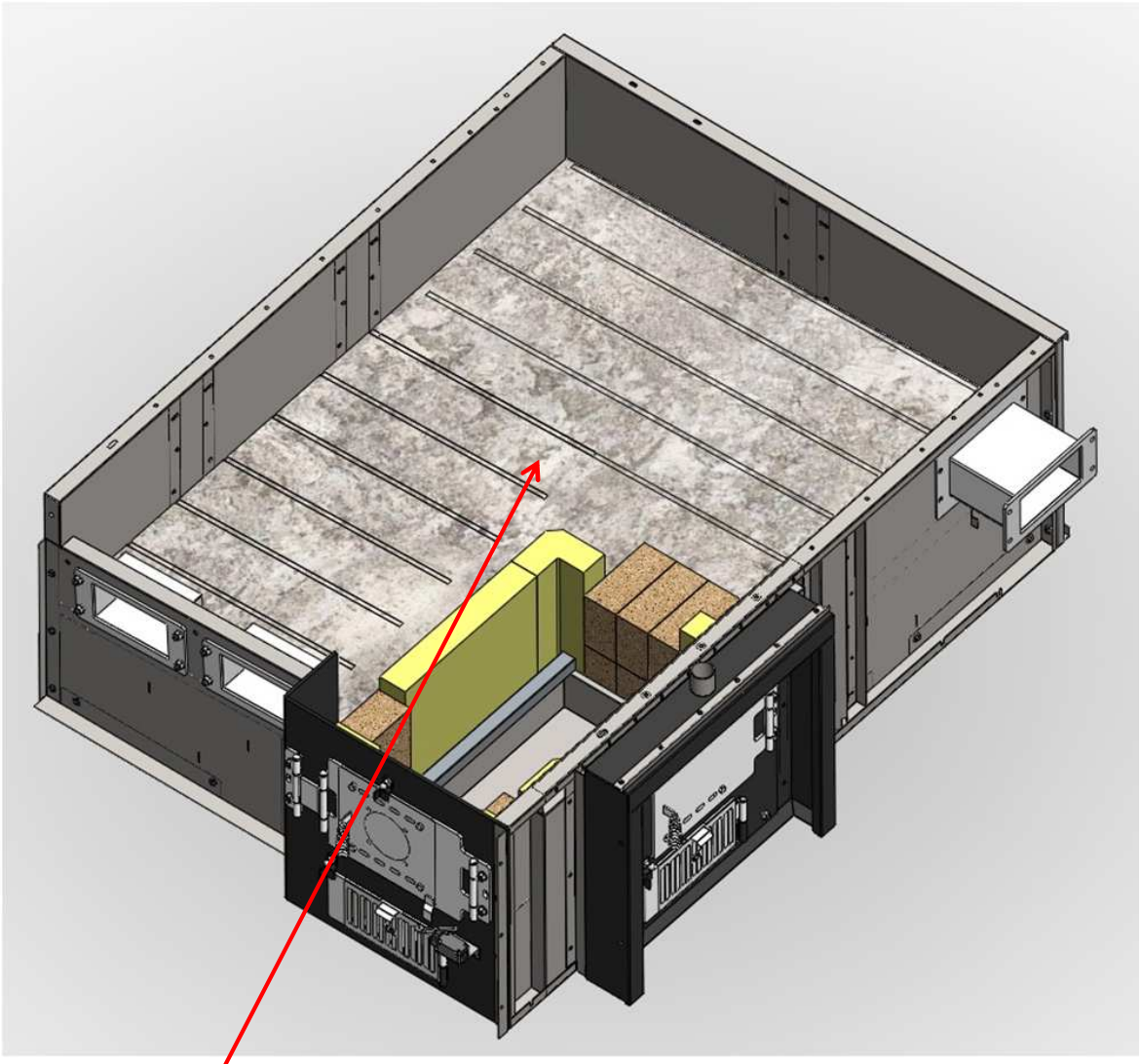
FILL WITH SAND UNTIL THE HEIGHT OF 20 CM



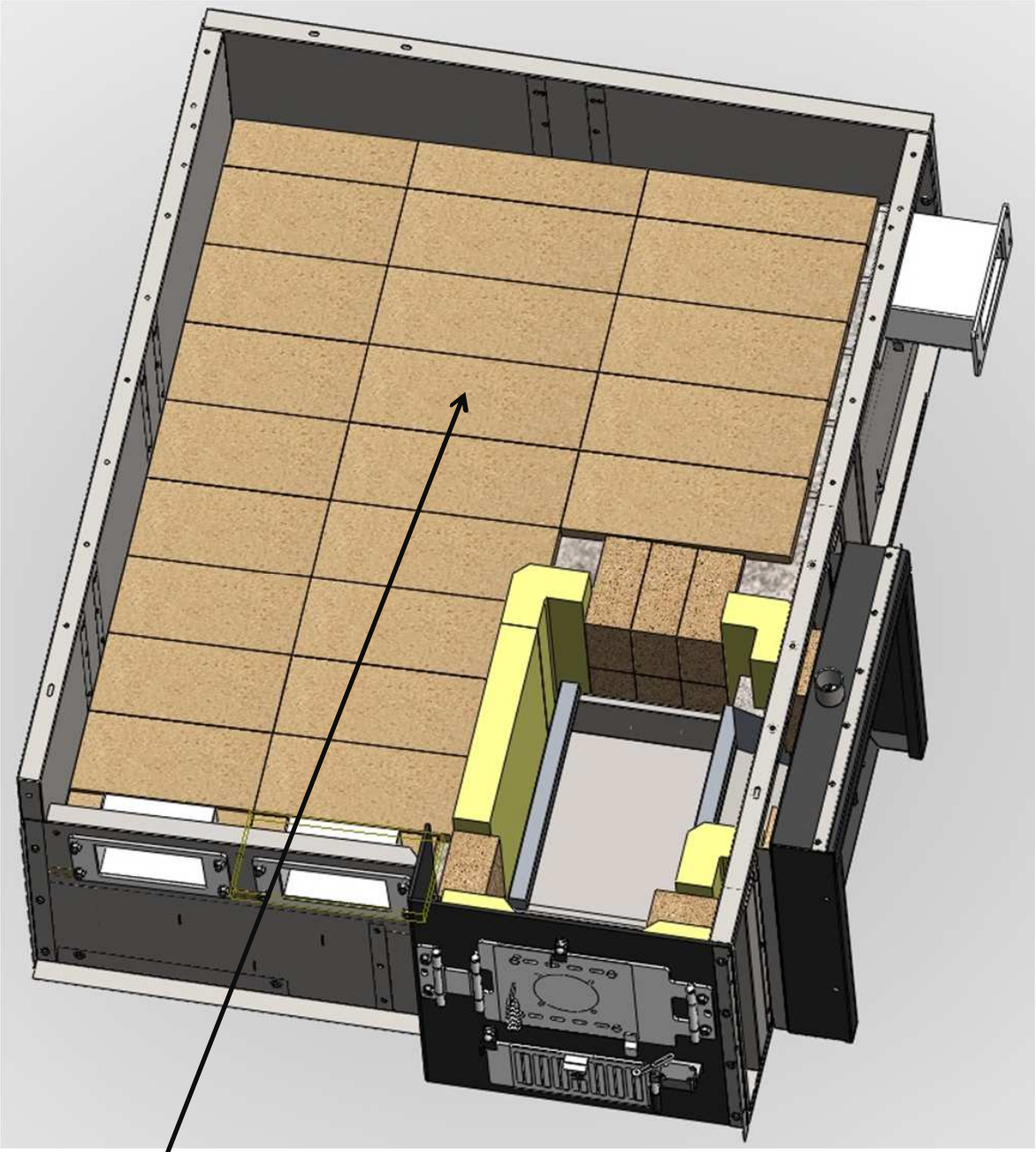
FILL WITH MINERAL ROCK WOOL UNTIL THE HEIGHT OF RECTANGLAR TUBES



PLACE THE CORRUGATED METAL SHEETS

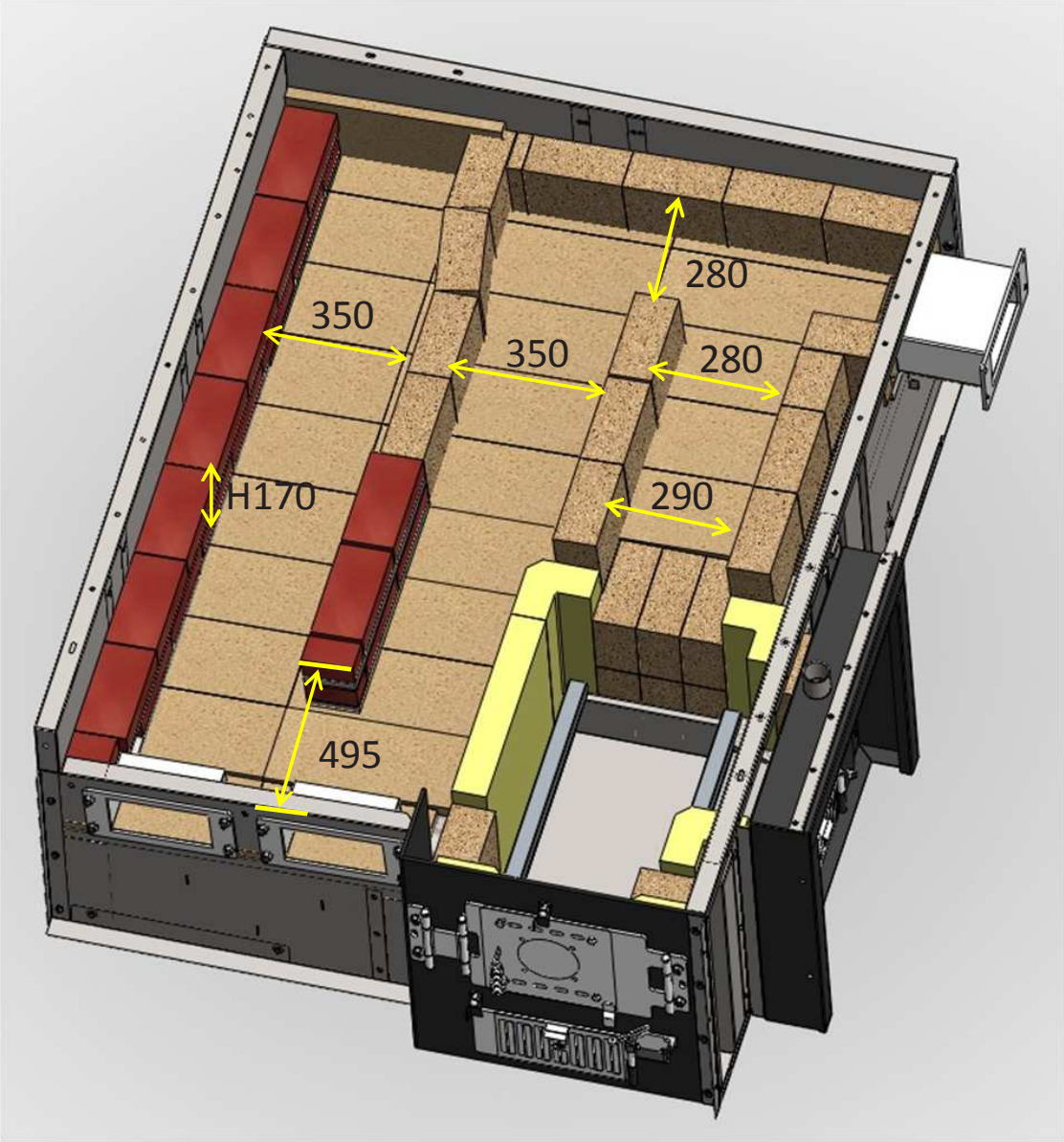


MAKE A LAYER OF NORMAL CONCRETE
UNTIL REACHING THE LEVEL OF FOLDS



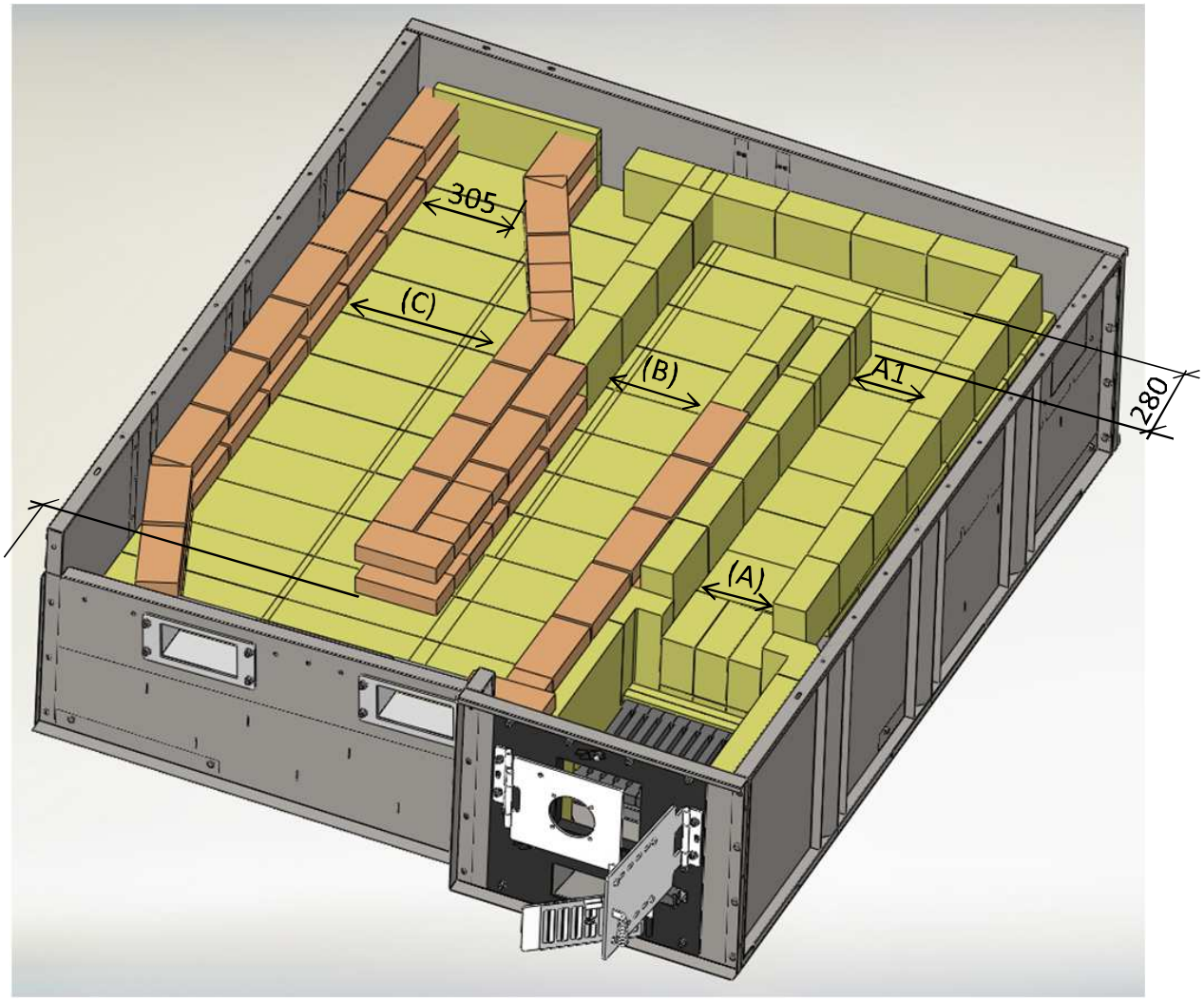
MAKE A FLAT LAYER WITH REFRACORY PLATES WITH MEASURE 500x200x30

STEAM OVENS MOD. 120

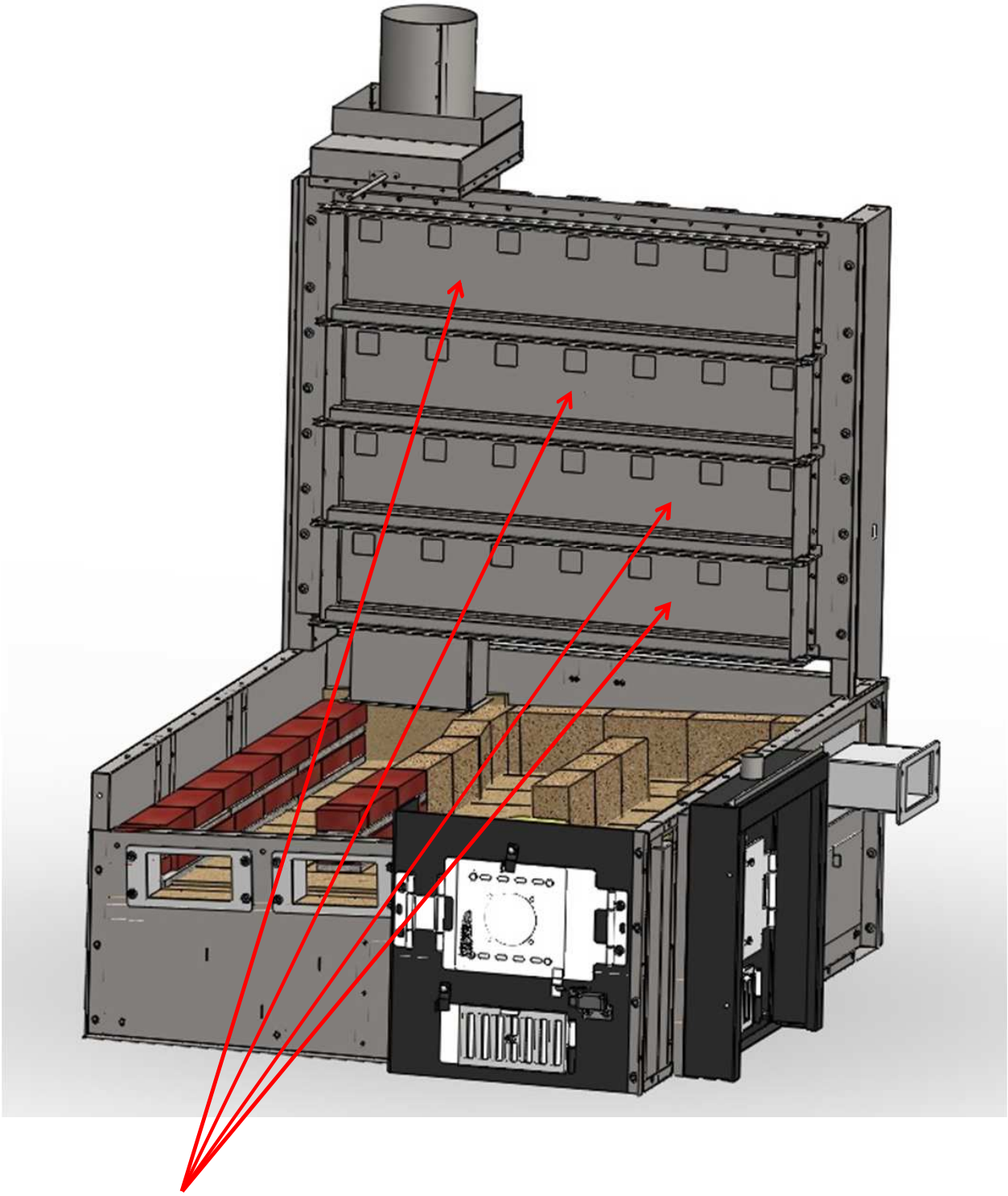


MADE IN ITALY

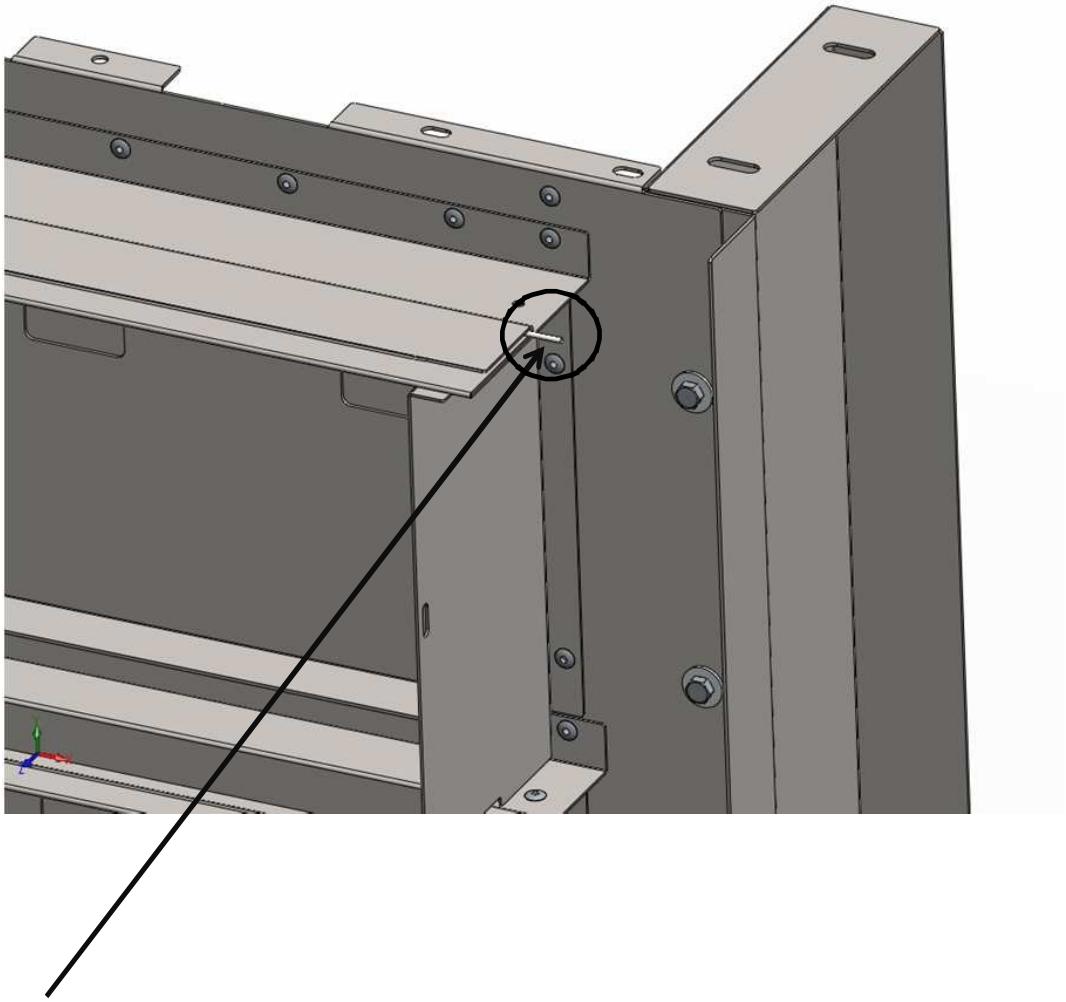
STEAM OVENS MOD. 180 – MOD. 240 – MOD. 300



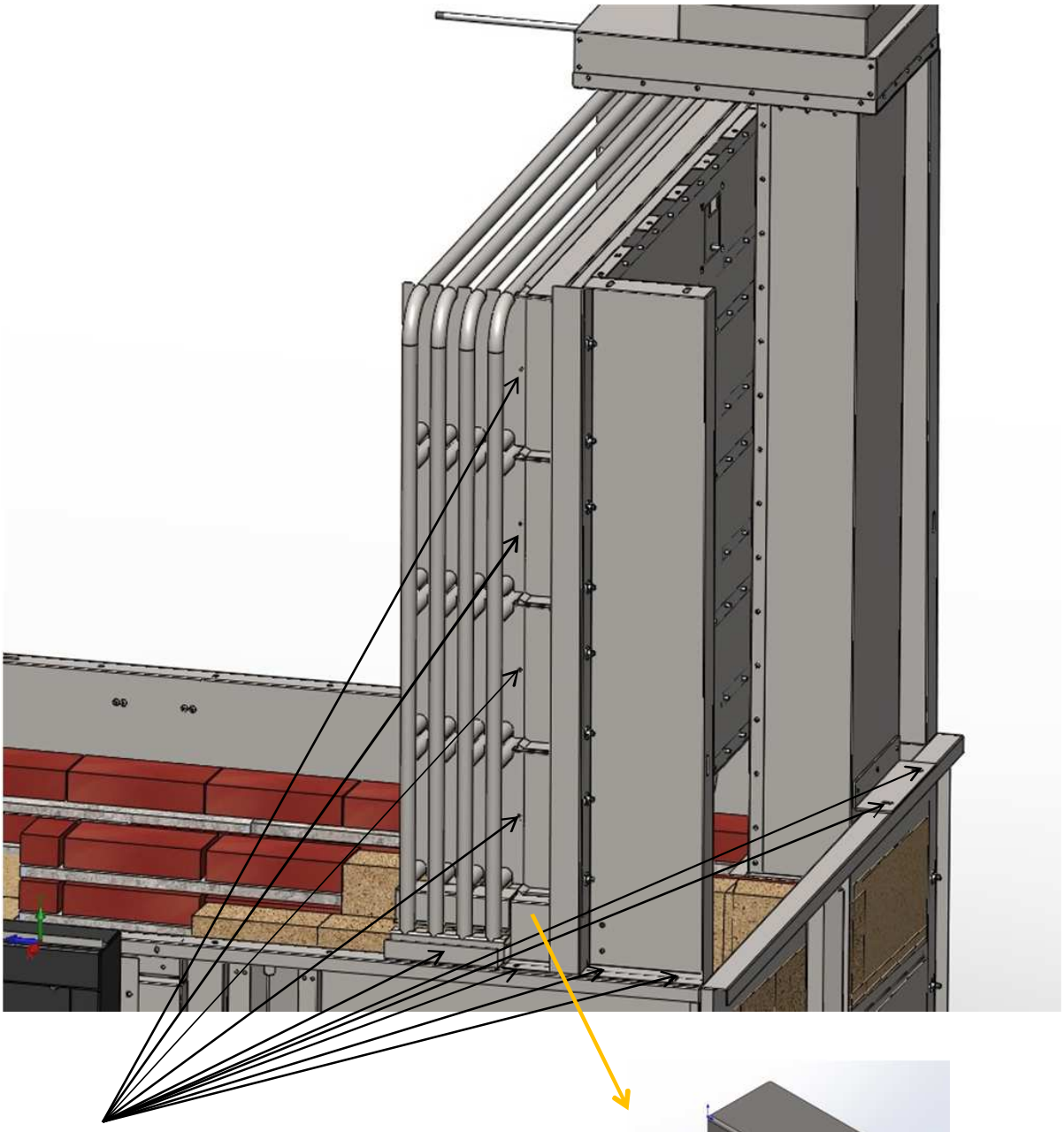
MODELLO	(A)	(A1)	(B)	(C)
180	310mm	300mm	380mm	560mm
240	360mm	350mm	640mm	690mm
300	420mm	380mm	930mm	820mm



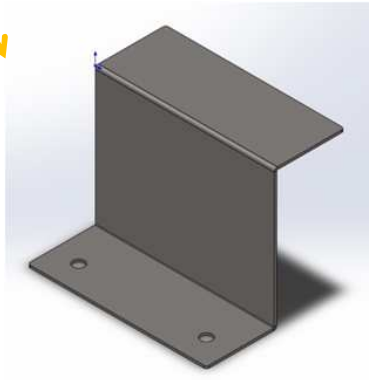
INSTALL THE BACK PART AND THE CHIMNEY,
AND AFTER PLACE THE PERFORATED BACK METAL SHEETS



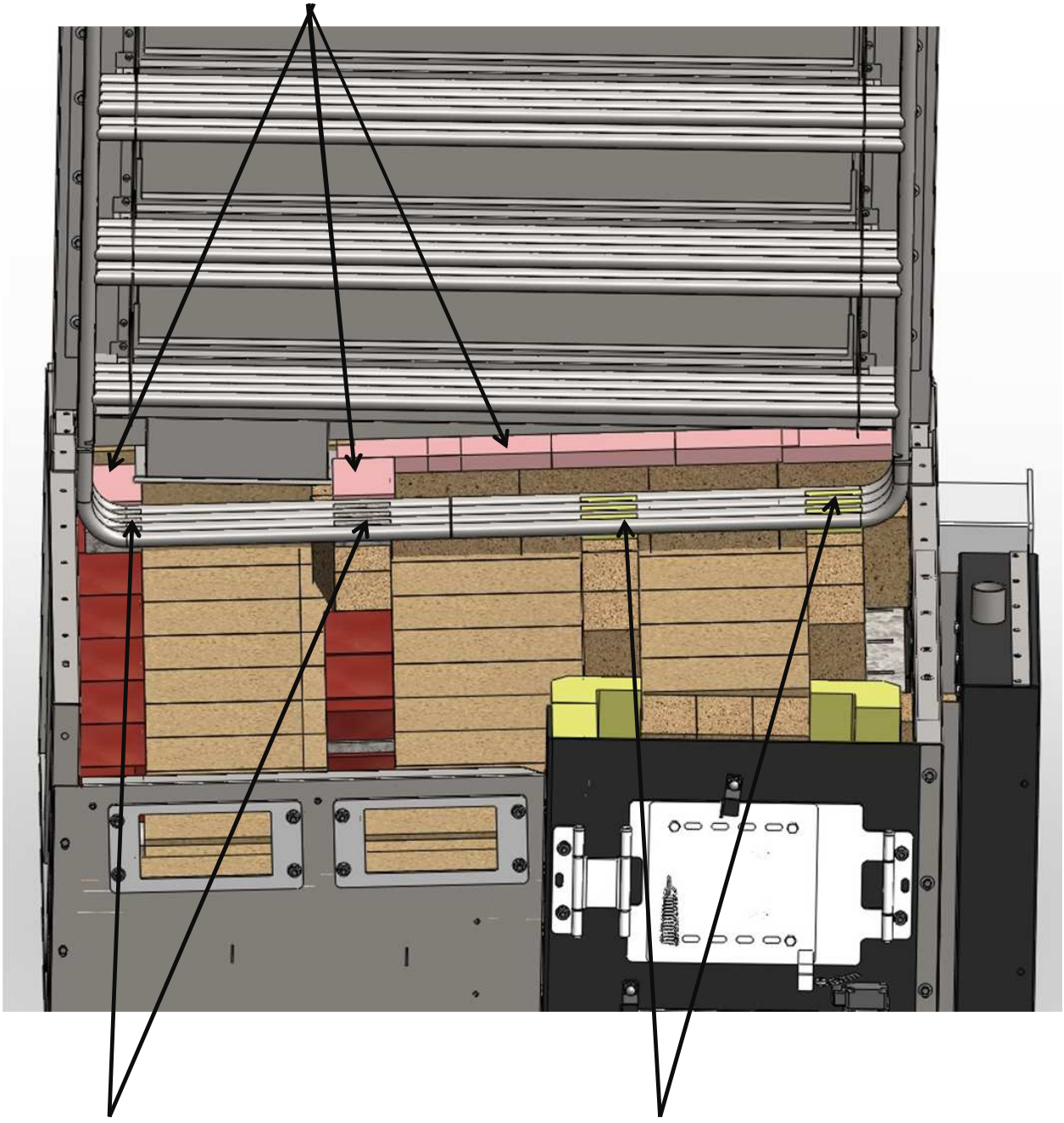
PLEASE NOTE:
PLACE THE GLASS FIBER WIRE WITH DIAMETER 3 INSIDE THE FOLD IN ALL THE CHAMBER



FIX WITH BOLTS THE BACK PART, THE CHIMNEY AND THE FIRST TUBE SECTOR

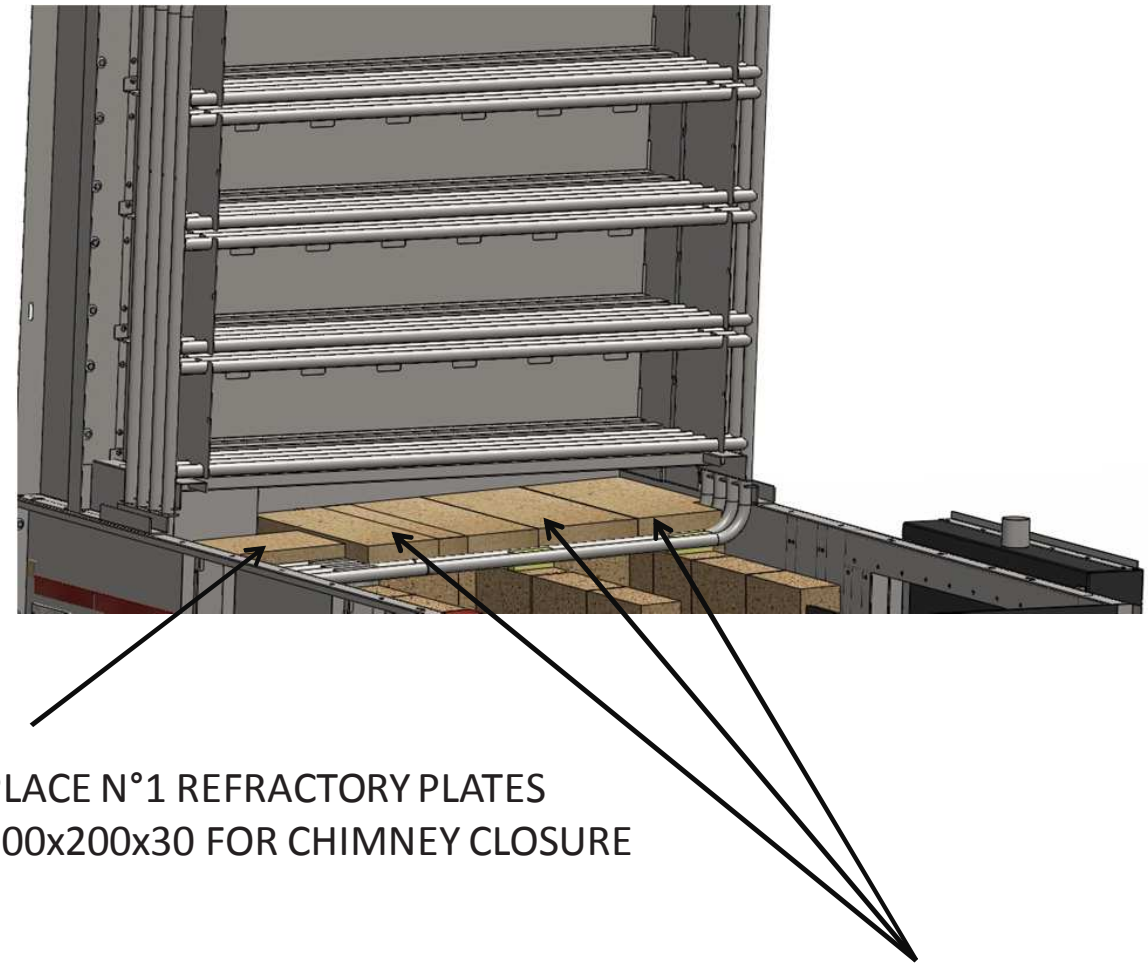


PLACE 110x220x30 REFRACORY PLATES



FILL WITH NORMAL CONCRETE BETWEEN THE TUBES

FILL WITH REFRACTORY CONCRETE BETWEEN THE TUBES

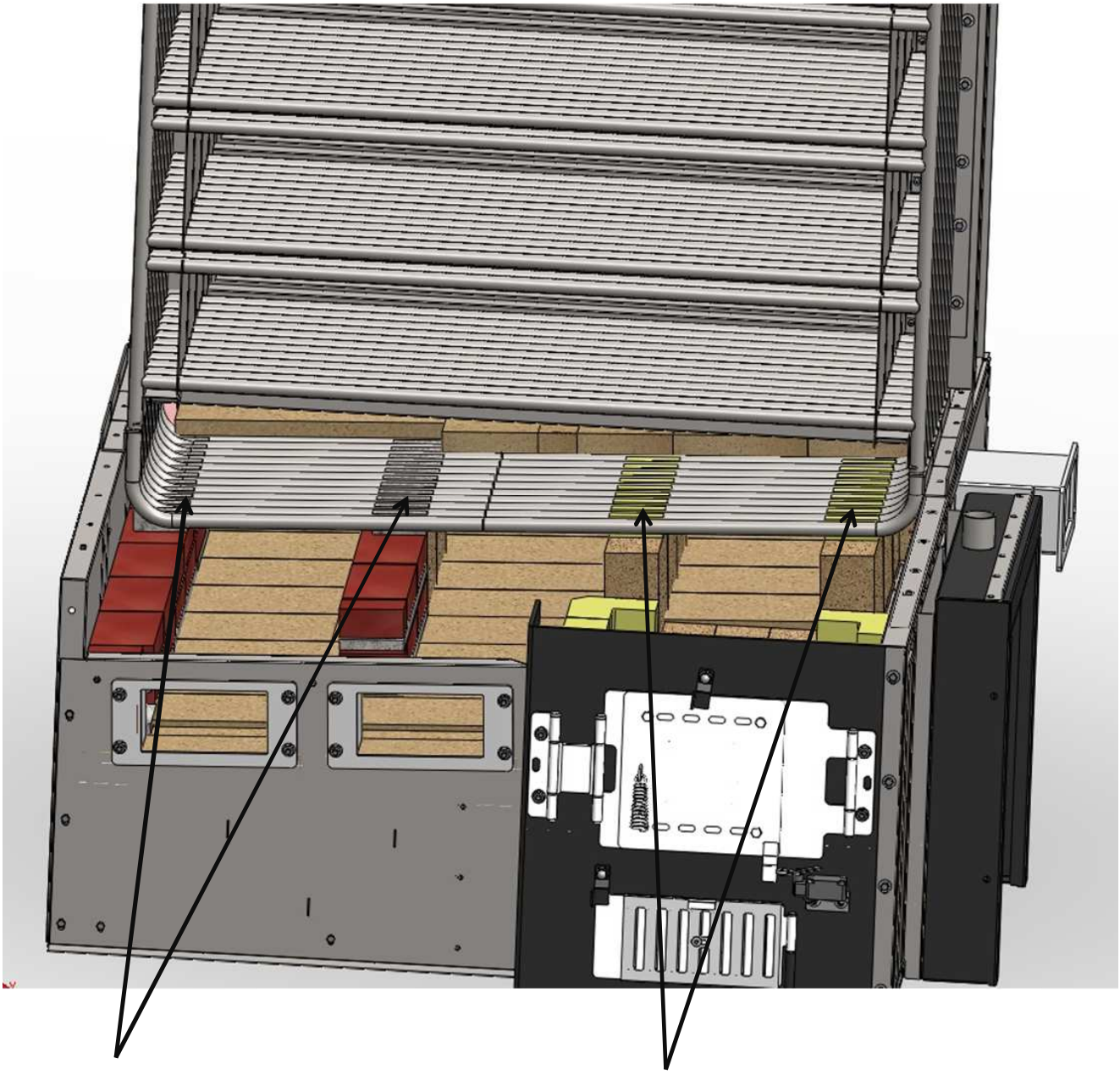


PLACE N°1 REFRACTORY PLATES
500x200x30 FOR CHIMNEY CLOSURE

PLACEN°4 REFRACORY PLATES
500x250x40
FOR CHANNELS CLOSURE

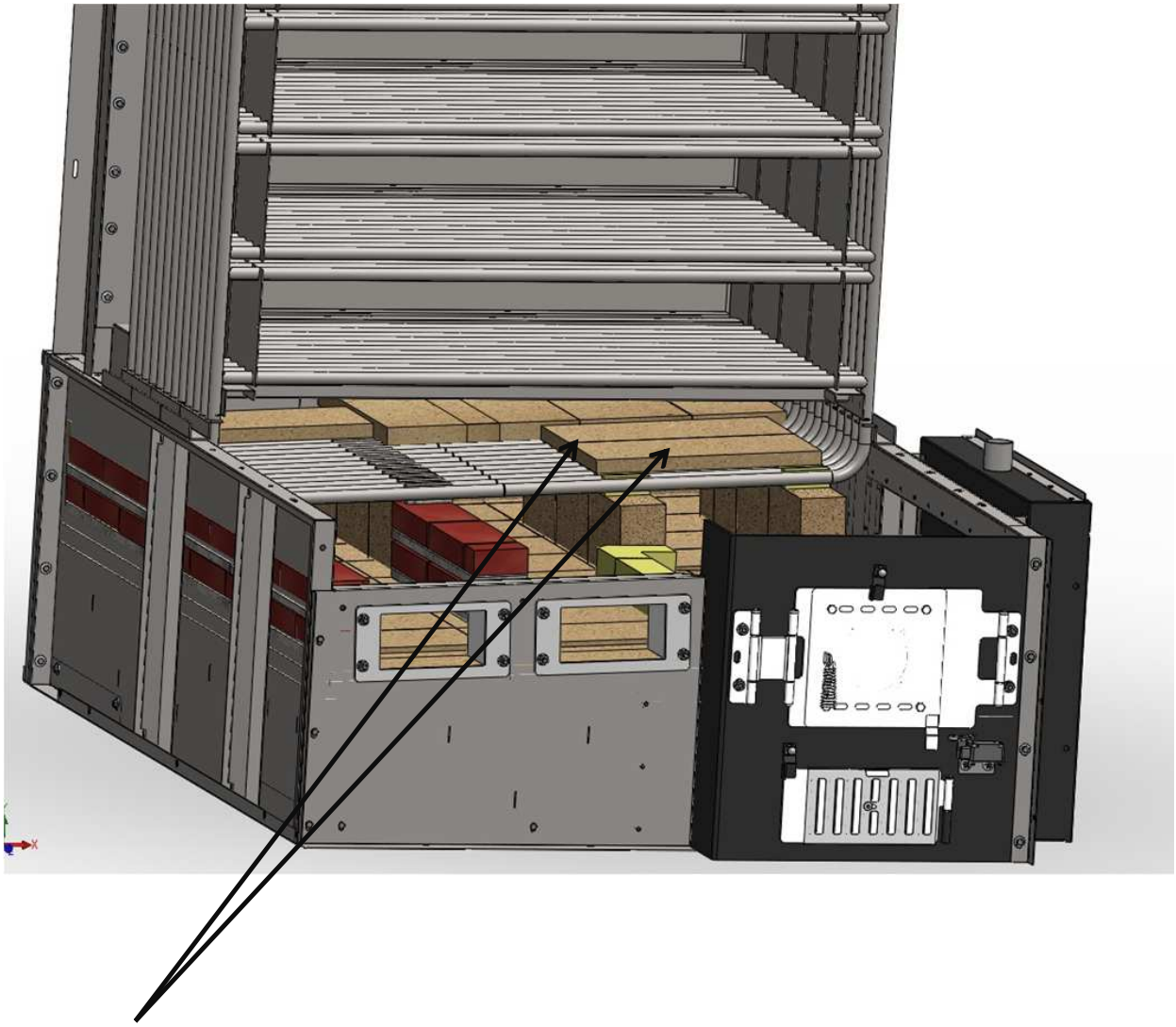
MADE IN ITALY

PLACE N°2 TUBE SECTORS AND FIX THEM WITH BOLTS

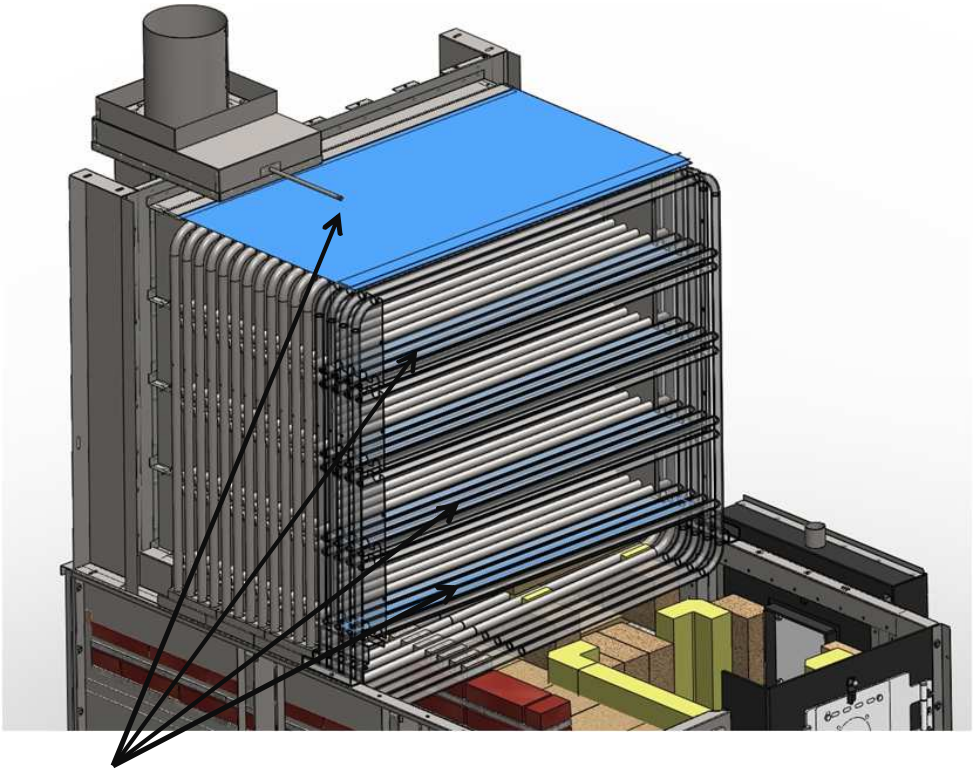


FILL WITH NORMAL CONCRETE BETWEEN THE TUBES

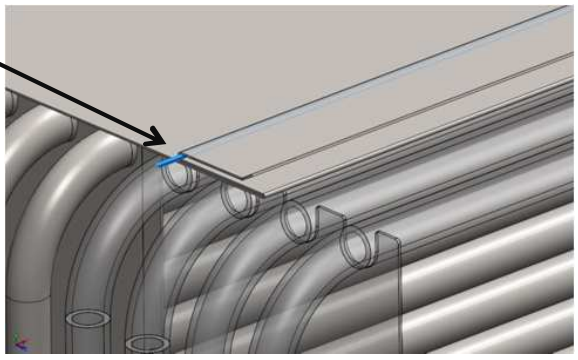
FILL WITH REFRACTORY CONCRETE BETWEEN THE TUBES



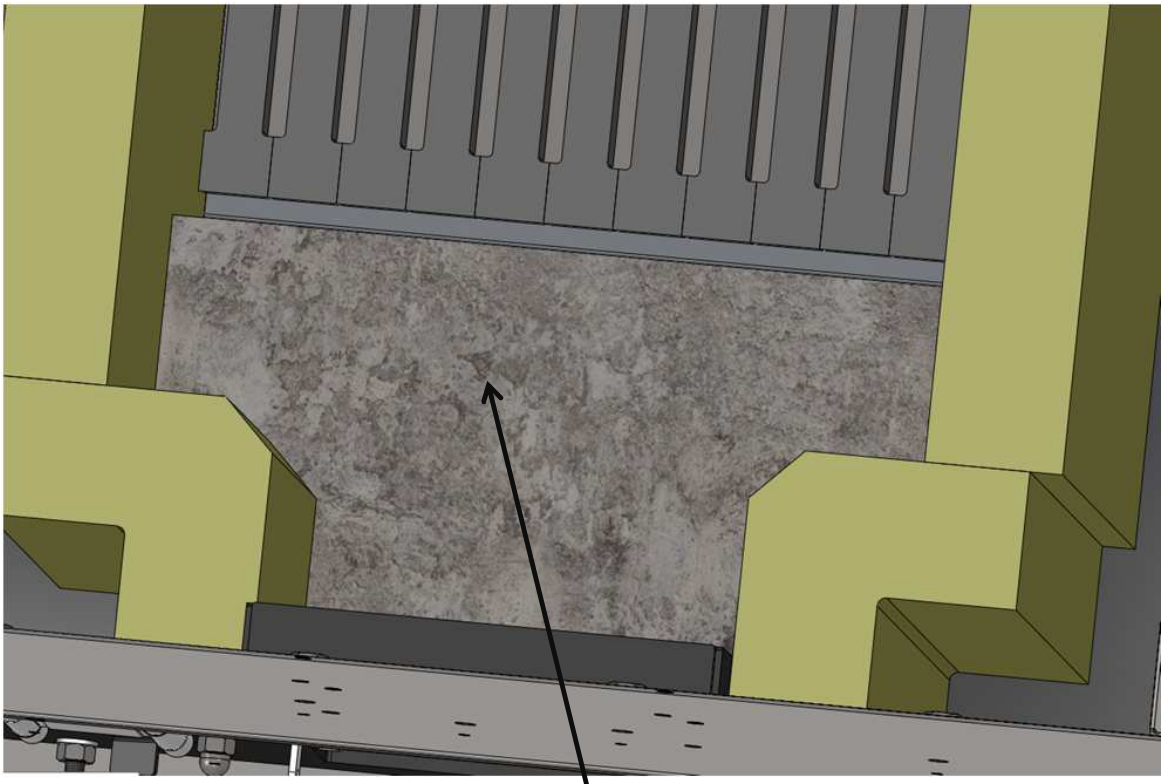
PLACE N°2 REFRACORY PLATES 500x200x30
FOR CLOSURE OF FIRST REFRACTORY CHANNEL



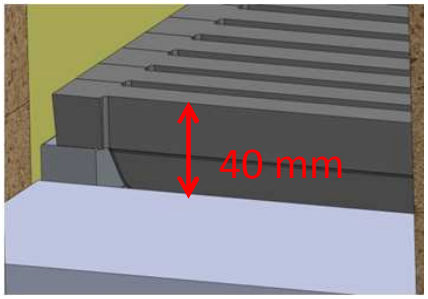
PLACE THE DIVIDING METAL SHEETS
PLEASE REMBER TO PLACE THE GLASS FIBER WIRE



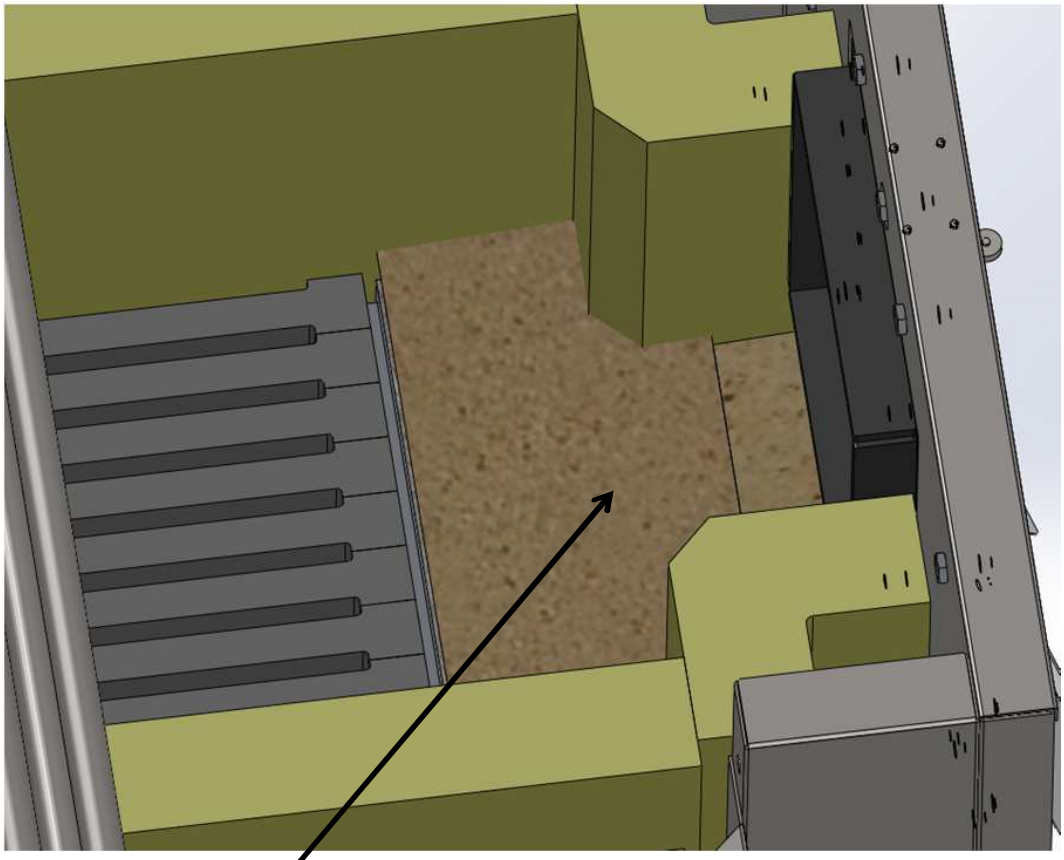
STEAM OVEN WITHOUT SIDE FURNACE



MAKE A LAYER OF NORMAL CONCRETE UNTIL THE HEIGHT OF THE GRIDS LESS 4 CM

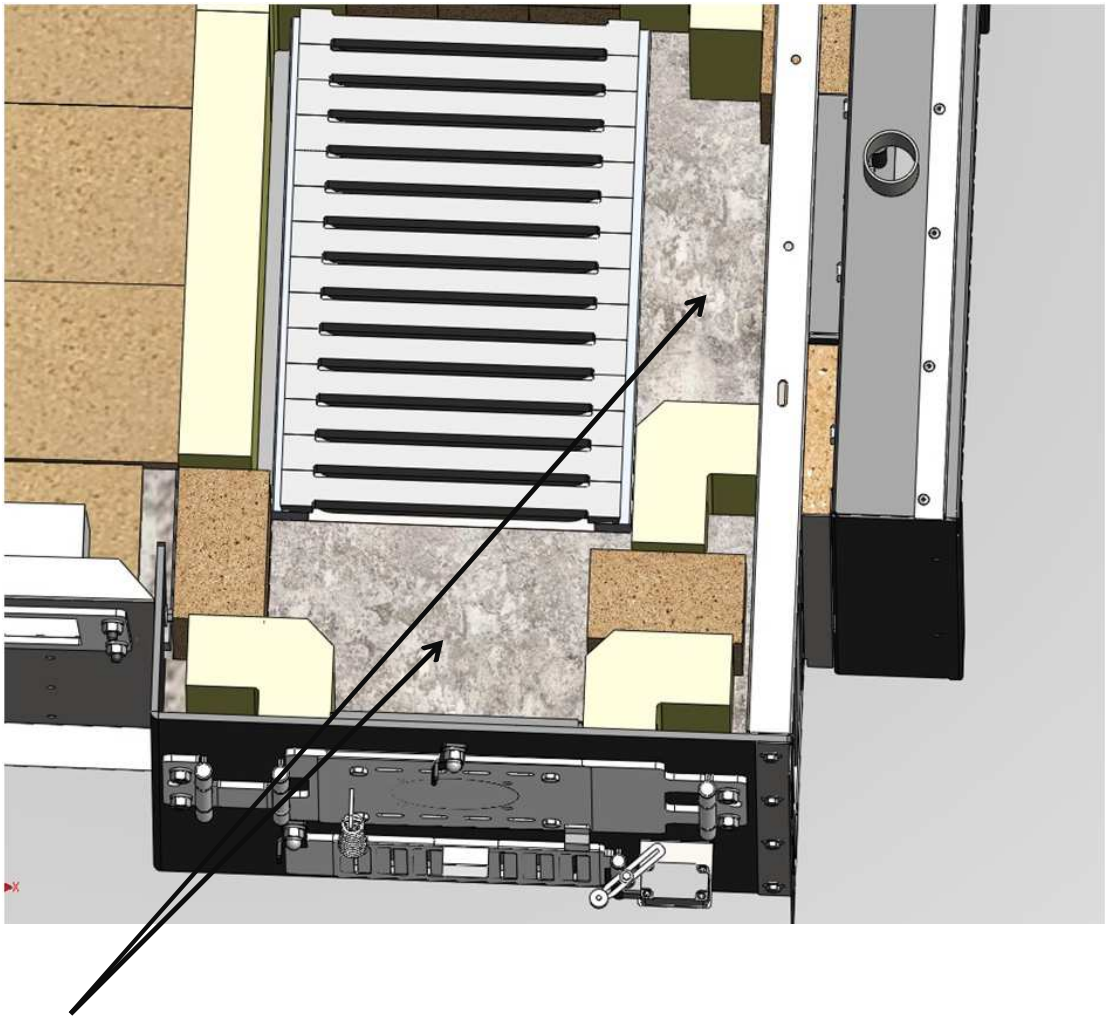


STEAM OVEN WITHOUT SIDE FURNACE

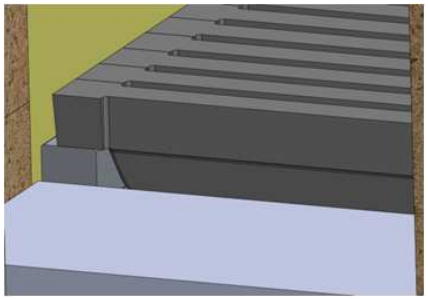


MAKE ONE INCLINED PLANS WITH REFRACTORY PLATES 500x250x40 THAT MUST BE CUT IN LOCAL SITE

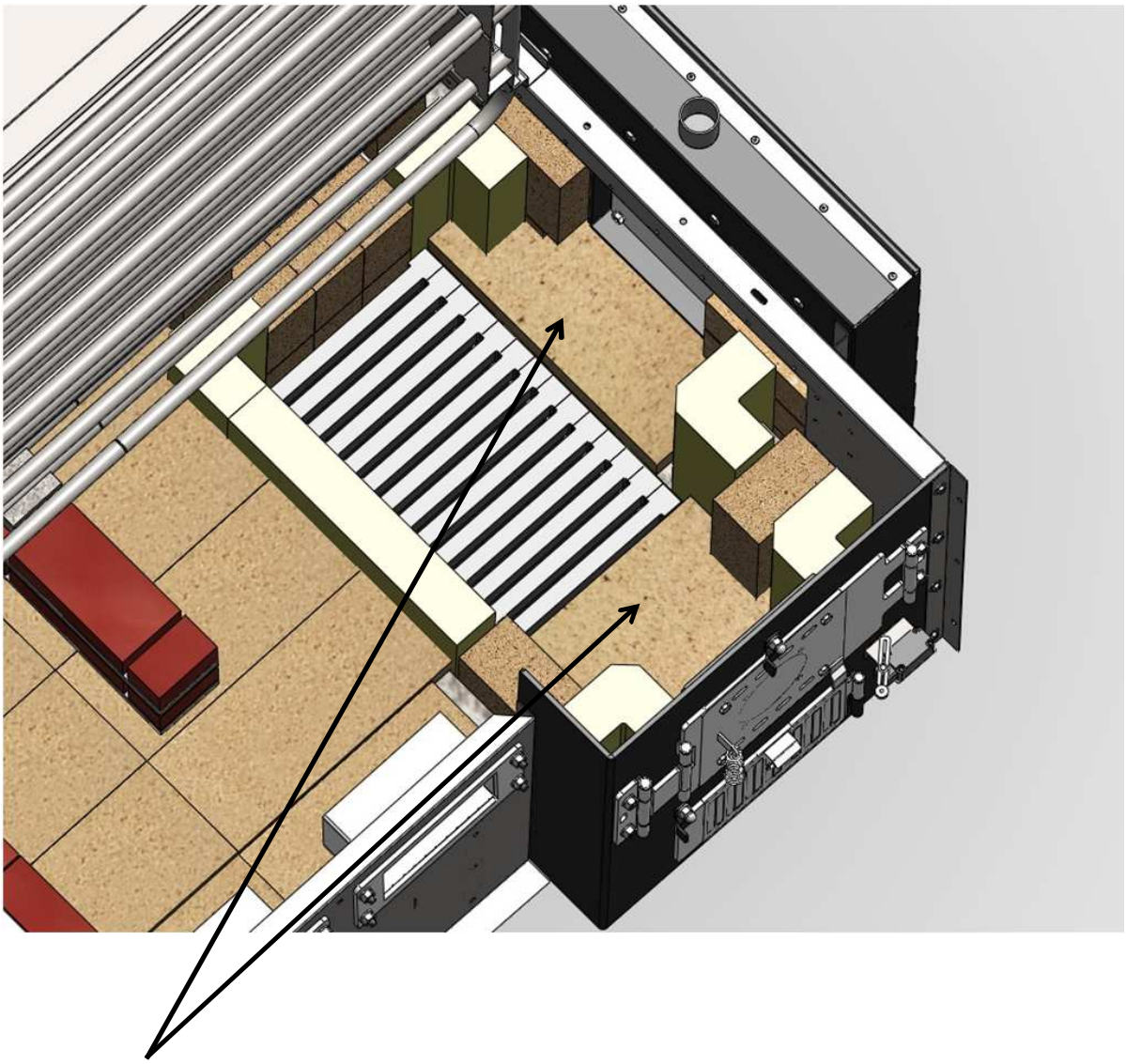
STEAM OVEN WITH SIDE FURNACE



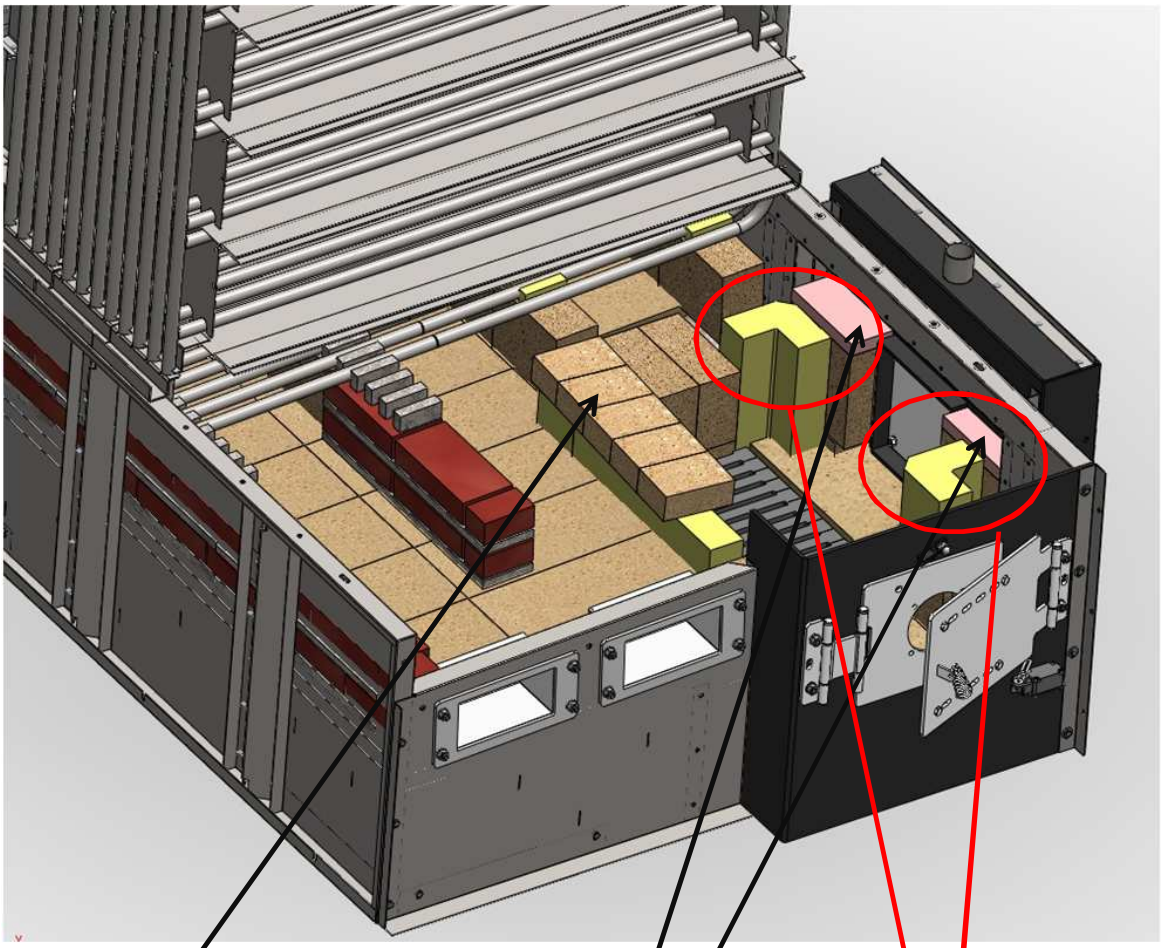
MAKE A LAYER OF NORMAL CONCRETE UNTIL THE HEIGHT OF THE GRIDS LESS 4 CM



STEAM OVEN WITH SIDE FURNACE



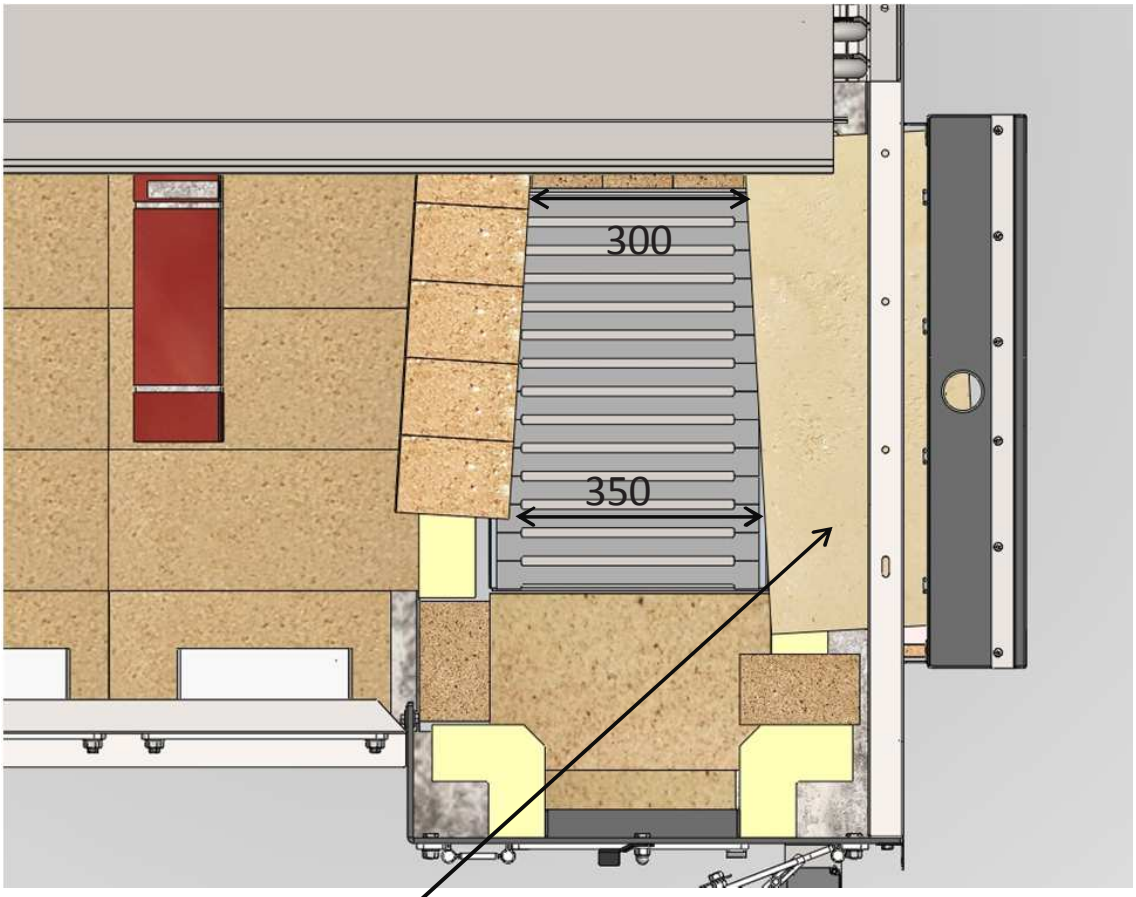
MAKE TWO INCLINED PLANS WITH REFRACTORY PLATES 500x250x40 THAT MUST BE CUT IN LOCAL SITE



PLACE N°5 REFRACTORY BRICKS
220x110x60 CUTTED AT 160x110x60
PLEASE TAKE NOTE THAT THE FIRST
MUST BE POSITIONED SLIGHTLY INCLINED
TO INCREASE THE QUANTITY OF HEAT
IN THE FIRST SECTORS

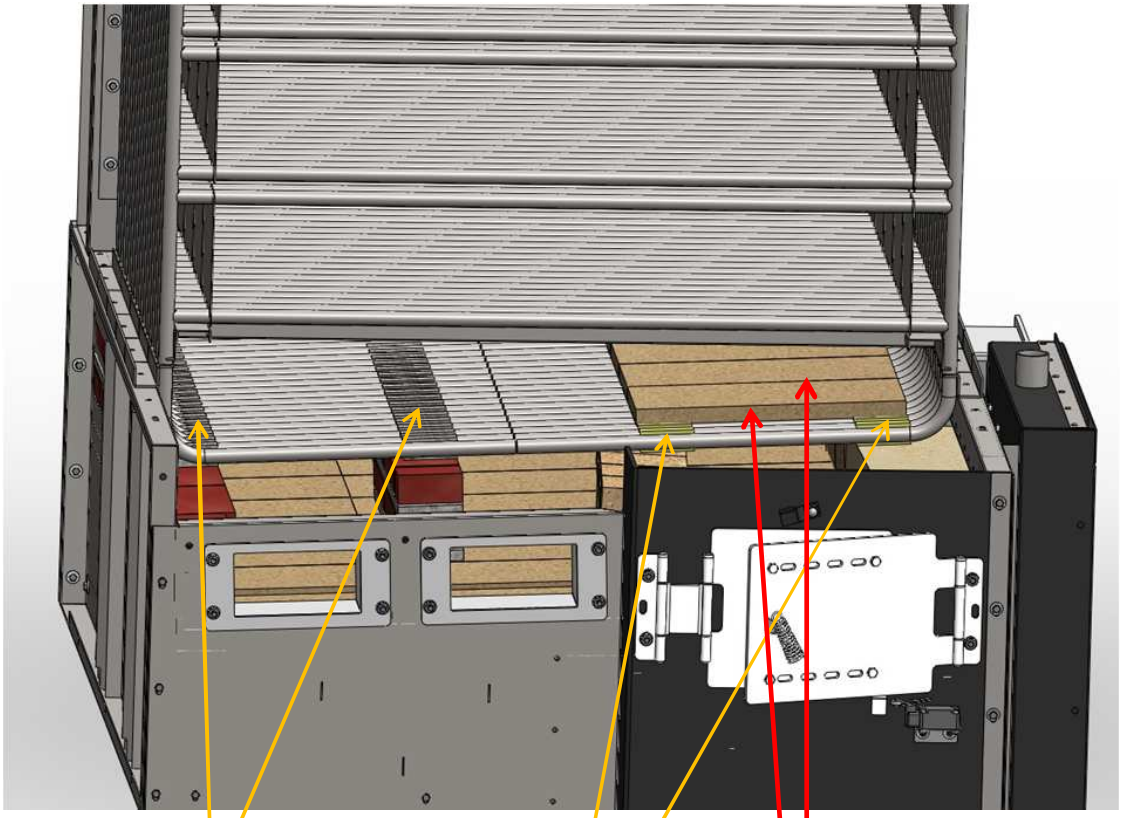
PLACE N°2
REFRACORY PLATES
220x110x30

PREPARE THE SUPPORT
PLAN
IN REFRACTORY
CONCRETE FOR THE BIG
REFRACTORY PLATE



PLACE THE BIG REFRACTORY PLATE AS SHOWN IN THE PICTURE

INSTALL THE FOLLOWING TUBE SECTOR

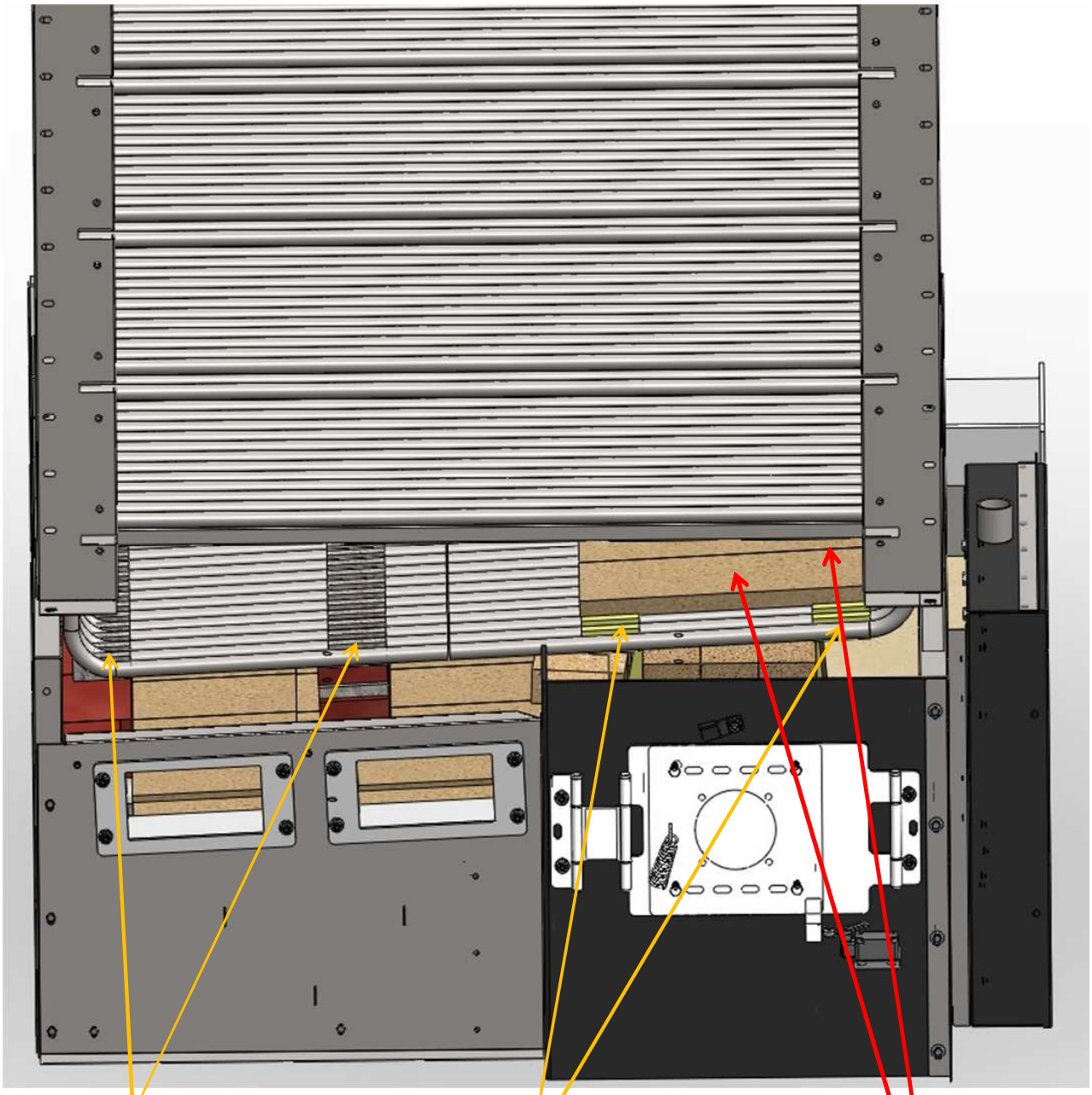


PLACE NORMAL CONCRETE BETWEEN THE TUBES

PLACE REFRACTORY CONCRETE BETWEEN THE TUBES

PLACEN°2 REFRACTORY PLATES 500x200x30

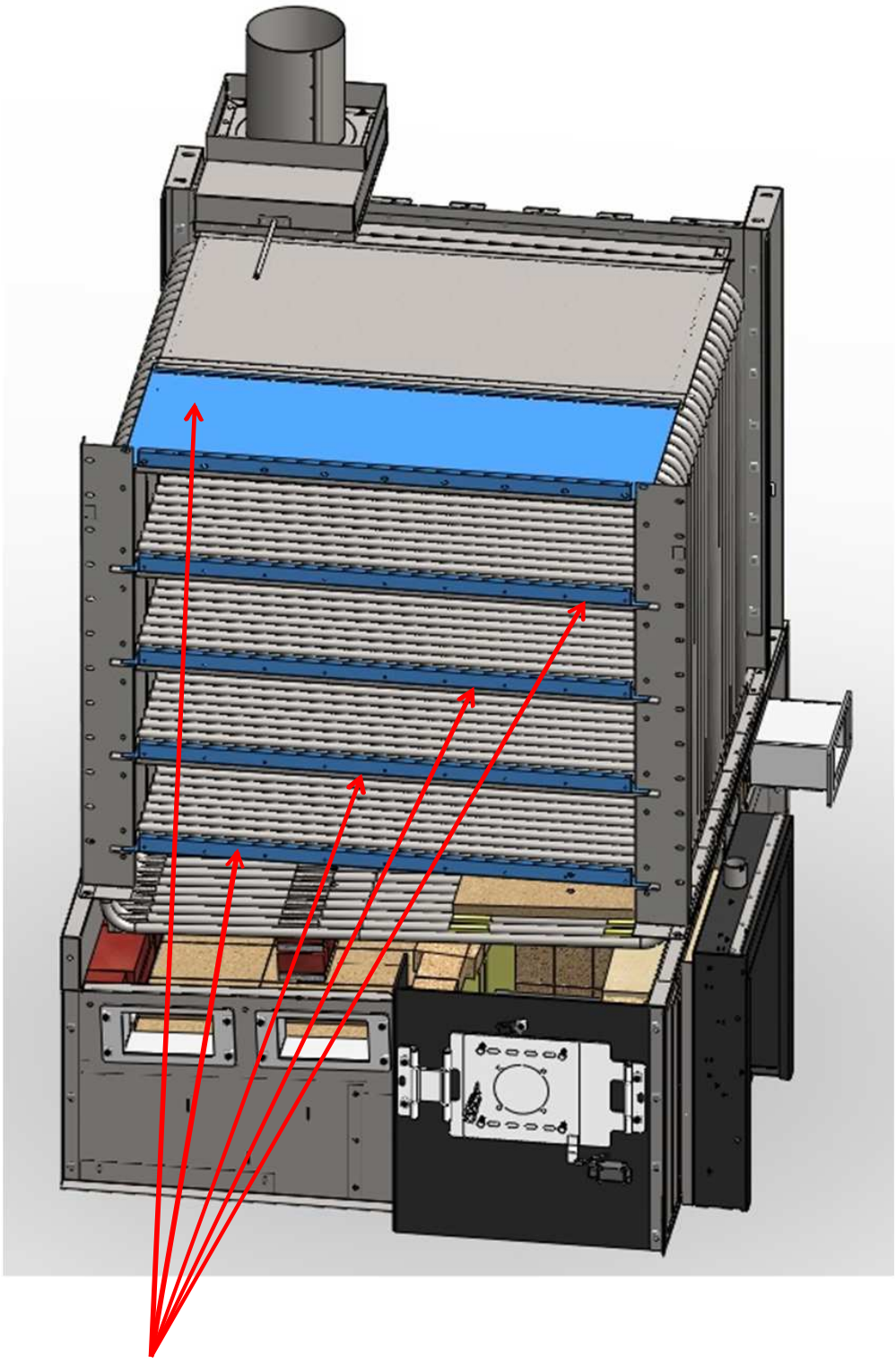
INSTALL THE LAST TUBE SECTOR



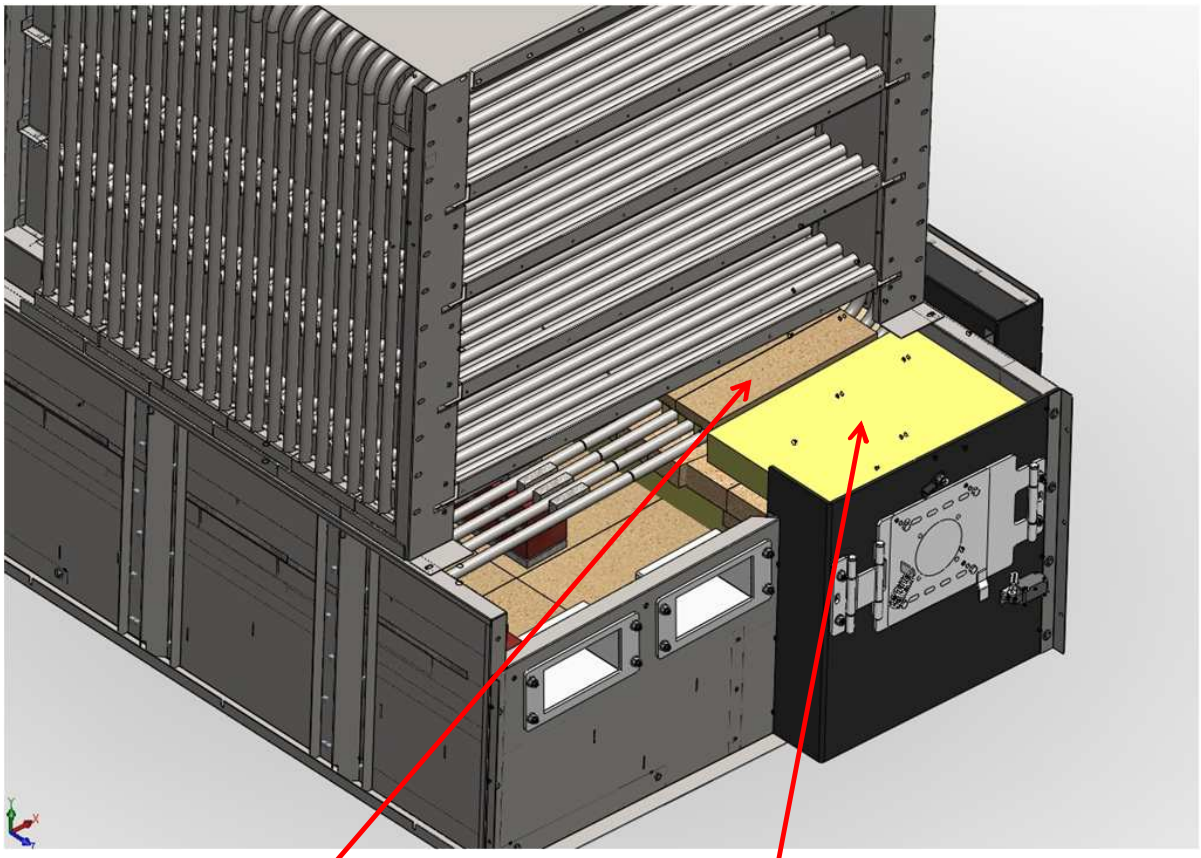
PLACE NORMAL CONCRETE BETWEEN THE TUBES

PLACE REFRACTORY CONCRETE BETWEEN THE TUBES

PLACEN°2 REFRACTORY PLATES 500x200x30

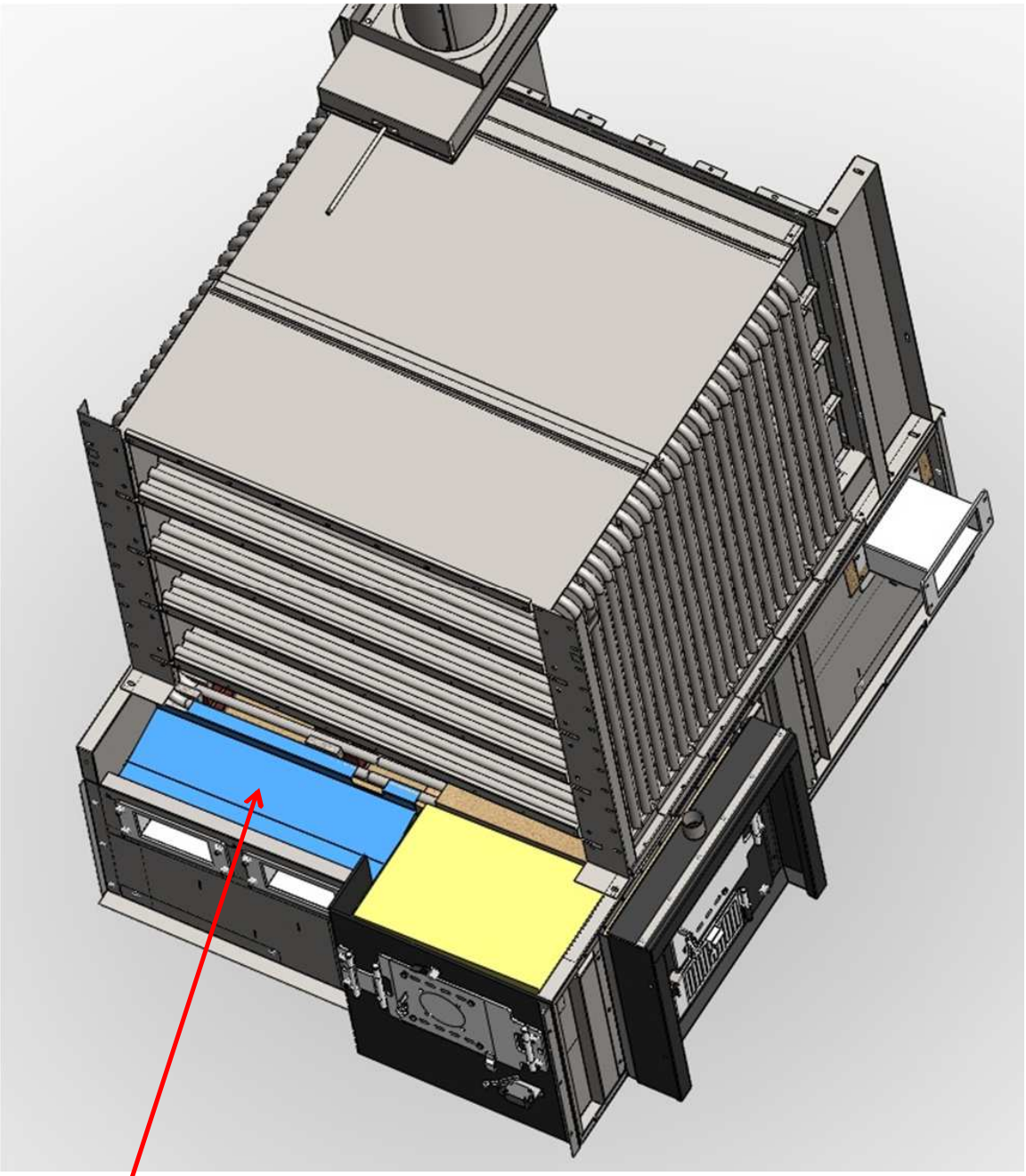


PLACE THE FRONT DIVIDING METAL SHEETS

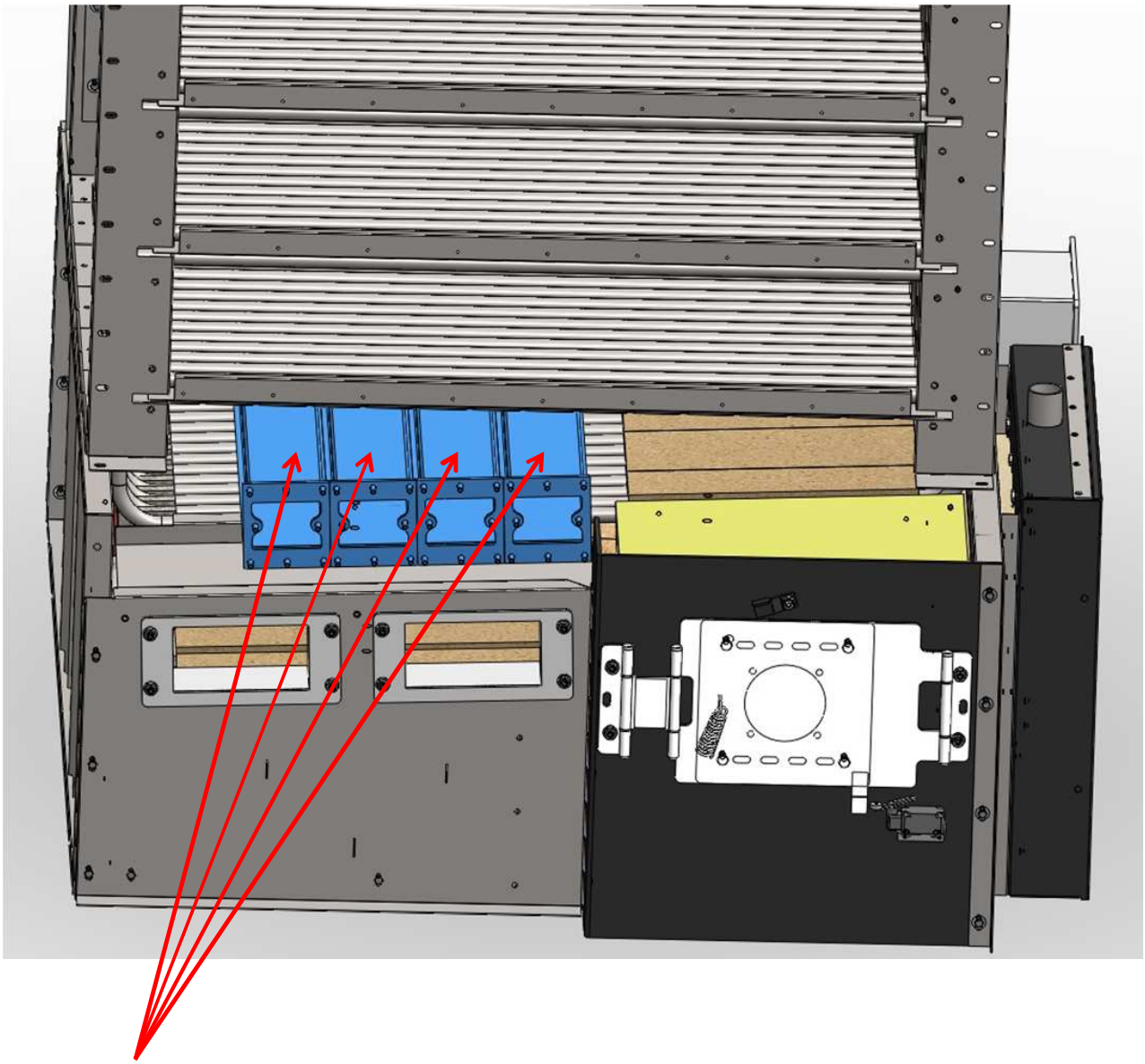


PLACE THE LAST
CUTTED REFRACORY
PLATE

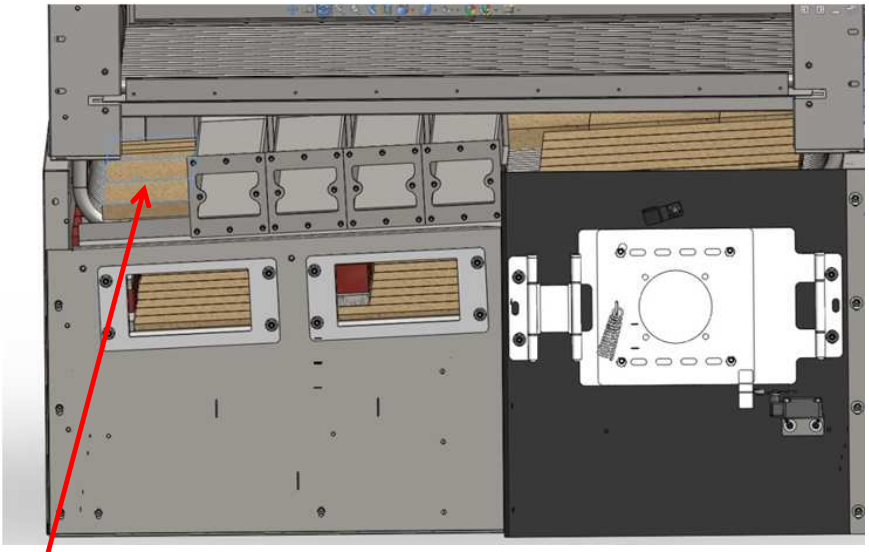
PLACE THE BIG REFRACTORY
PLATE 600x400x80
OF FURNACE CLOSING

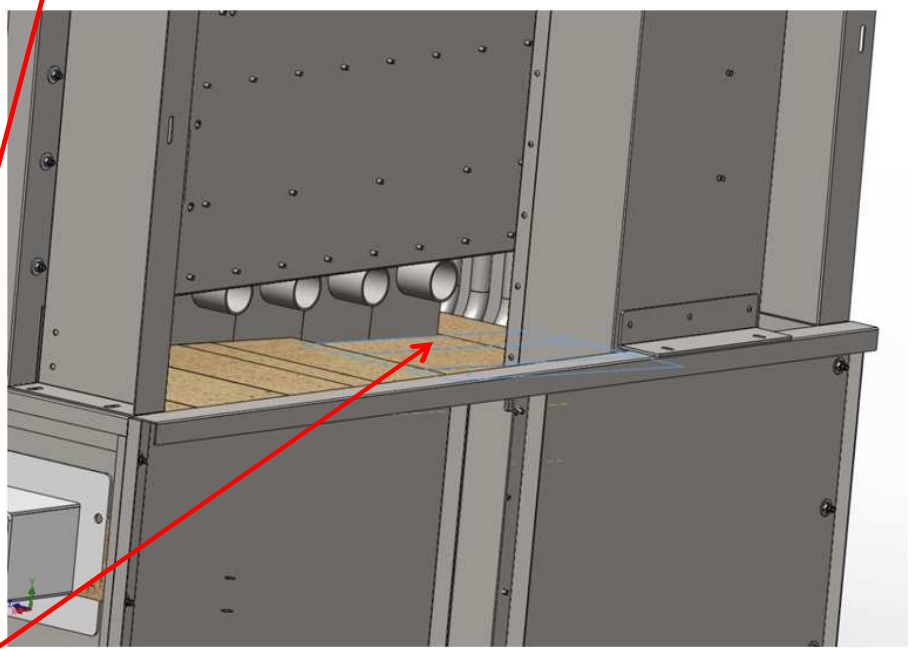


PLACE THE FRONT METAL SHEET FOR FRONT CHANNEL CLOSURE

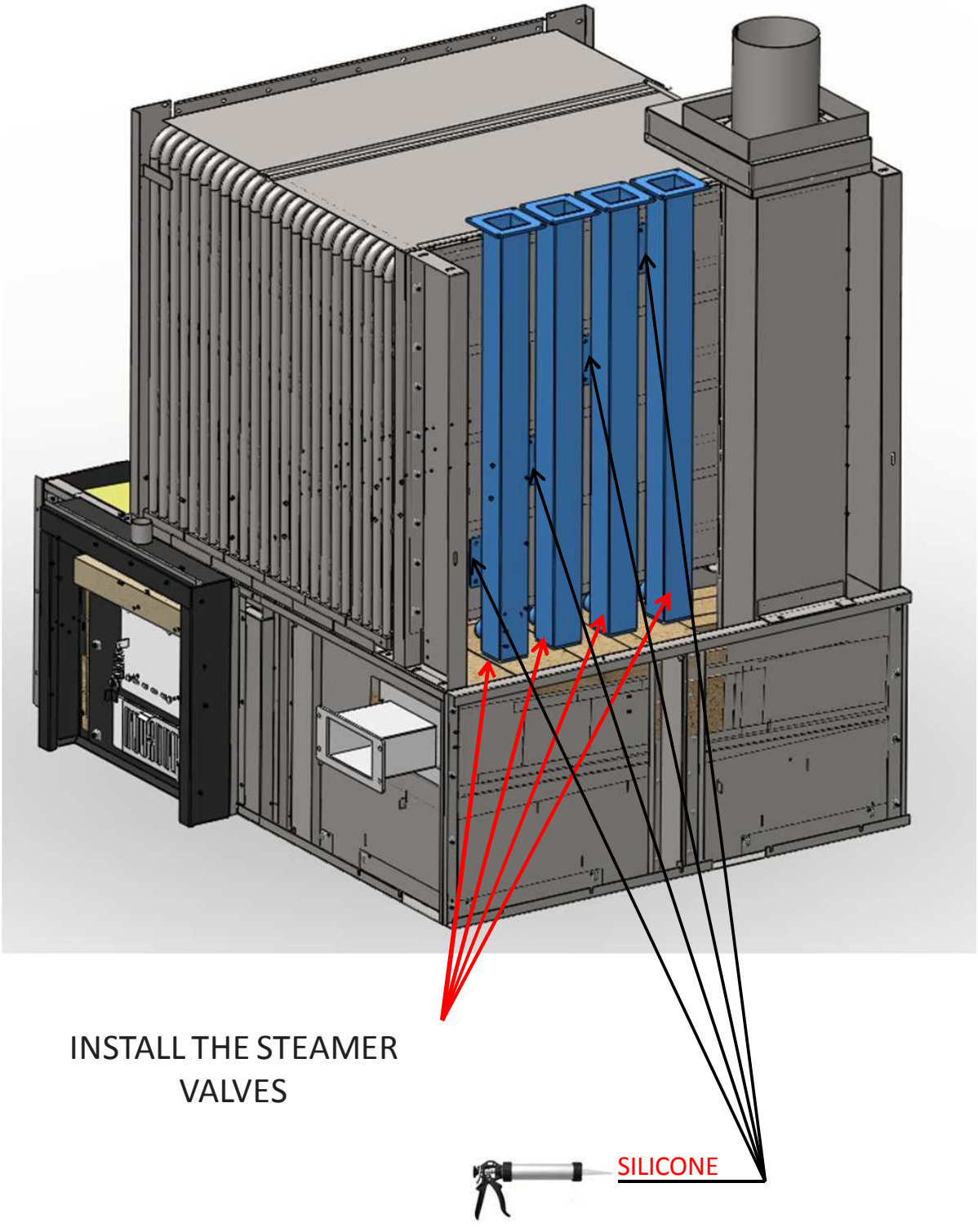


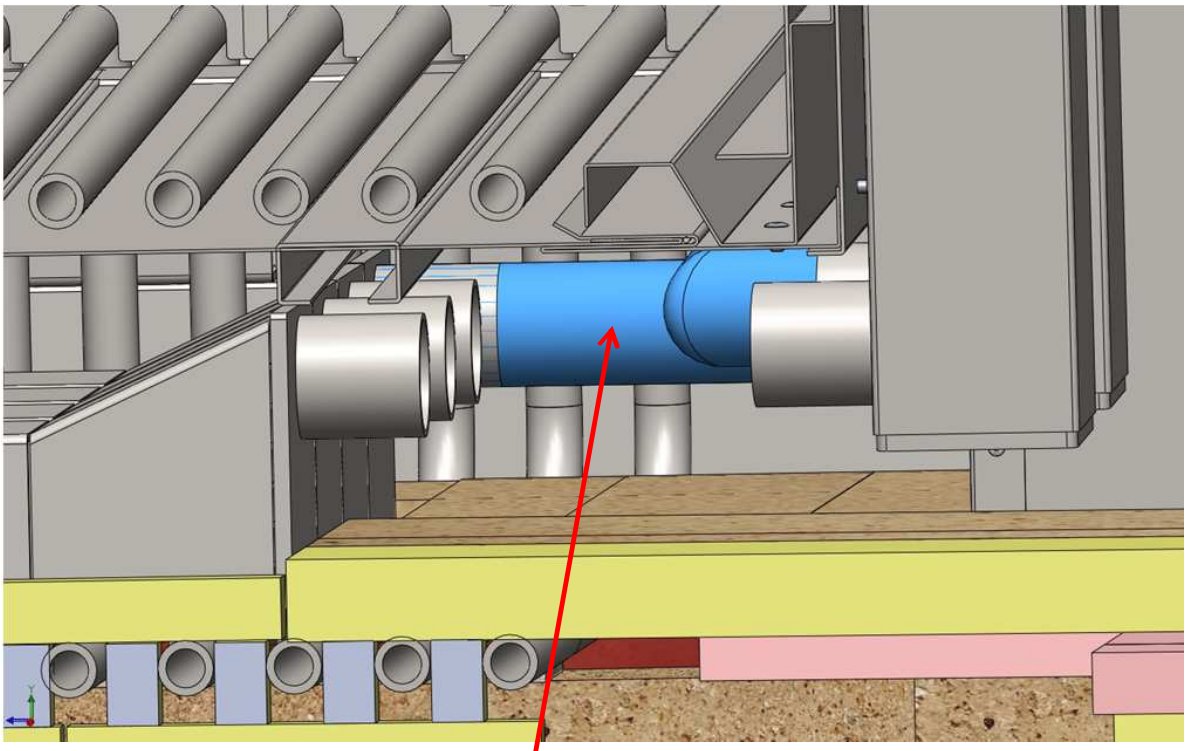
PLACE THE STEAMER
AS INDICATED IN THE PICTURE



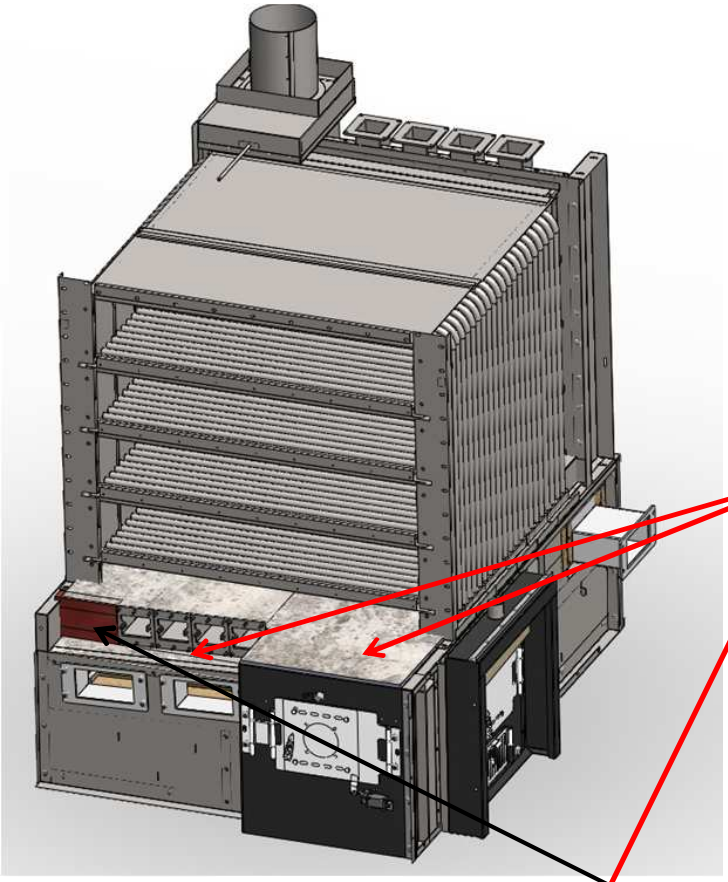


COVER THE OPEN PART OF CHANNELS
WITH REFRACORY PLATES
500x200x30

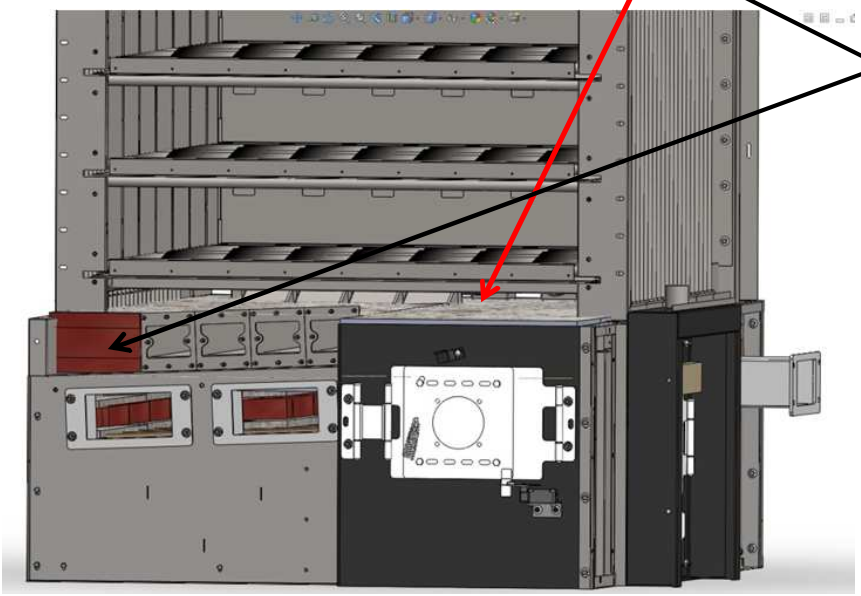

INSTALL THE STEAMER VALVES
SILICONE



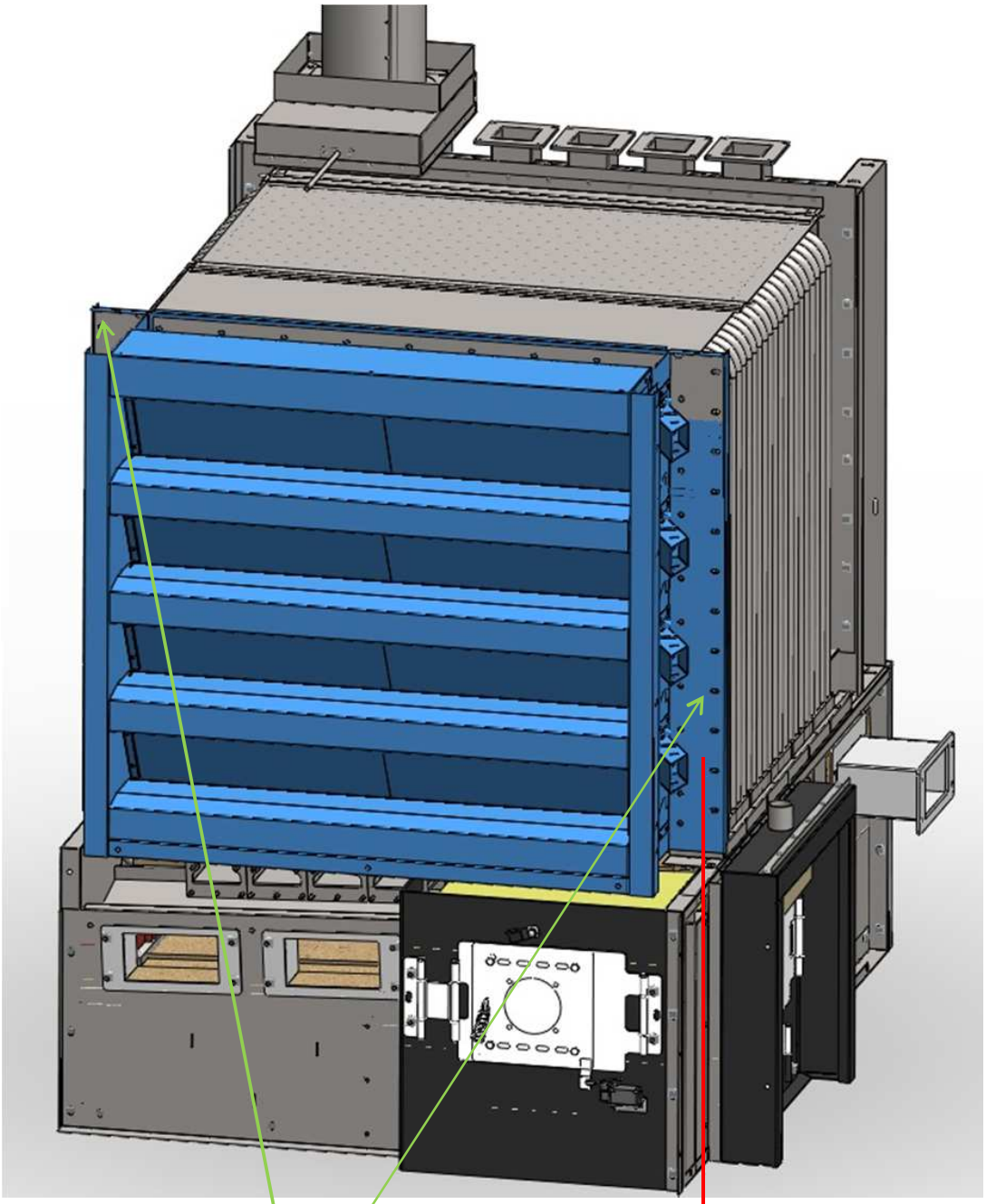
CONNECT WITH
FLEX STAINLESS STELL TUBE Ø60,
THE STEAMER WITH STEAMER
DISCHARGE



MAKE A LAYER
OF NORMAL CONCRETE
UNTIL YOU REACH
THE LEVEL OF SIDE
BASEMENT

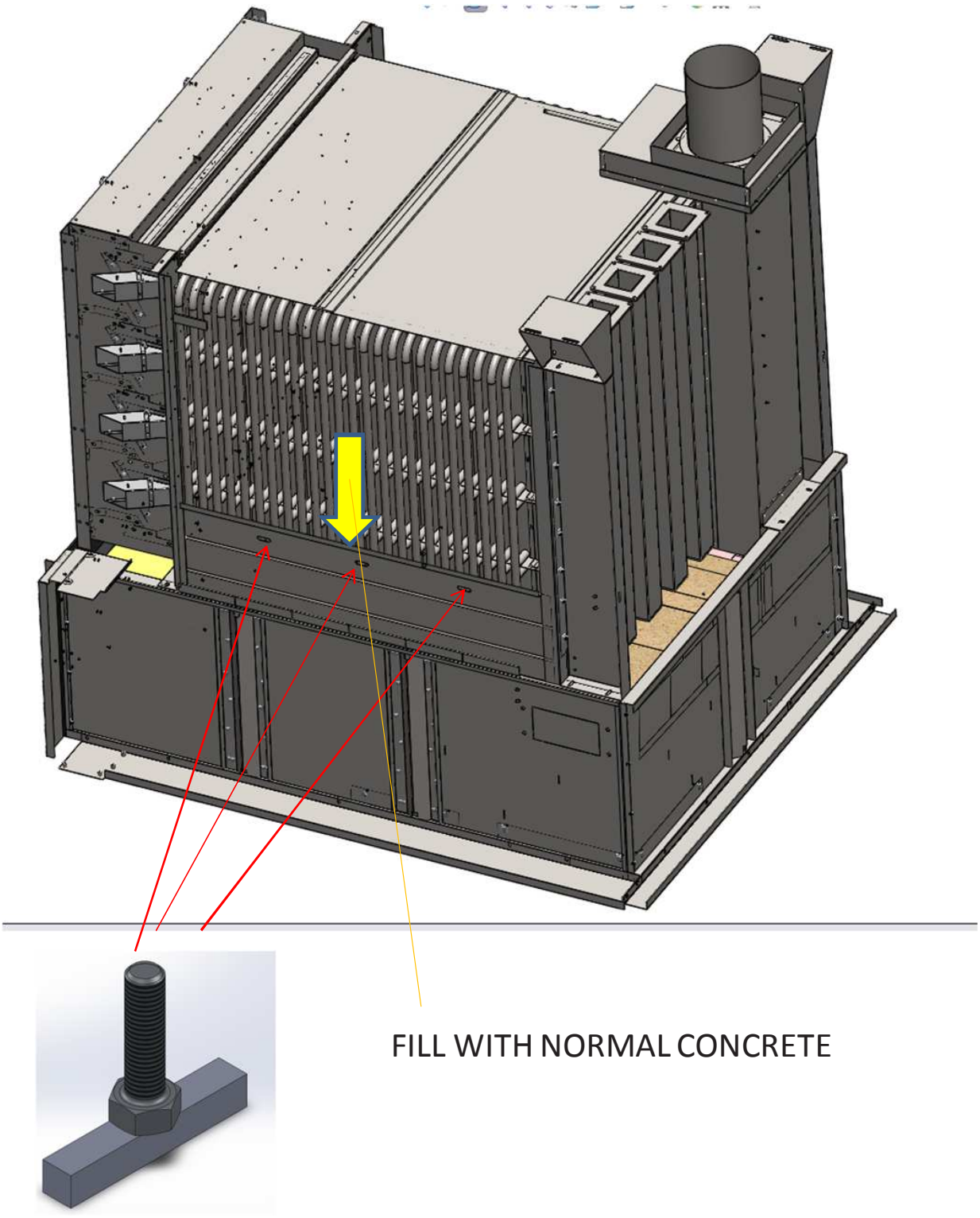


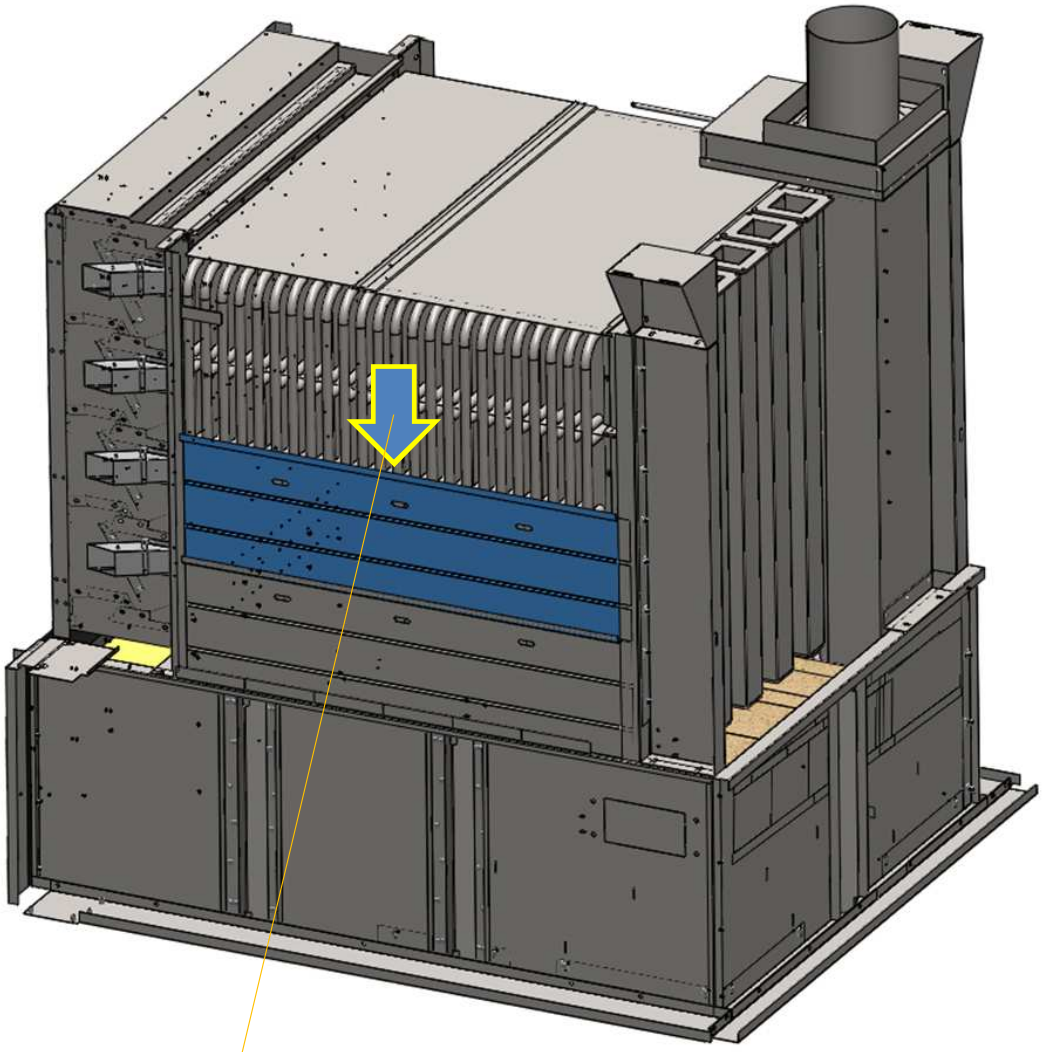
PUT HERE A
BRICK FOR HELP
YOU REACH
THE LEVEL
OF STEAMER
FLANGE



INSTALLATION OF OVEN MOUTH, PUT BEFORE THE SILICONE BETWEEN THE MOUTH AND ALL THE PARTS IN CONTACT WITH THE FIRST SECTOR OF TUBE

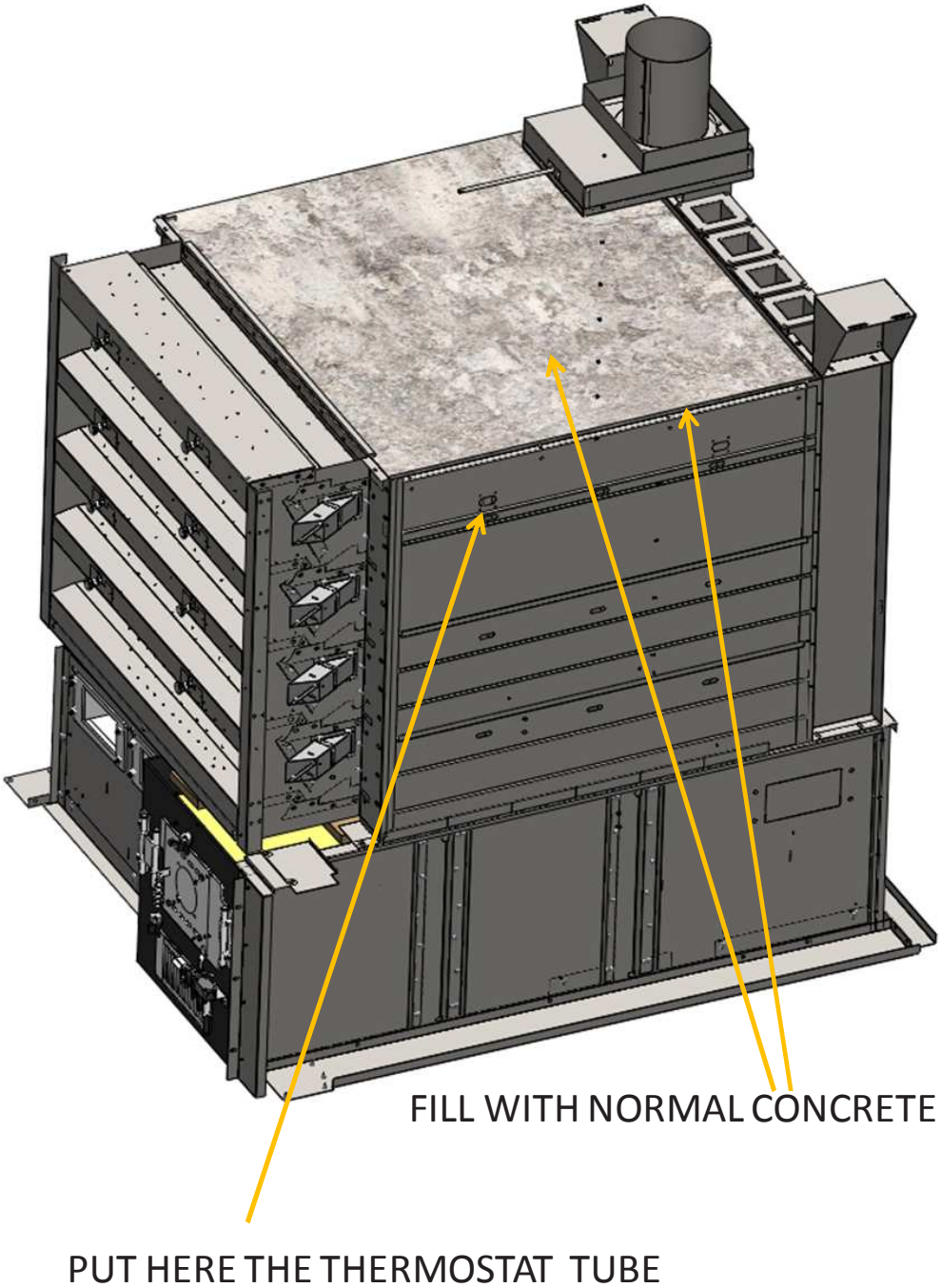
SILICONE

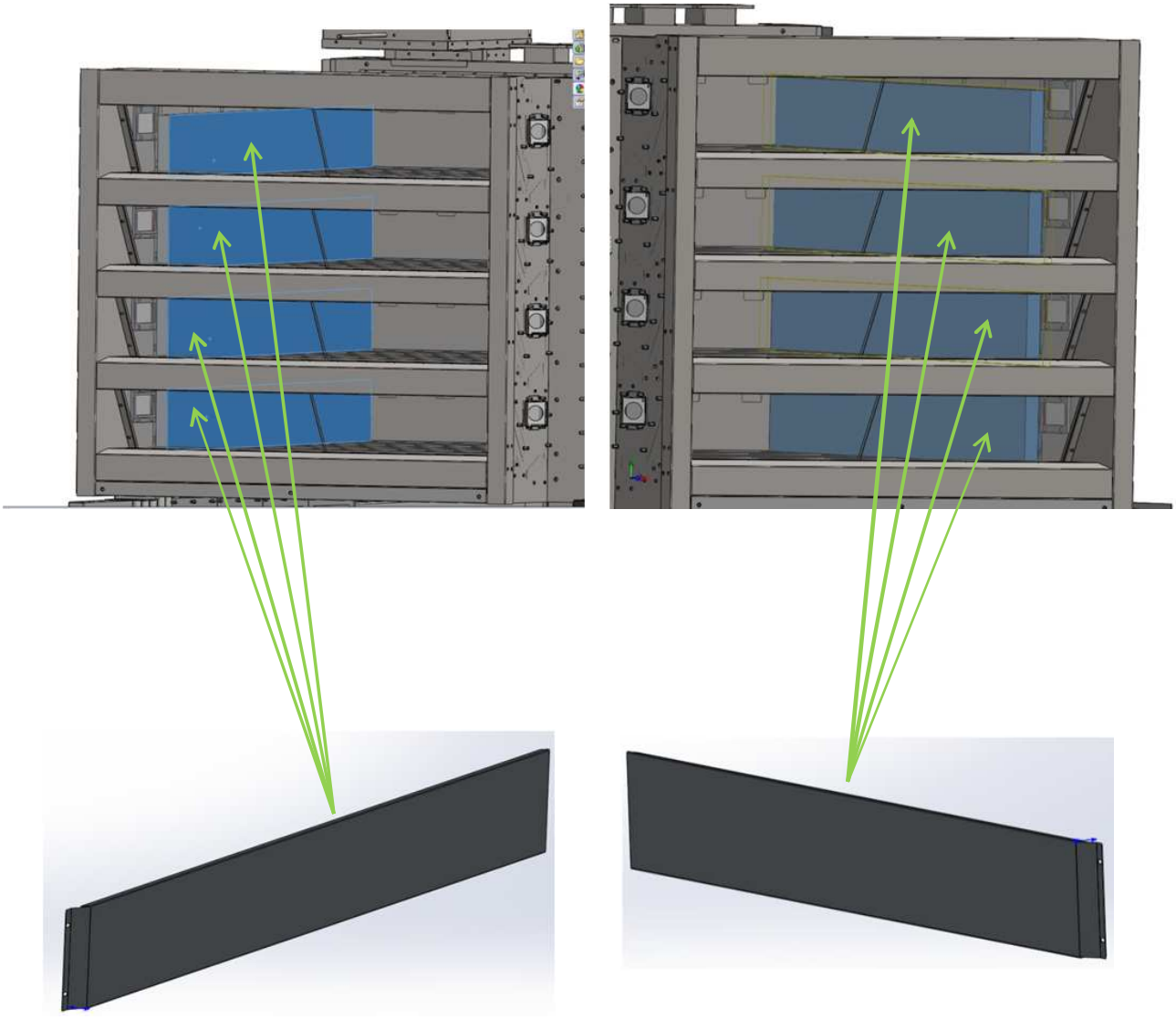

FILL WITH NORMAL CONCRETE



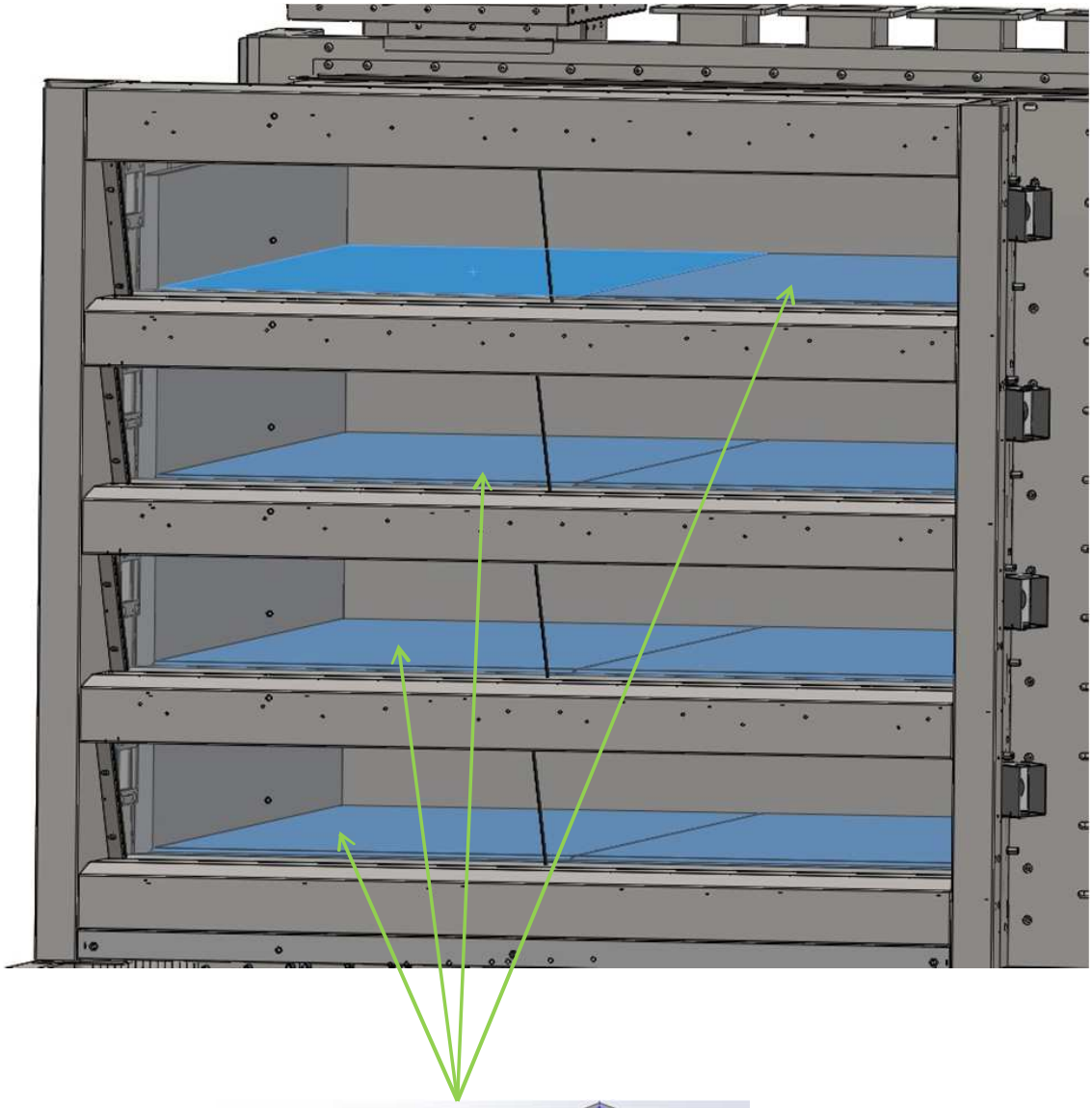
FILL WITH NORMAL CONCRETE

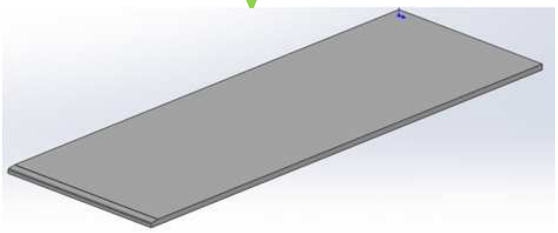
MADE IN ITALY


FILL WITH NORMAL CONCRETE
PUT HERE THE THERMOSTAT TUBE

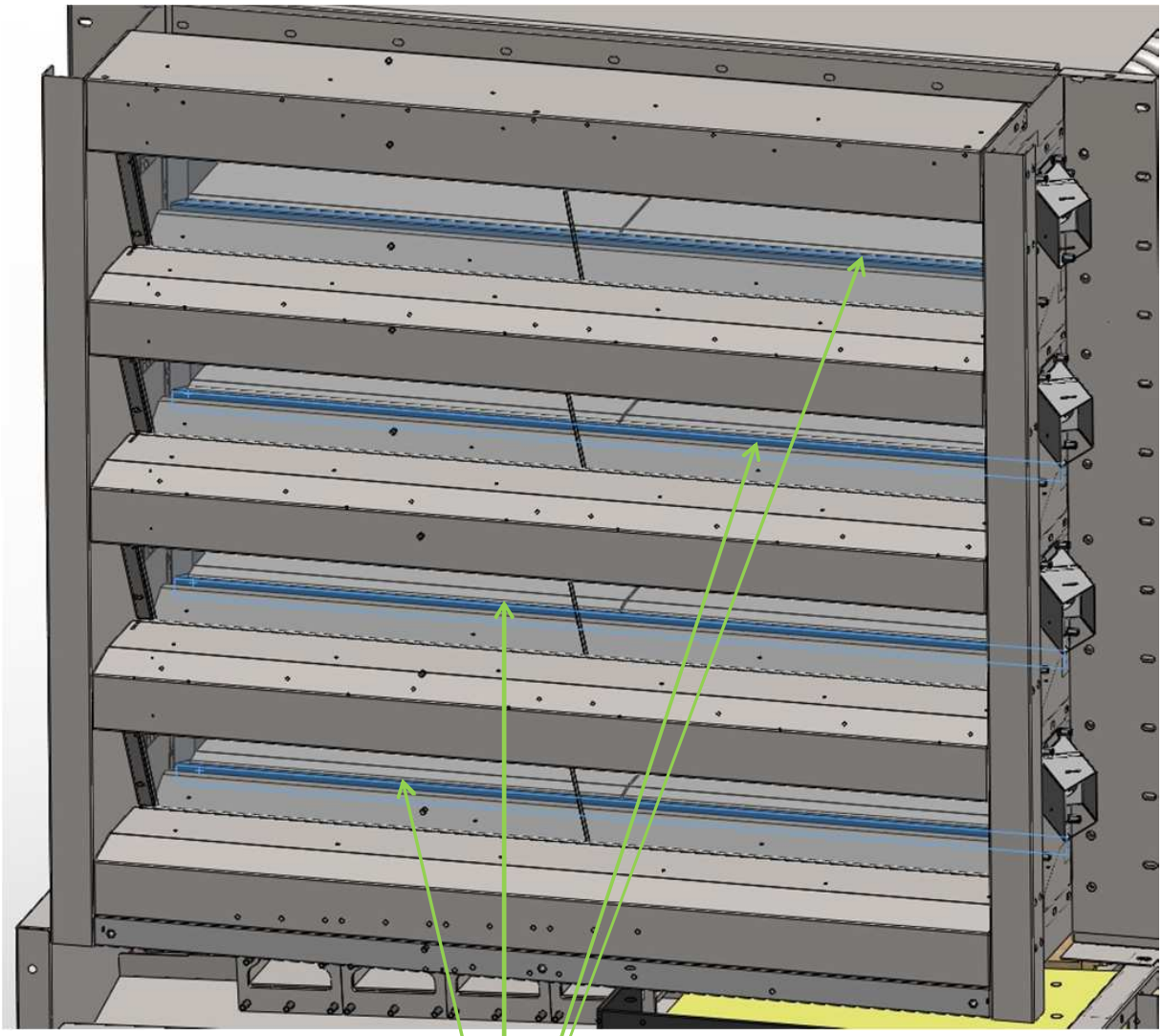


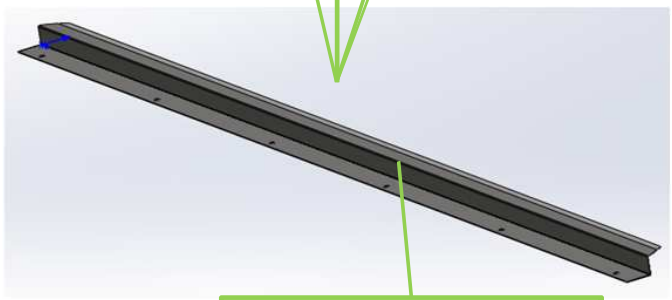
INSTALL INSIDE THE CHAMBERS
THE SIDE COVERS



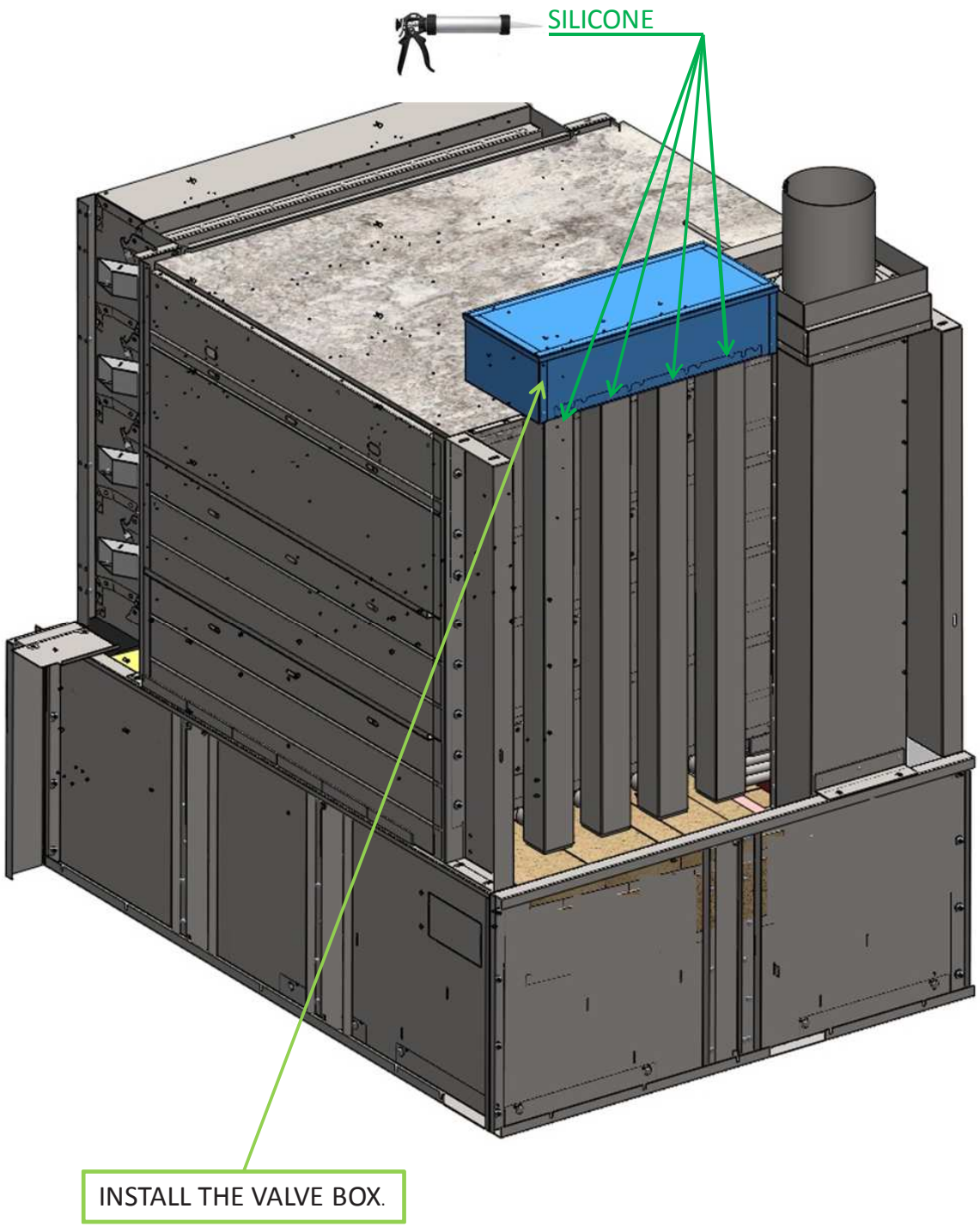


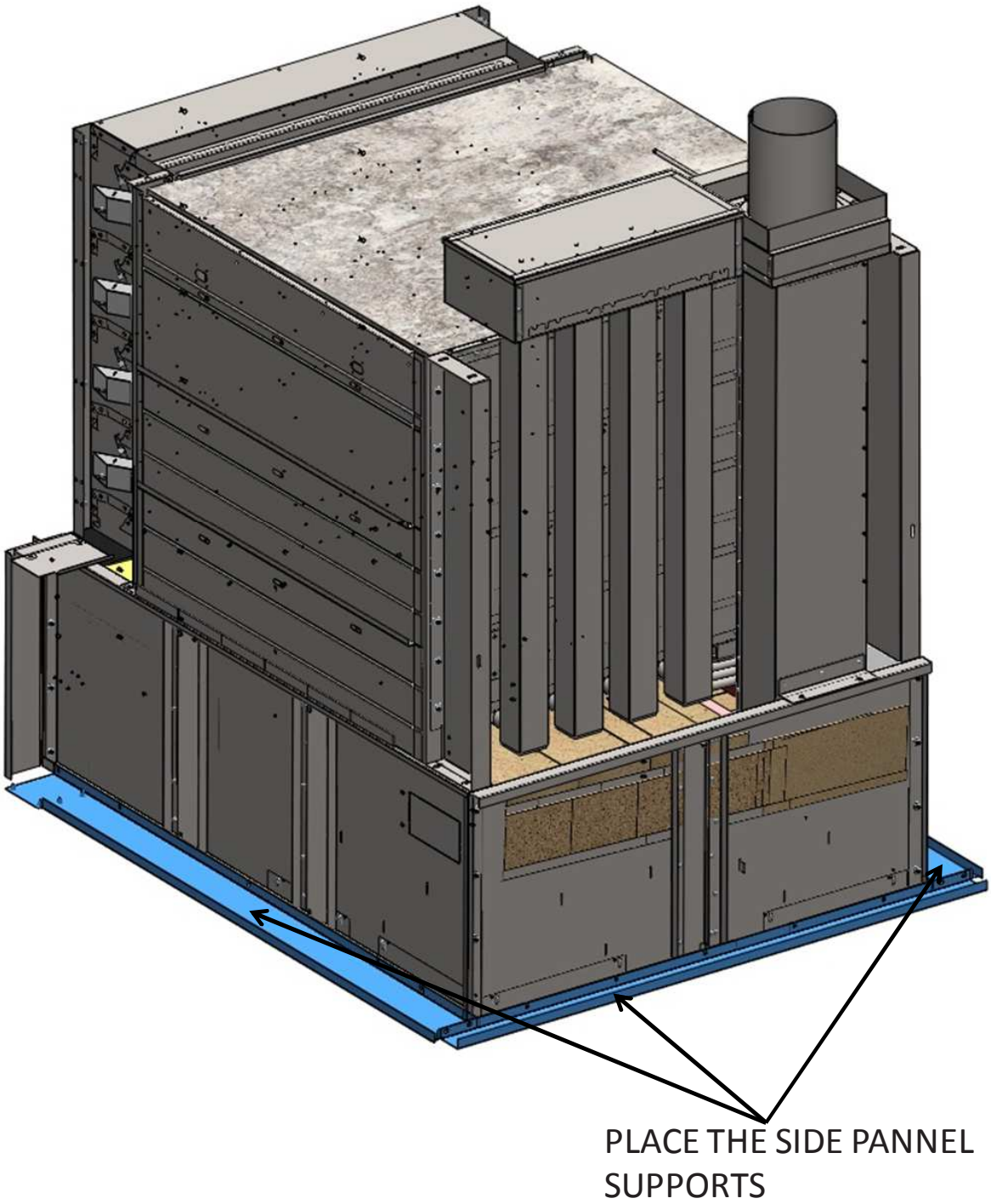
PLACE THE FLOORS
IN EACH CHAMBER

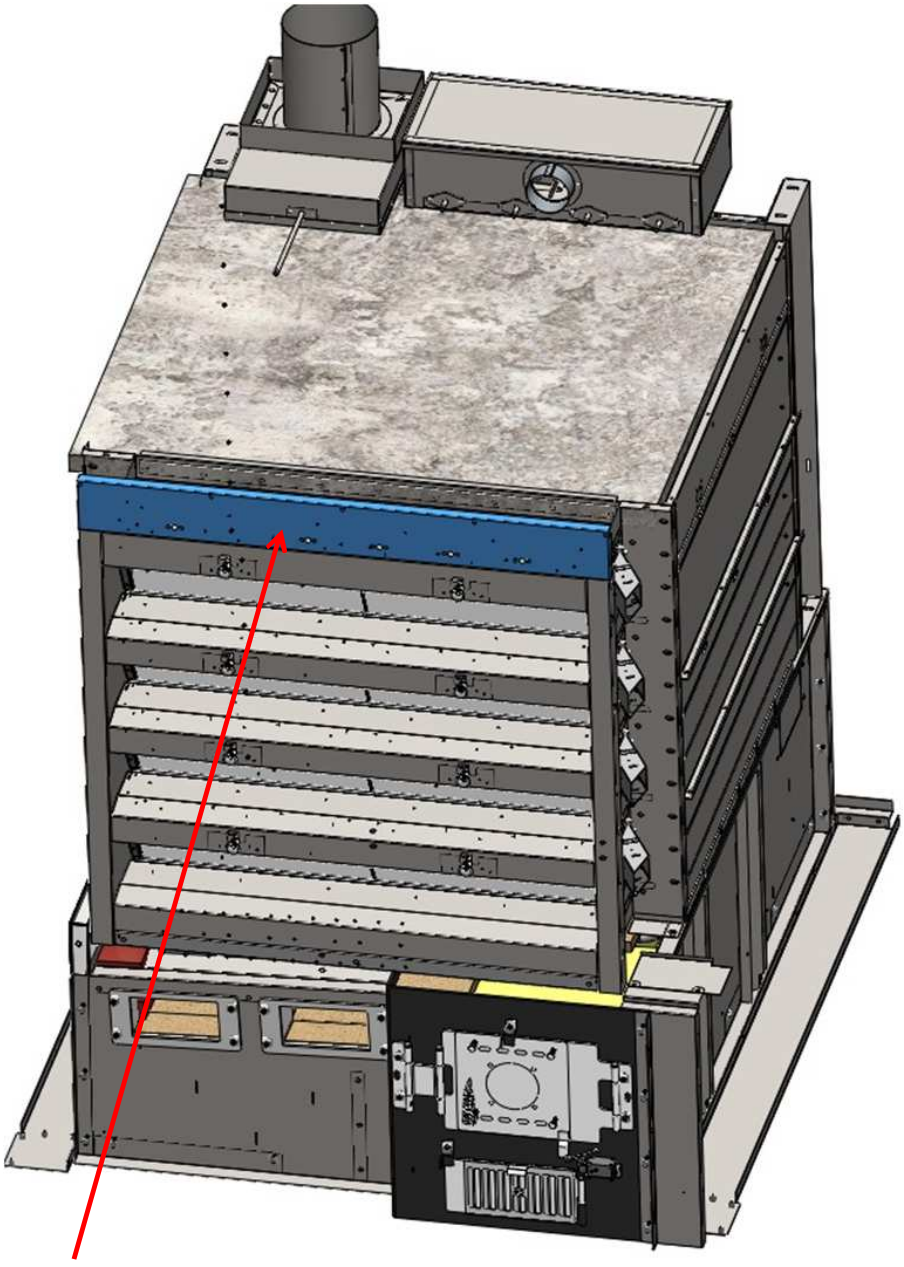




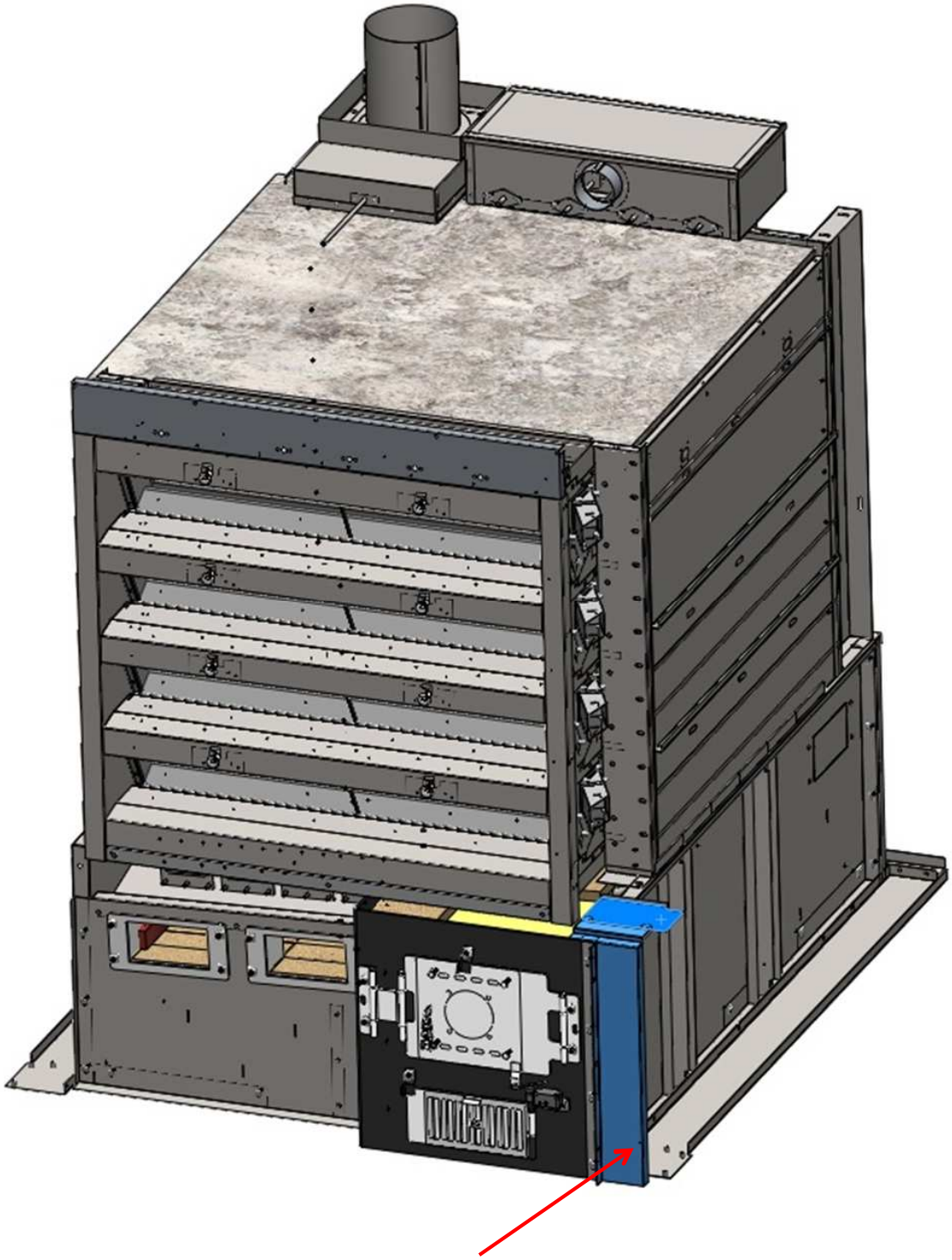
INSTALL THE FLOOR STOPPER
INSIDE EACH CAMBER


SILICONE
INSTALL THE VALVE BOX.

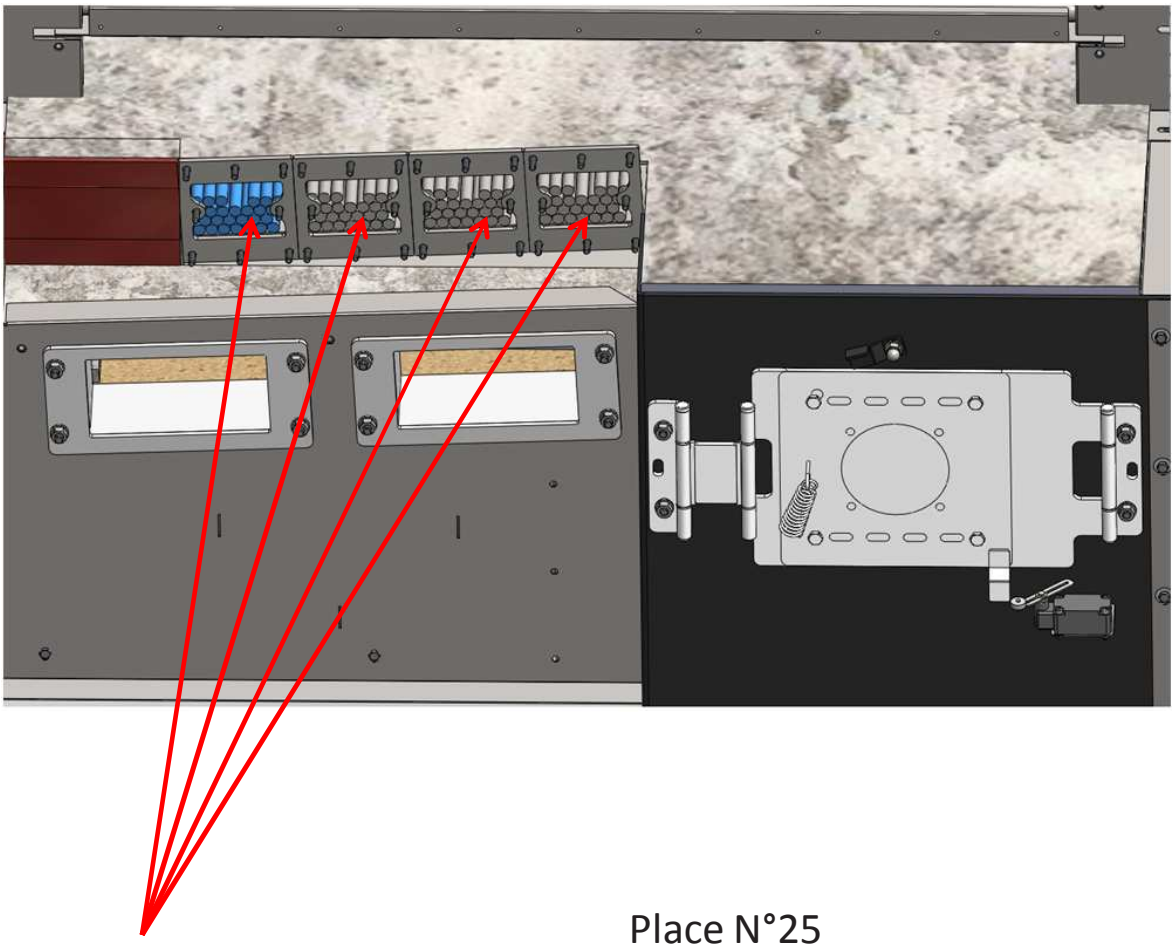

PLACE THE SIDE PANNEL
SUPPORTS



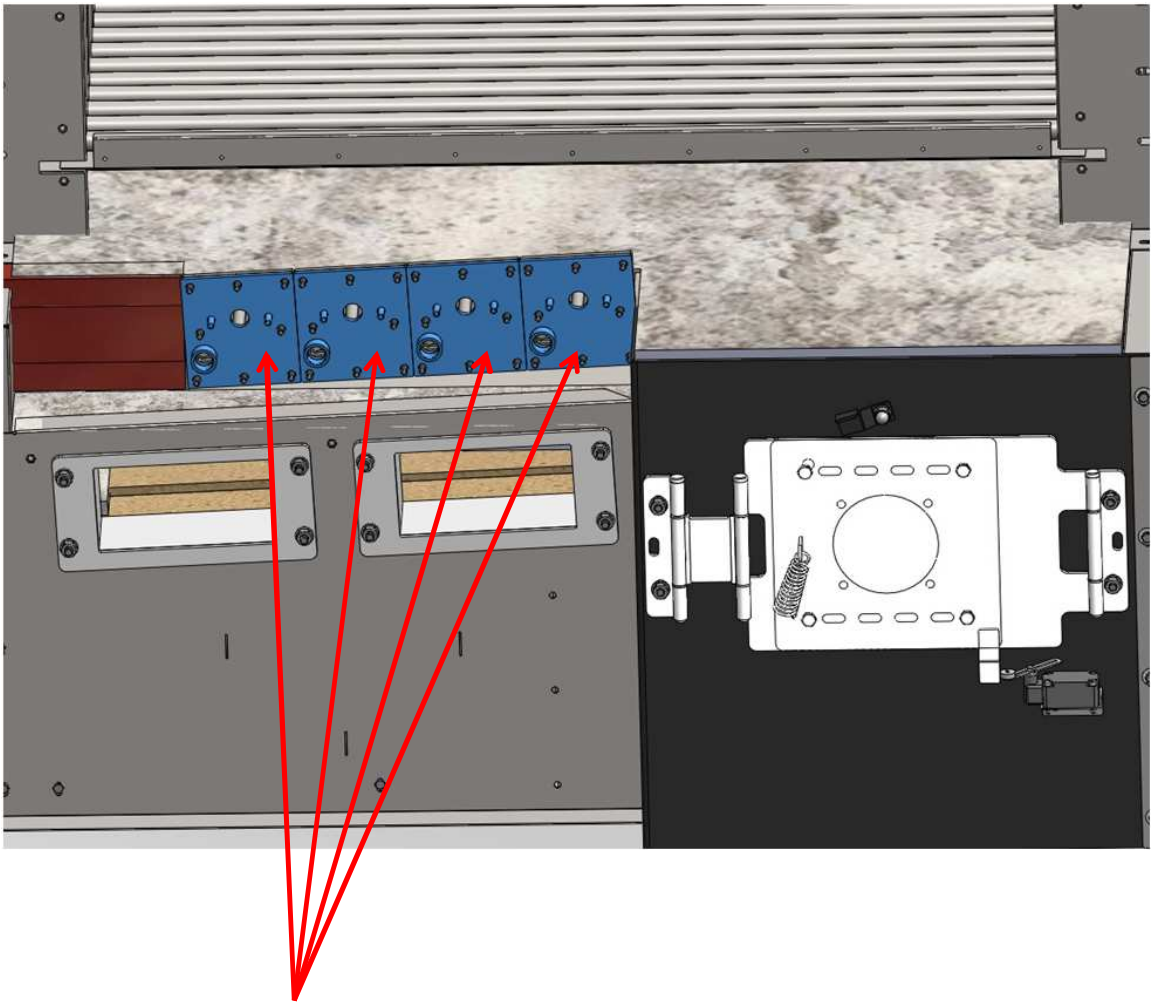
INSTALL THE HAND
VALVE SUPORT



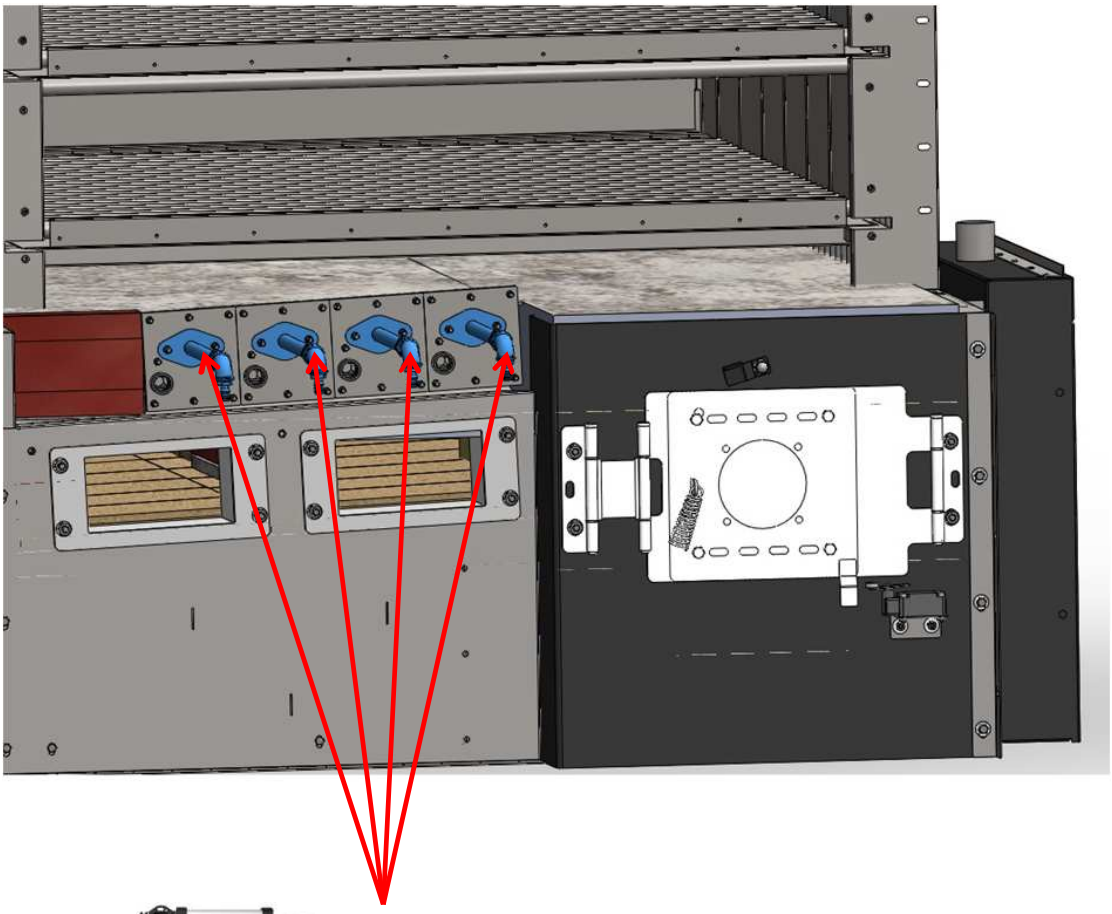
INSTALL THE ROCK WOOL SIDE COVERS



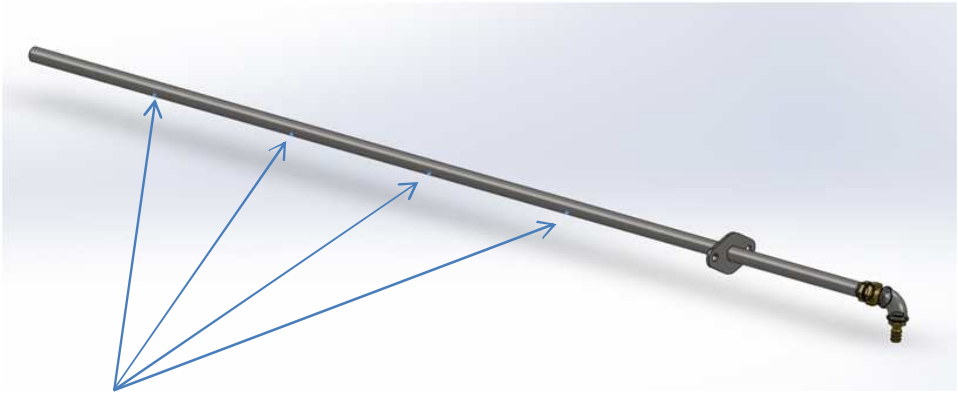
Place N°25
Knurled iron rod
for each steamer



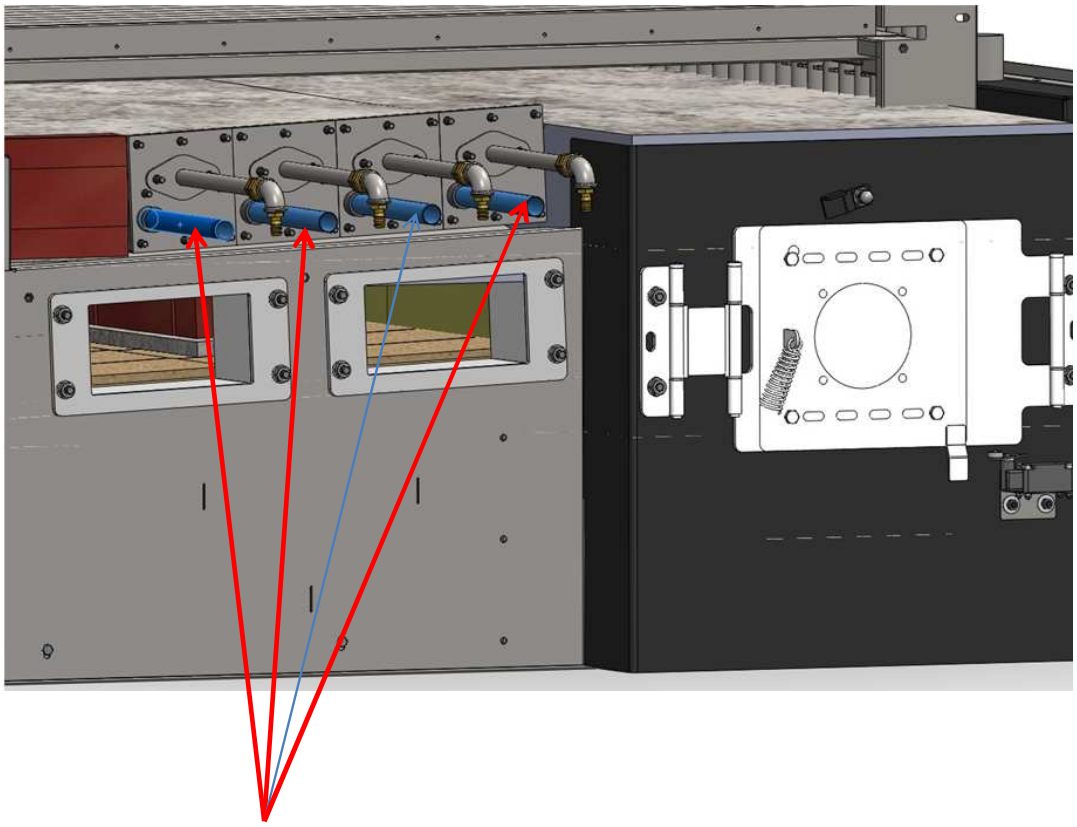
INSTALL THE STEAMER COVERS



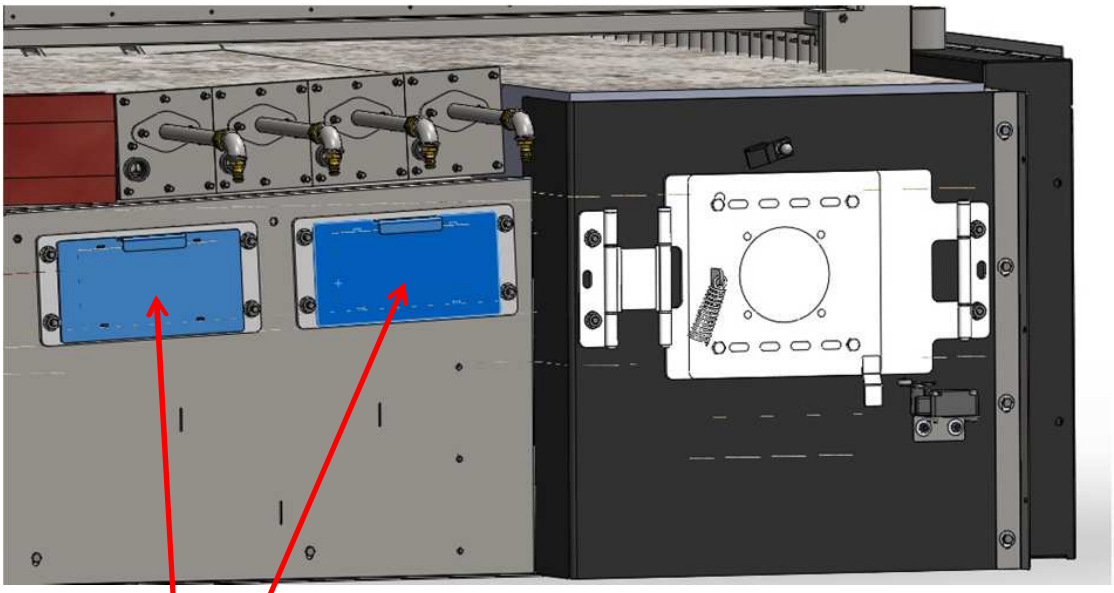
INSTALL THE WATER SPRAYER



PLEASE NOTE THAT THE SPRAYER HOLES MUST BE FACING DOWN

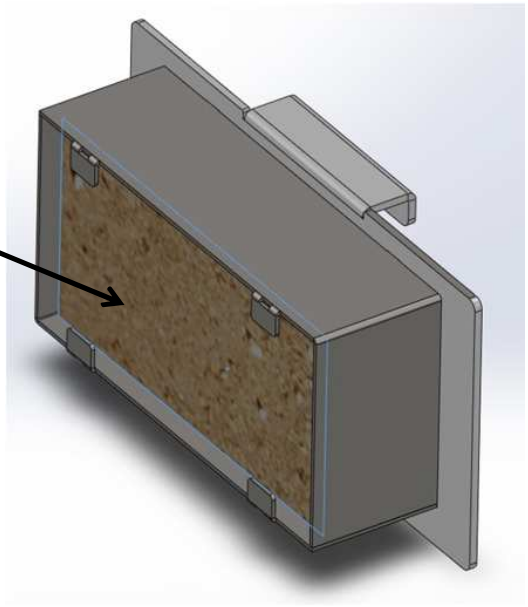


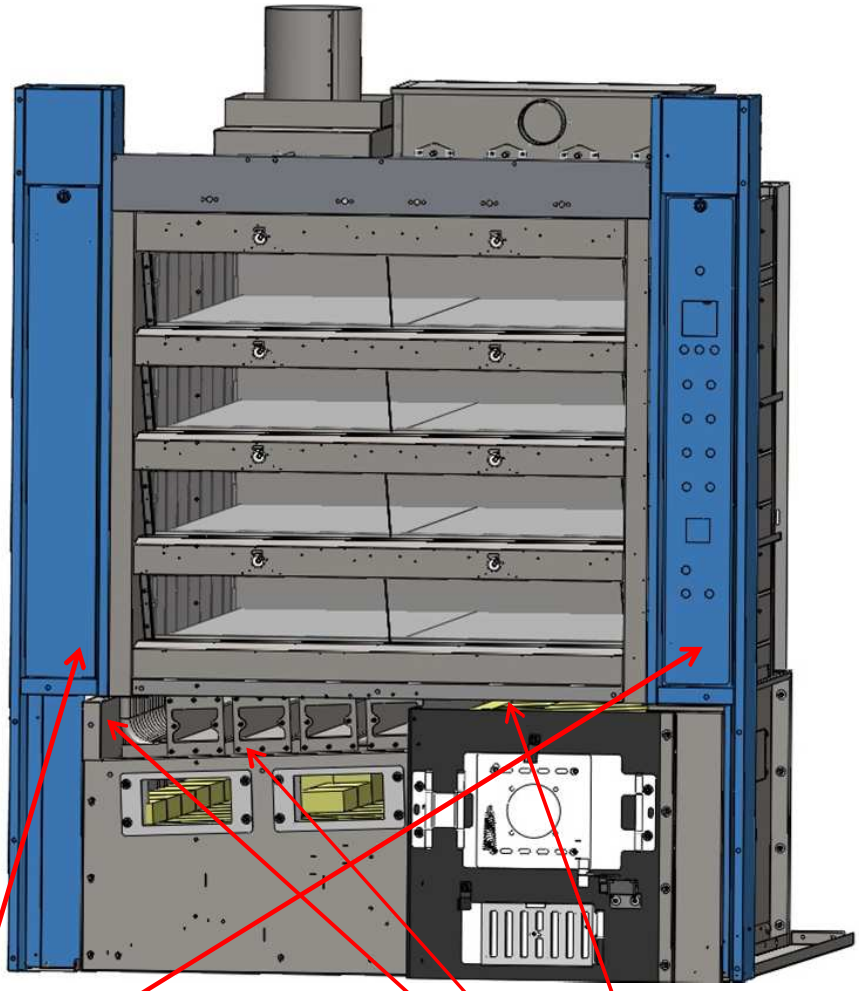
INSTALL THE WATER DISCHARGE



PLACE THE TWO CHANNEL CAPS

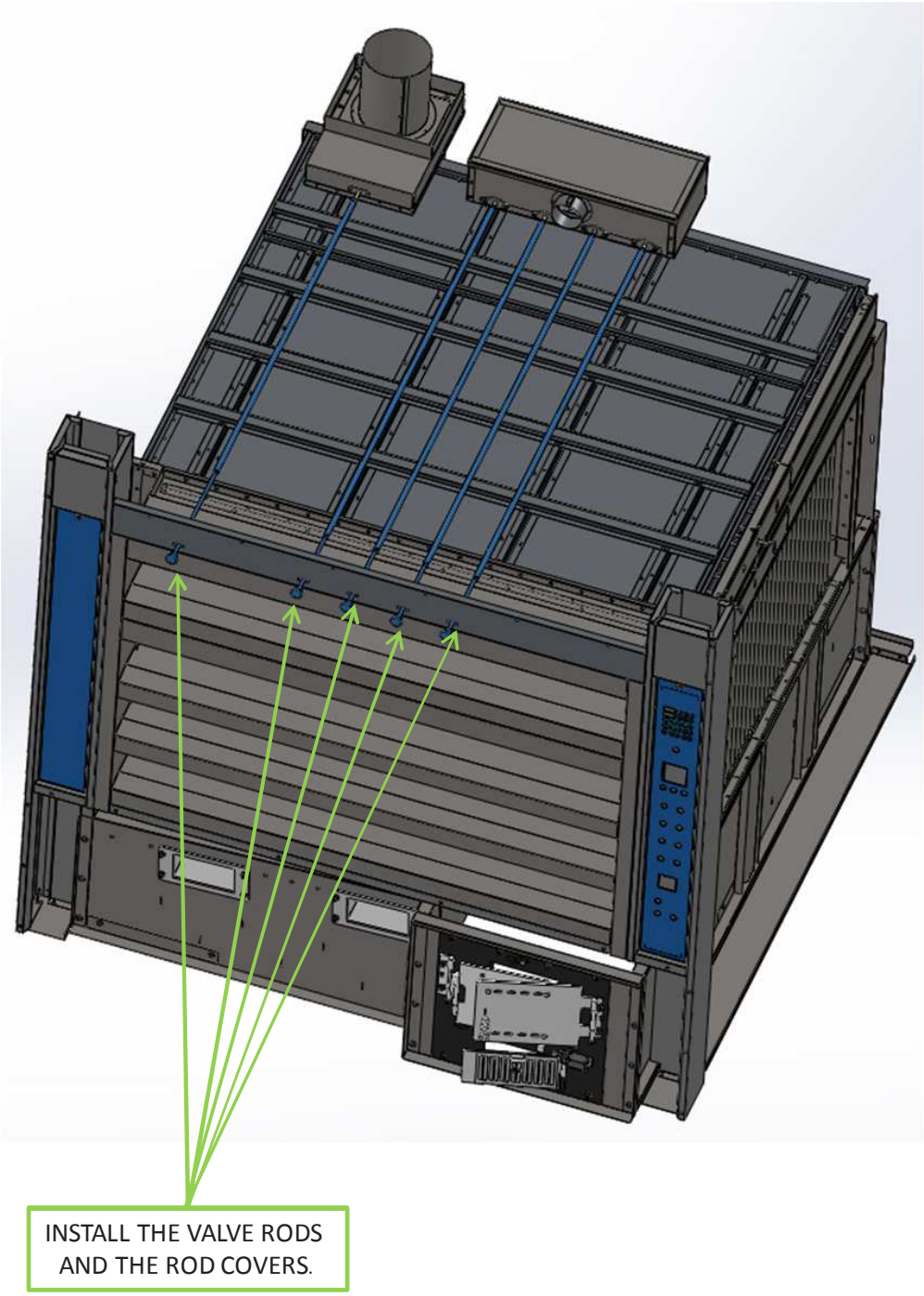
PLACE INSIDE
THE CAPS A
REFRACTORY BRICK
220x110x60

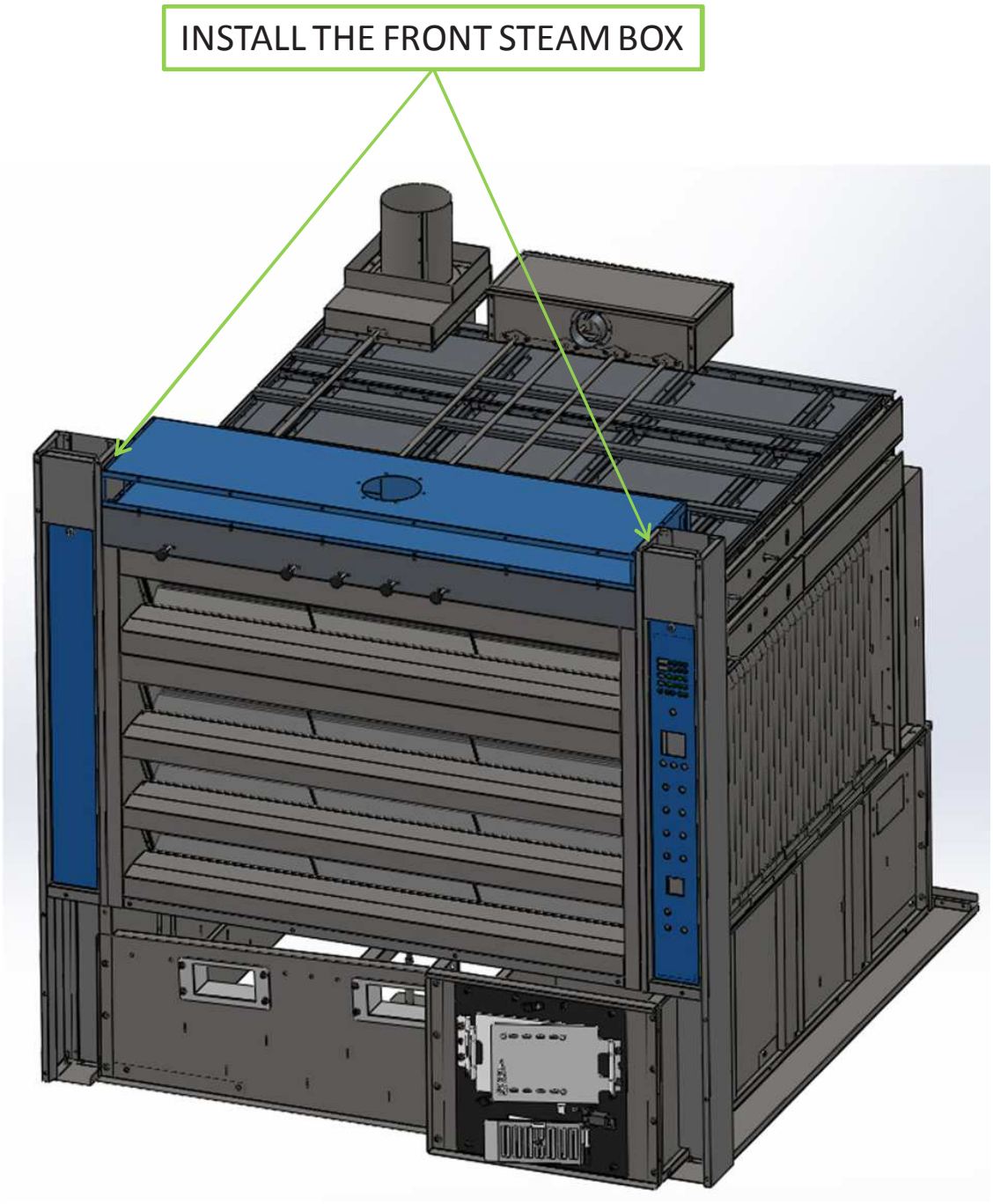


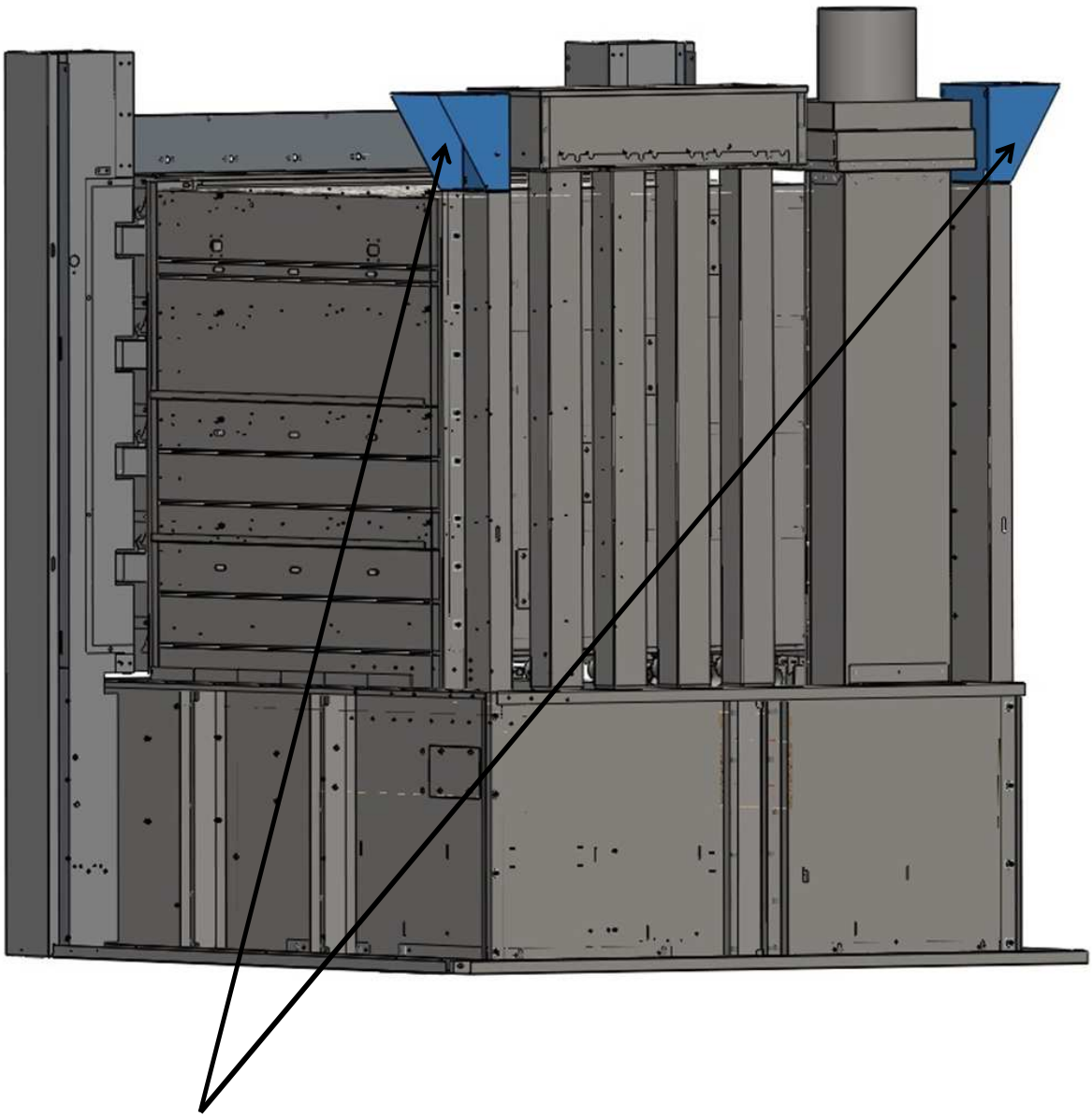


INSTALL THE TWO COLUMNS

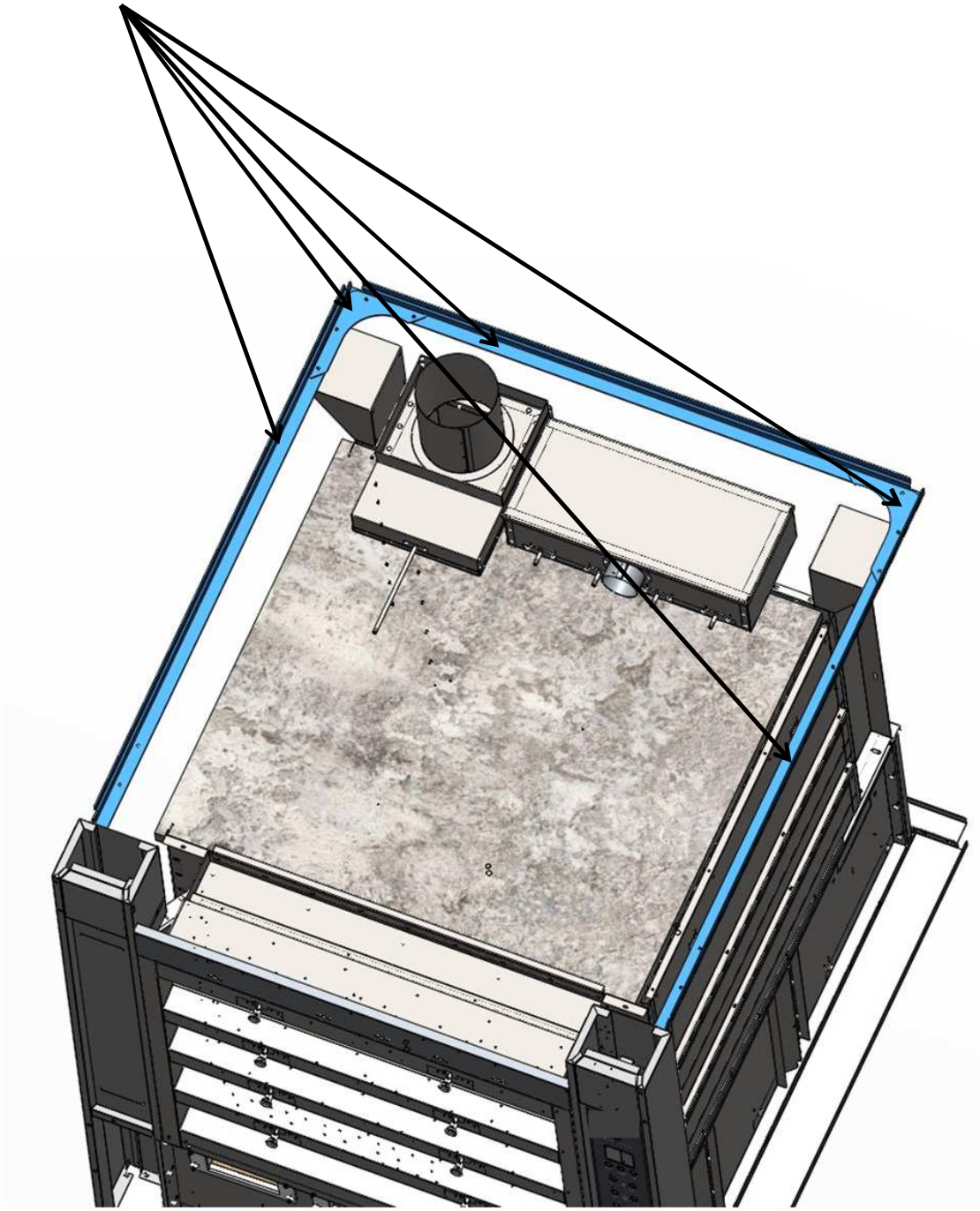
WARNING !!!
FILL WITH ROCK WOOL
THE FREE SPACE.

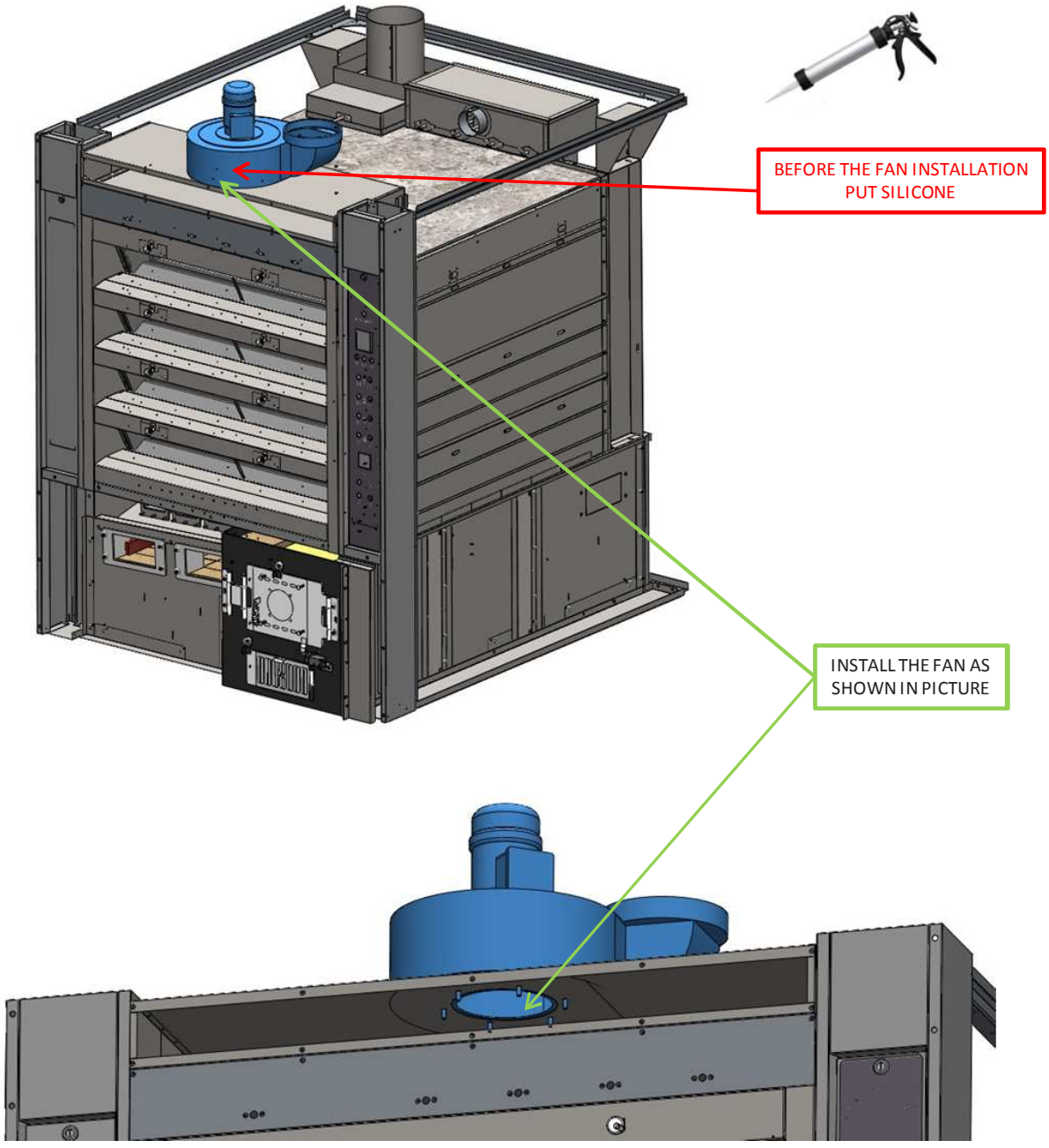

INSTALL THE VALVE RODS
AND THE ROD COVERS.

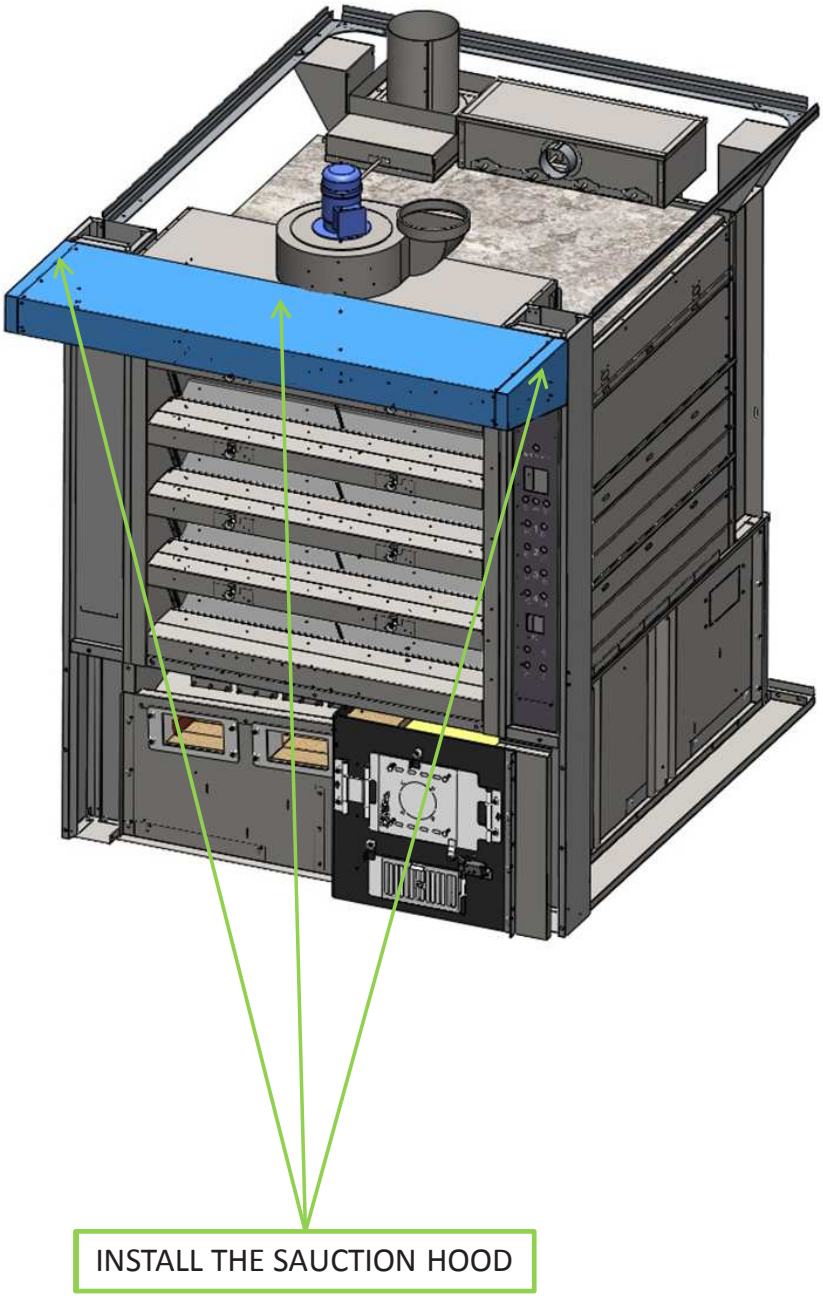

INSTALL THE FRONT STEAM BOX

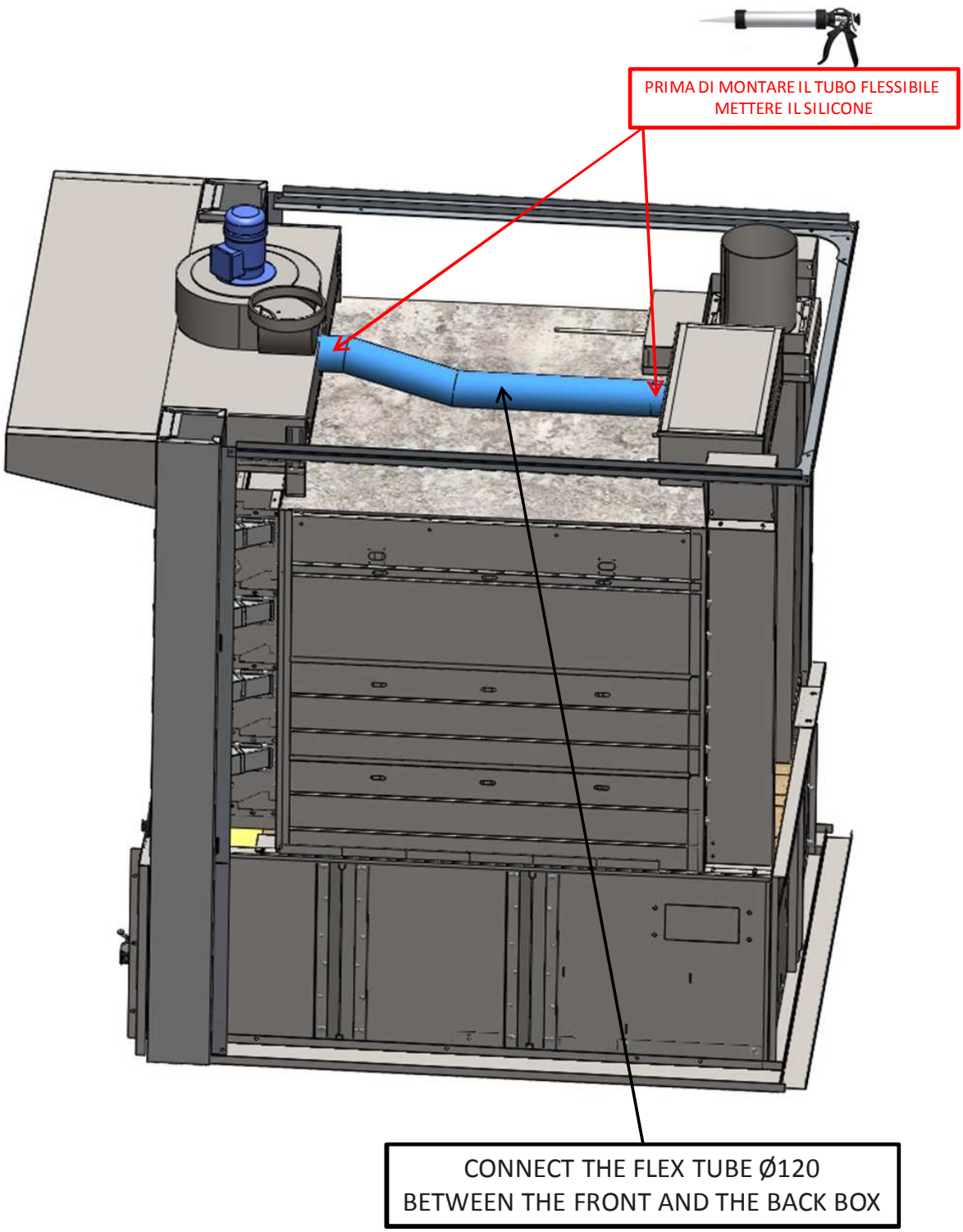

INSTALL THE
PERIMETER BRACKETS

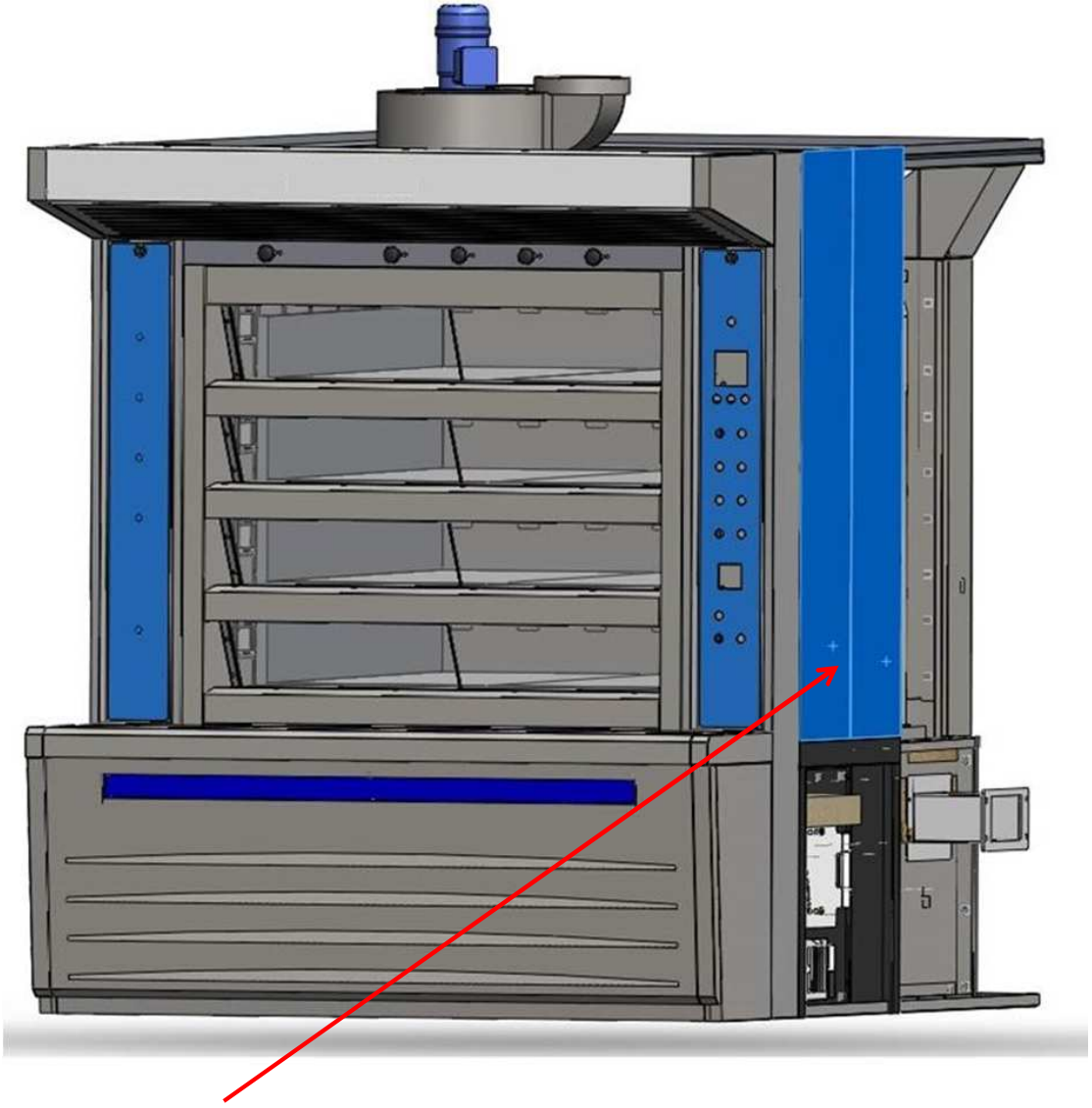
INSTALL THE PANEL SUPPORTS



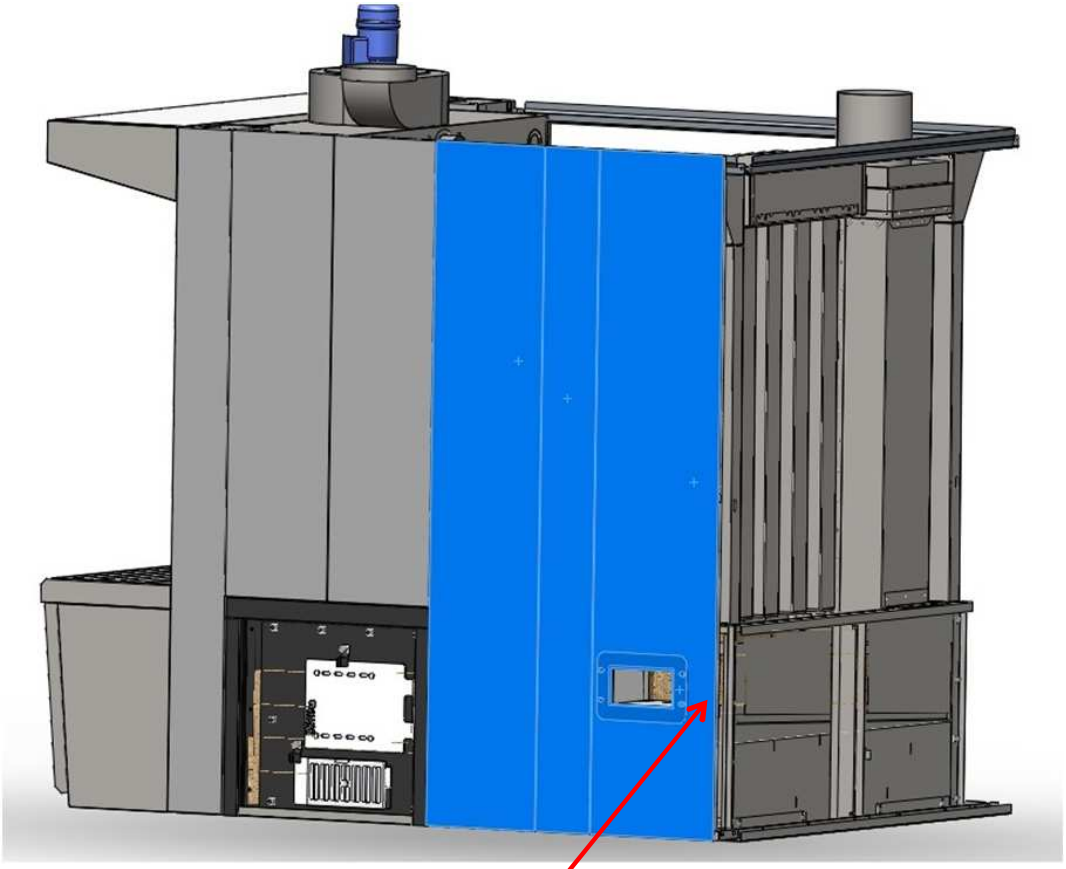

BEFORE THE FAN INSTALLATION
PUT SILICONE
INSTALL THE FAN AS
SHOWN IN PICTURE


INSTALL THE SAUCTION HOOD

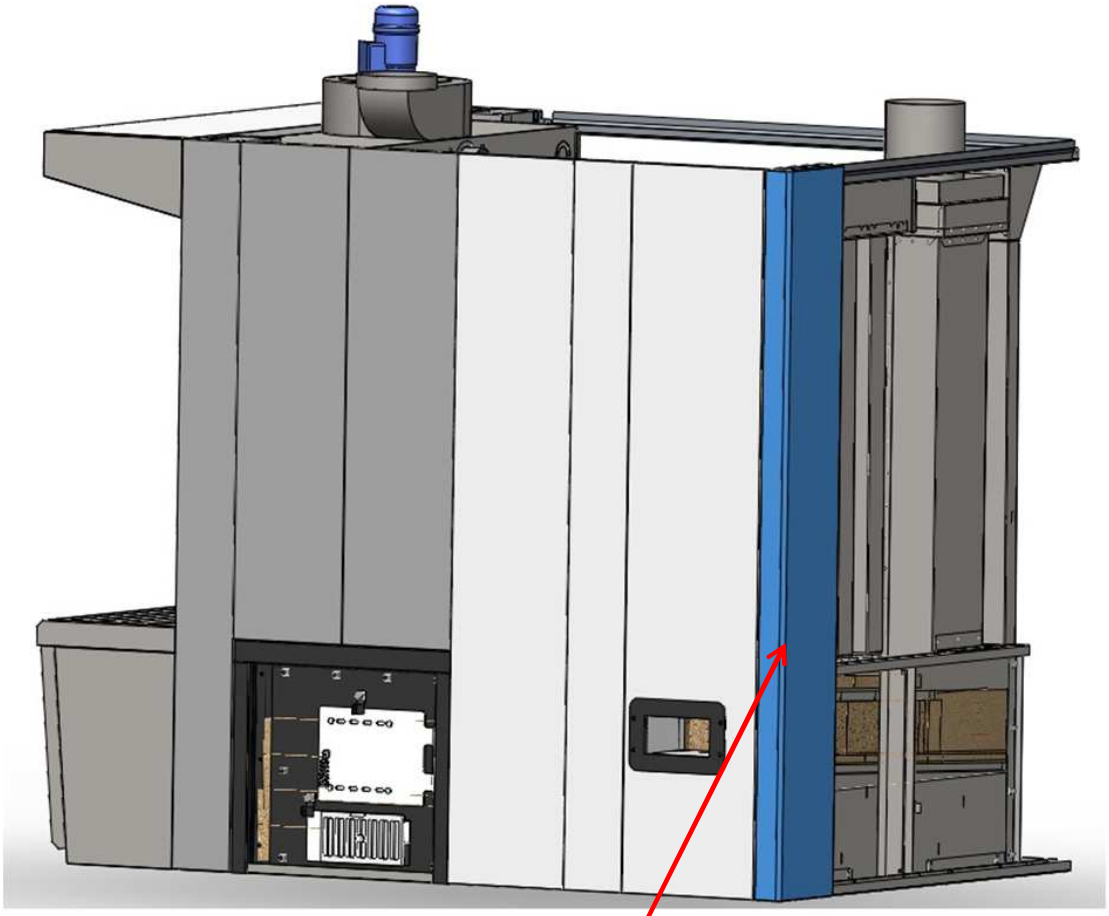

PRIMA DI MONTARE IL TUBO FLESSIBILE
METTERE IL SILICONE
CONNECT THE FLEX TUBE Ø120
BETWEEN THE FRONT AND THE BACK BOX



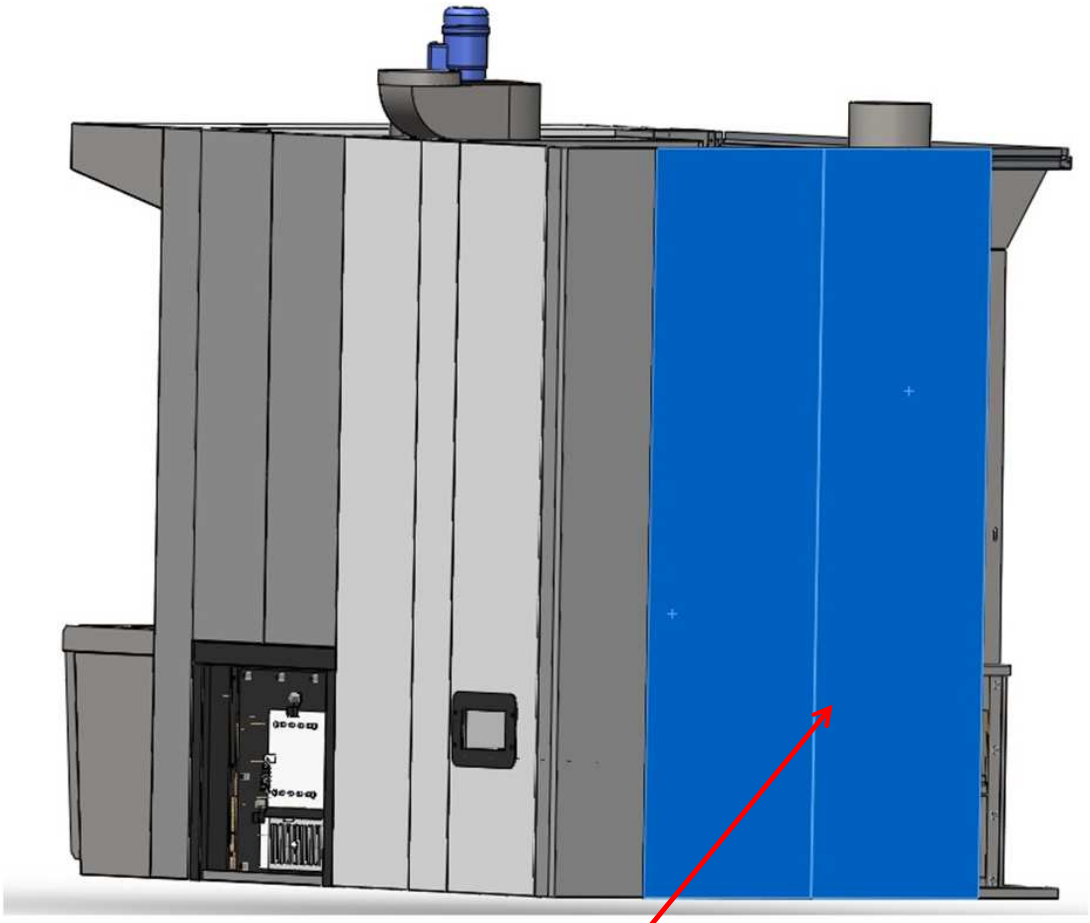
INSTALL THE PANELS
AND FILL WITH
ROCK WOOL



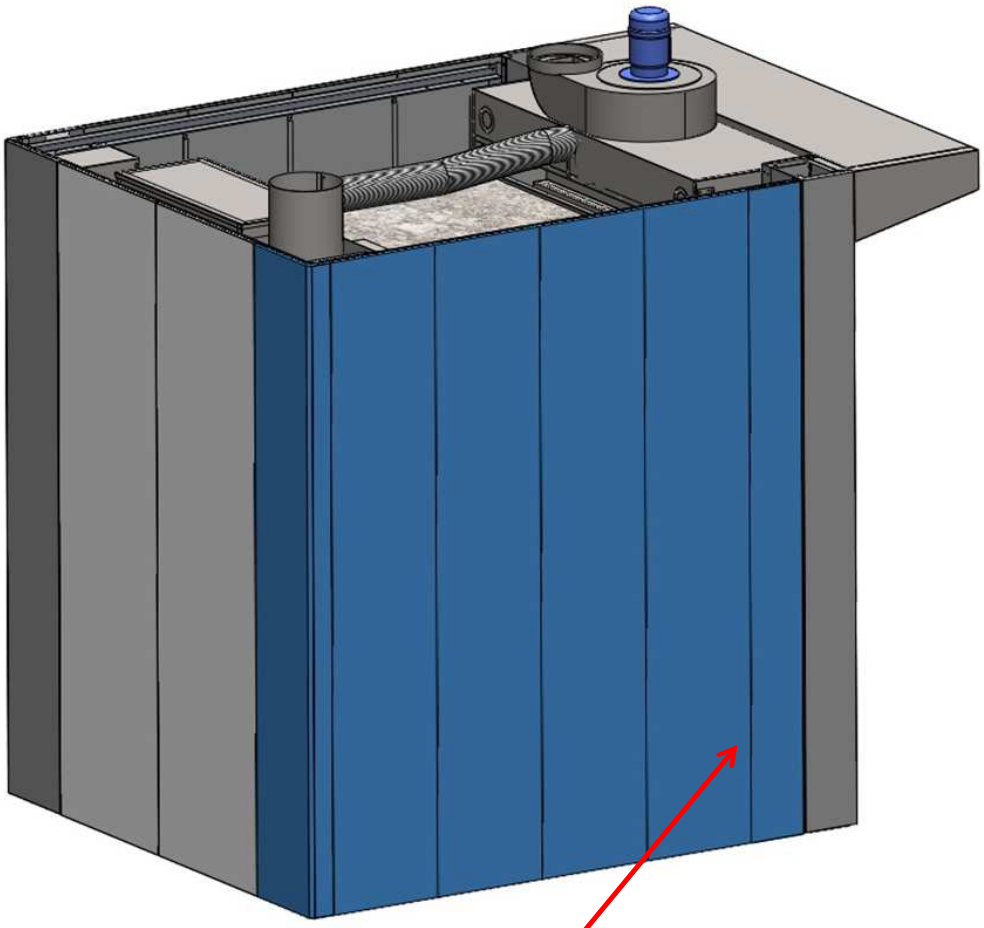
FILL WITH ROCK WOOL



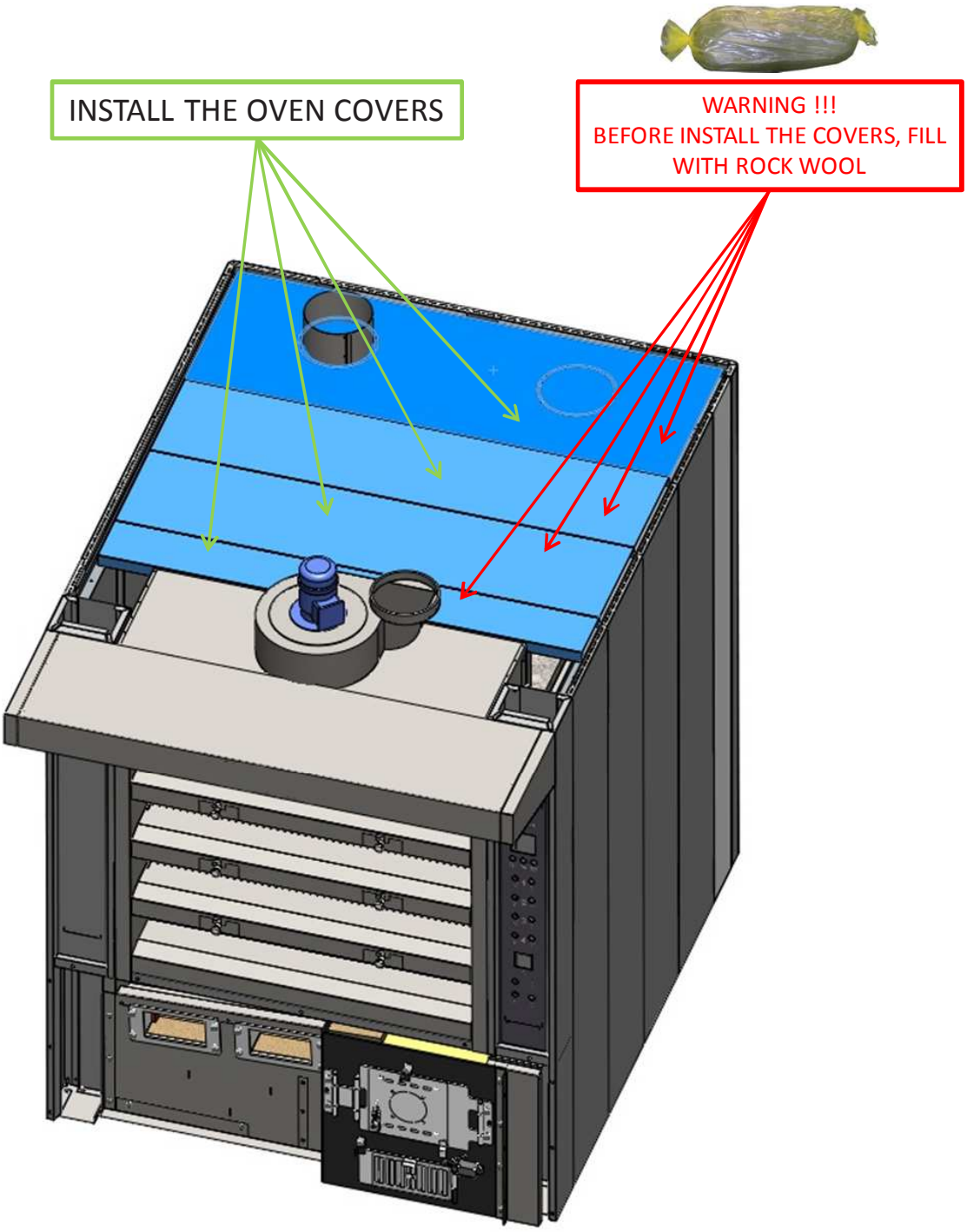
FILL WITH RCK WOOL

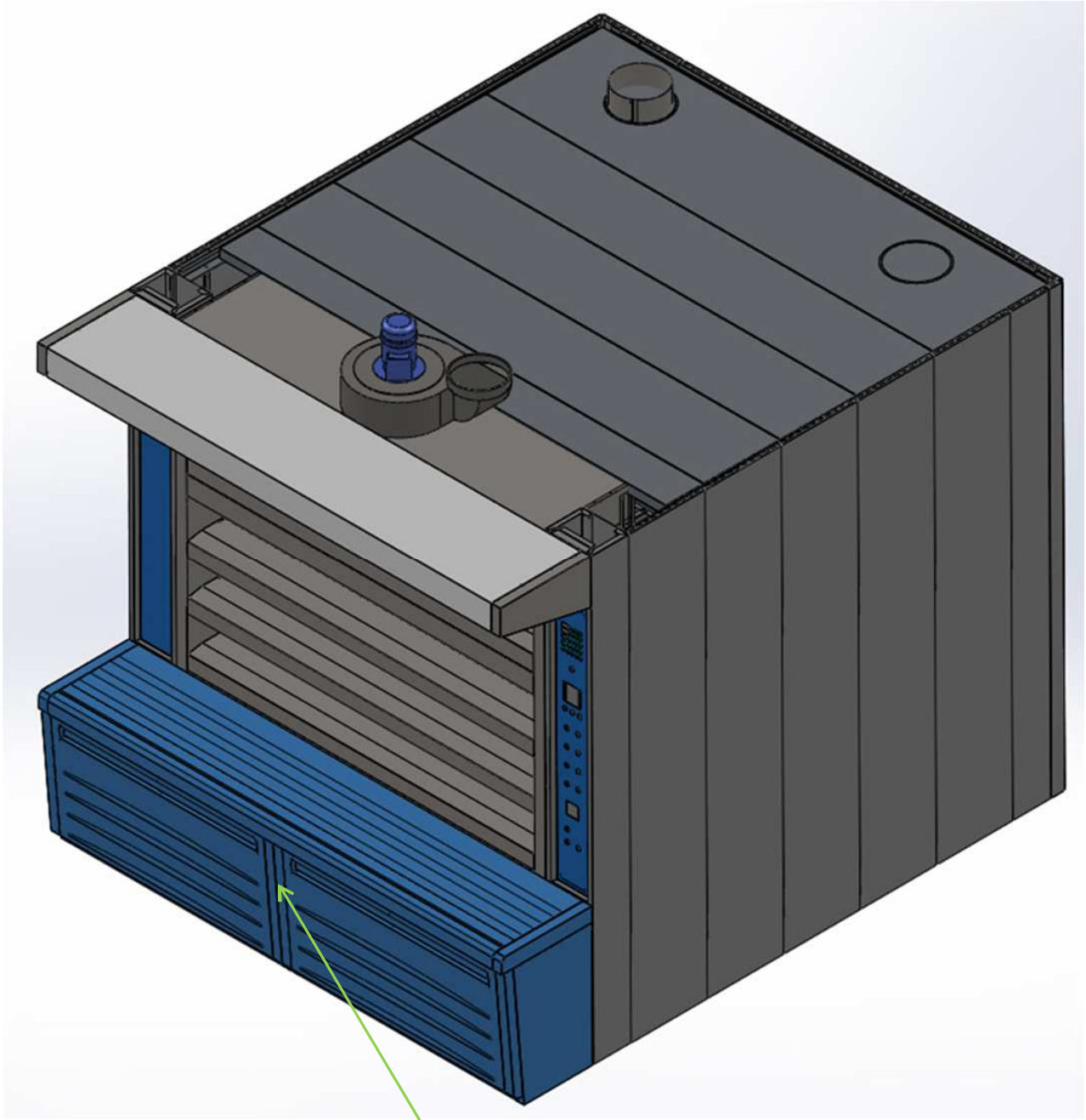


FILL WITH ROCK WOOL



FILL WITH ROCK WOOL


INSTALL THE OVEN COVERS
WARNING !!!
BEFORE INSTALL THE COVERS, FILL WITH ROCK WOOL


INSTALL THE BENCH